

# LPX SEED TREATER

## Operators Manual



Software Release: USC - Manual - Treater v2.1

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Revision: B



## **INTRODUCTION**

Thank you for choosing USC, LLC for your equipment needs. We appreciate your business and will work diligently to ensure that you are satisfied with your choice.

### **OVERVIEW**

The purpose of this manual is to provide you with the basic information needed to operate and maintain the LPX Seed Treater. It does not hold USC, LLC liable for any accidents or injuries that may occur.

### **OPERATOR RESPONSIBILITIES**

As the purchaser/owner/operator of this equipment and control system, you have an obligation to install, operate, and maintain the equipment in a manner that minimizes the exposure of people in your care to any potential hazards inherent in using this equipment. It is critical that the owner of this equipment:

- Has a clear and documented understanding of the process this machine is being used in and of any resulting hazards or special requirements arising from this specific application.
- Allow only properly trained and instructed personnel to install, operate, or service this equipment.
- Maintain a comprehensive safety program involving all who work with this machine and other associated process equipment.
- Establish clear areas of staff responsibility (e.g. operation, setup, sanitation, maintenance, and repairs).
- Provide all personnel with necessary safety equipment.
- Periodically inspect the equipment to insure that the doors, covers, guards, and safety devices are in place and functioning, that all safety instructions and warning labels are intact and legible, and that the equipment is in good working order.
- In addition to the operating instructions, observe and enforce the applicable legal and other binding regulations, national and local codes.

As the person with the most to gain or lose from working safely, it is important that you work responsibly and stay alert. By following a few simple rules, you can prevent an accident that could injure or kill you or a co-worker.

## LPX SEED TREATER

- Do not operate, clean, or service this equipment until you have read and understood the contents of this manual. If you do not understand the information in this manual, bring it to the attention of your supervisor, or call USC at (785) 431-7900 for assistance.
- Any operator who is known or suspected to be under the influence of alcohol or drugs should not be allowed to operate the equipment.
- Understand and follow the safety practices required by your employer and this manual.
- **PAY ATTENTION** to what you and other personnel are doing and how these activities may affect your safety.
- **Failure to follow these instructions may result in serious personal injury or death.**

### RECEIVING YOUR EQUIPMENT

As soon as the equipment is received, it should be carefully inspected to make certain that it has sustained no damage during shipment and that all items listed on the packing list are accounted for. If there is any damage or shortages, the purchaser must immediately notify USC, LLC. Ownership passes to purchaser when the unit leaves the USC, LLC. premises. The purchaser is responsible for unloading and mounting all components of the equipment.

Document the serial number of the machine for future reference. The serial number is located on the upper right corner of the main panel mounting bracket.



**SERIAL NUMBER:** \_\_\_\_\_

# TABLE OF CONTENTS

<b><u>Section</u></b>	<b><u>Contents</u></b>	<b><u>Page #</u></b>
<b>Section A</b>	<b>Safety Instructions.....</b>	<b>5</b>
<b>Section B</b>	<b>Installation .....</b>	<b>17</b>
	LPX Manual and Automated Treater Set-up .....	18
	LPX Manual Treater Set-up.....	20
	LPX Automated Treater Set-up .....	22
<b>Section C</b>	<b>Mechanical Operation.....</b>	<b>26</b>
	LPX Treater Overview .....	26
	LPX2000 Seed Wheel Overview .....	27
	LPX300 Seed Wheel Overview .....	28
	Atomizer Chamber Overview .....	29
	Rotating Drum Overview.....	30
<b>Section D</b>	<b>Electrical Operation .....</b>	<b>32</b>
	Main Screen .....	35
	H-O-A Screen.....	36
	Utilities Screen .....	38
	Calibration Screen SCU .....	39
	Calibration Screen CWT .....	41
	Seed Metering Wheel Adjustment Screen .....	42
<b>Section E</b>	<b>Calibration .....</b>	<b>43</b>
	Determining Seed Cup Weight .....	43
	Adjusting Seed Flow Gate .....	44
	Flow Meter Calibration .....	46
	Treating Seed .....	48
<b>Section F</b>	<b>Troubleshooting.....</b>	<b>51</b>
	Troubleshooting .....	51
	Proximity Switch Adjustment Guide .....	53
<b>Section G</b>	<b>Maintenance .....</b>	<b>54</b>
<b>Section H</b>	<b>Storage.....</b>	<b>59</b>
<b>Section I</b>	<b>Mechanical Drawings .....</b>	<b>62</b>
<b>Section J</b>	<b>Limited Warranty.....</b>	<b>125</b>

# SAFETY INSTRUCTIONS

## SECTION A

Every year accidents in the work place maim, kill and injure people. Although it may be impossible to prevent all accidents, with the right combination of training, operating practices, safety devices, and operator vigilance, the number of accidents can be significantly reduced. The purpose of this section is to educate equipment users about hazards, unsafe practices, and recommended hazard avoidance techniques.

If any of the required regularly scheduled maintenance is located above the reach of the operator, they should follow the companies normal safe practices of reaching that particular height, utilizing the companies specified equipment and following normal safety precautions.

When working with treatment chemicals, operators should always wear protective gloves, safety glasses, and follow the companies safety precautions in the case of any spillage or operator contamination.

### **SAFETY WORDS AND SYMBOLS**

It is very important that operators and maintenance personnel understand the words and symbols that are used to communicate safety information. Safety words, their meaning and format, have been standardized for U.S. manufacturers and published by the American National Standards Institute (ANSI). The European Community (E.C.) has adopted a different format based on the International Standards Organization (I.S.O.) and applicable machinery directives. Both formats are presented below. Graphic symbols are not standardized, but most manufacturers will use some variation of the ones seen in this manual.

### **MOTS ET SYMBOLES SÉCURITÉ**

Il est très important que les opérateurs et le personnel d'entretien à comprendre les mots et les symboles qui sont utilisés pour communiquer des informations de sécurité. Mots de sécurité, de leur signification et le format, ont été normalisés pour les fabricants américains et publié par l' American National Standards Institute ( ANSI ). La Communauté européenne (CE ) a adopté un format différent sur la base de l'Organisation internationale de normalisation ( ISO ) et des directives de machines applicables. Les deux formats sont présentés ci-dessous. Les symboles graphiques ne sont pas standardisés, mais la plupart des fabricants utilisent une variante de ceux observés dans ce manuel.



Indicates an imminently hazardous situation which, if not avoided, **will** result in death or serious injury.



Indique une situation extrêmement dangereuse qui, si pas évitée, entraînera la mort ou des blessures graves.



Indicates a potentially hazardous situation which, if not avoided, **could** result in death or serious injury.



Indique une situation potentiellement dangereuse qui, si pas évitée, pourrait entraîner la mort ou des blessures graves.



Indicates a potentially hazardous situation which, if not avoided, **may** result in minor or moderate injury and/or property damage.



Indique une situation potentiellement dangereuse qui, si pas évitée, peut entraîner des blessures mineures ou modérées et / ou des dommages.



Provides additional information that the operator needs to be aware of to avoid a potentially hazardous situation.



Fournit des informations supplémentaires que l'opérateur doit être conscient de d'éviter une situation potentiellement dangereuse.



Notice is used to notify people of important installation, operation or maintenance information which is not hazard related.



Avis est utilisé pour informer les gens des informations de maintenance qui ne est pas danger lié importante installation, l'exploitation ou.





**Mandatory Lockout Power Symbol.** Disconnect, lockout and tagout electrical and other energy sources before inspecting, cleaning or performing maintenance on this panel.

**Symbole de puissance verrouillage obligatoire.** Débranchez, de verrouillage et de déconsignation énergie électrique et d'autres sources avant d'inspecter, de nettoyage ou de la maintenance de ce panneau.



**International Safety Alert Symbol.** The exclamation point (!) surrounded by a yellow triangle indicates that an injury hazard exists. However, it does not indicate the seriousness of potential injury. The exclamation point (!) is also used with the DANGER, WARNING and CAUTION symbols so the potential injury is indicated.

**Sécurité Symbole International Alert .** Le point d'exclamation ( ! ) Entouré par un triangle jaune indique que un risque de blessure existe . Cependant, il ne indique pas la gravité des blessures potentielles. Le point d'exclamation ( ! ) Est également utilisé avec les symboles DANGER, AVERTISSEMENT et ATTENTION de sorte que le risque de blessure est indiqué.



**Electrocution Hazard Symbol.** This symbol indicates that an electrocution hazard exists. Serious injury or death could result from contacting high voltage.

**Symbole de danger d'électrocution .** Ce symbole indique qu'un danger d'électrocution existe. Des blessures graves ou la mort pourraient résulter de contact haute tension.



**International Electrocution Hazard.** This symbol indicates that an electrocution hazard exists. Serious injury or death could result from contacting high voltage.

**Danger d'électrocution international.** Ce symbole indique qu'un danger d'électrocution existe. Des blessures graves ou la mort pourraient résulter de contact haute tension.



**Mandatory Read Manual Action Symbol.** (I.S.O. format) This symbol instructs personnel to read the Operators Manual before servicing or operating the equipment.

**Obligatoire Lire Symbole d'action Manuel.** ( Format ISO )  
Ce symbole indique le personnel de lire le manuel de l'opérateur avant de réparer ou d'utiliser l'équipement.



**Mandatory Read Manual Action Symbol.** This symbol instructs personnel to read the Operators Manual before servicing or operating the equipment.

**Obligatoire Lire Symbole d'action Manuel .** Ce symbole indique le personnel de lire le manuel de l'opérateur avant de réparer ou d'utiliser l'équipement.



## **LOCKOUT / TAGOUT PROCEDURES**

Lockout/Tagout is the placement of a lock/tag on an energy isolating device in accordance with an established procedure. When taking equipment out of service to perform maintenance or repair work, always follow the lockout / tagout procedures as outlined in ANSI Z344.1 and/or OSHA Standard 1910.147. This standard “requires employers to establish a program and utilize procedures for affixing appropriate lockout devices or tagout devices to energy isolating devices and to otherwise disable machines or equipment to prevent unexpected energizing, start-up, or release of stored energy in order to prevent injury to employees.”

## **LES PROCEDURES DE VERROUILLAGE / ETIQUETAGE**

Verrouillage / étiquetage est le placement d'un verrouillage / tag sur un dispositif d'isolement de l'énergie conformément à une procédure établie. Lors de la prise hors service des équipements pour effectuer la maintenance ou de réparation, toujours suivre les procédures de verrouillage / débranchement comme indiqué dans la norme ANSI Z344.1 et / ou la norme OSHA 1910.147. Cette norme "oblige les employeurs à établir un programme et appliquer des procédures pour la fixation des dispositifs de verrouillage appropriés ou des dispositifs déconsignation à l'énergie dispositifs d'isolement et d' autre machines ou équipements désactiver pour éviter énergisant inattendu, start-up, ou la libération de l'énergie stockée dans le but de prévenir les blessures aux employés."

## **EMERGENCY STOP**



There is an Emergency Stop push button on all LPX Seed Treaters which is located on the Treater Control Panel. The LPX Automated Treater has an additional Emergency Stop pushbutton on the Main Control Panel. Actuators of emergency stop shall be colored RED. The background immediately around the device actuator shall be colored YELLOW. The actuator pushbutton operated device shall be of the palm or mushroom head type.

## **ARRET D'URGENCE**

Il ya un bouton-poussoir d'arrêt d'urgence sur tous les traiteurs de semences LPX qui est situé sur le Panneau de configuration Traiteur. Le LPX automatisé Traiteur dispose d'une autre arrêt d'urgence bouton poussoir sur le panneau de commande principal. Actionneurs de freinage d'urgence doivent être de couleur rouge. Le fond immédiatement autour de l'actionneur de l'appareil doit être de couleur JAUNE. Le dispositif actionné actionneur de bouton-poussoir doit être de la paume ou champignons type de tête.

## **CONTROLLED STOP**

This is the stopping of machine motion by reducing the electrical command signal to 0 (zero) once the stop signal has been recognized.

## **ARRET CONTROLÉ**

Ce est l'arrêt du mouvement de la machine en réduisant le signal de commande électrique à 0 (zéro) dès que le signal d'arrêt a été reconnu.

## **HAZARD REVIEW**

### **RISQUE EXAMEN**



### **Electrocution Hazard**

Electrocution accidents are most likely to occur during maintenance of the electrical system or when working on or near exposed high voltage wiring. This hazard does not exist when the electrical power has been disconnected, properly locked, and tagged out.

### **Risque d'électrocution**

Les accidents d'électrocution sont les plus susceptibles de se produire lors de la maintenance du système électrique ou pour travailler sur ou à proximité du câblage haute tension exposé. Ne existe pas ce danger lorsque l'alimentation électrique a été déconnecté, bien verrouillé et étiquetés sur.

### **Automatic Start Hazard**

This equipment may be controlled by an automated system and may start without warning. Failure to properly disconnect, lockout, and tagout all energy sources of remotely controlled equipment creates a very hazardous situation and could cause injury or even death. PLEASE STAY CLEAR AND BE ALERT.

### **Démarrer danger automatique**

Cet équipement peut être contrôlé par un système automatisé et peut démarrer sans avertissement. Sources de l'équipement contrôlé à distance non débranché correctement, lock-out, et tous déconsignation énergie crée une situation très dangereuse et pourrait causer des blessures ou même la mort. Se IL VOUS PLAÎT rester à l'écart et d'être vigilant.



**! WARNING**

**! AVERTISSEMENT**

## LPX SEED TREATER

**YOU** are responsible for the **SAFE** operation and maintenance of your USC, LLC equipment . **YOU** must ensure that you and anyone else who is going to operate, maintain or work around the equipment be familiar with the operating and maintenance procedures and related **SAFETY** information contained in this manual. This manual will take you step-by-step through your working day and alert you to good safety practices that should be adhered to while operating the equipment

Remember, **YOU** are the key to safety. Good safety practices not only protect you, but also the people around you. Make these practices a working part of your safety program. Be certain that **EVERYONE** operating this equipment is familiar with the recommended operating and maintenance procedures and follows all the safety precautions. Most accidents can be prevented. Do not risk injury or death by ignoring good safety practices.

- Equipment owners must give operating instructions to operators or employees before allowing them to operate the machine, and at least annually thereafter per OSHA (Occupational Safety and Health Administration) regulation 1928.57.
- The most important safety device on this equipment is a **SAFE** operator. It is the operator's responsibility to read and understand **ALL** Safety and Operating instructions in the manual and to follow them. All accidents can be avoided.
- A person who has not read and understood all operating and safety instructions is not qualified to operate the machine. An untrained operator exposes himself and bystanders to possible serious injury or death.
- Do not modify the equipment in any way. Unauthorized modification may impair the function and/or safety and could affect the life of the equipment.
- Think SAFETY! Work SAFELY!

### GENERAL SAFETY

1. Read and understand the operator's manual and all safety labels before operating, maintaining, adjusting or unplugging the equipment .
2. Only trained persons shall operate the equipment . An untrained operator is not qualified to operate the machine.
3. Have a first-aid kit available for use should the need arise, and know how to use it.



## LPX SEED TREATER

4. Provide a fire extinguisher for use in case of an accident. Store in a highly visible place.
5. Do not allow children, spectators or bystanders within hazard area of machine.
6. Wear appropriate protective gear. This includes but is not limited to:
  - A hard hat
  - Protective shoes with slip resistant soles
  - Protective goggles
  - Heavy gloves
  - Hearing protection
  - Respirator or filter mask
7. Place all controls in neutral or off, stop motor, and wait for all moving parts to stop. Then disable power source before servicing, adjusting, repairing, or unplugging.
8. Review safety related items annually with all personnel who will be operating or maintaining the equipment.



### **OPERATING SAFETY:**

1. Read and understand the Operator's Manual and all safety labels before using.
2. Disconnect and disable electrical supply completely and wait for all moving parts to stop before servicing, adjusting, repairing or unplugging.
3. Clear the area of bystanders, especially children, before starting.
4. Be familiar with the machine hazard area. If anyone enters hazard area, shut down machine immediately. Clear the area before restarting.
5. Keep hands, feet, hair and clothing away from all moving and/or rotating parts.
6. Stay away from overhead obstructions and power lines during operation and transporting. Electrocutation can occur without direct contact.
7. Do not operate machine when any guards are removed.
8. Inspect welds and repair if needed.

## **PLACEMENT SAFETY**

1. Move only with the appropriate equipment
2. Stay away from overhead power lines when moving equipment. Electrocution can occur without direct contact.
3. Be familiar with machine hazard area. If anyone enters hazard areas, shut down machine immediately. Clear the area before restarting.
4. Operate the equipment on level ground free of debris. Anchor the equipment to prevent tipping or upending.

### **! WARNING**

Before placement of the equipment, be sure that ground is reasonably level. The equipment may topple or work improperly if the ground is too uneven, damaging the equipment and / or causing personal injury.

### **! AVERTISSEMENT**

Avant de placement de l'équipement, assurez-vous que sol est relativement plat. L'équipement peut tomber ou mal fonctionner si le sol est trop inégale, endommager l'équipement et / ou causer des blessures.

## **MAINTENANCE SAFETY**

1. Review the operator's manual and all safety items before working with, maintaining or operating the equipment .
2. Place all controls in neutral or off, stop motors, disable power source, and wait for all moving parts to stop before servicing, adjusting, repairing or unplugging.
3. Follow good shop practices:  
Keep service area clean and dry.  
Be sure electrical outlets and tools are properly grounded.  
Use adequate light for the job at hand.
4. Keep hands, feet, hair and clothing away from all moving and/or rotating parts.
5. Clear the area of bystanders, especially children, when carrying out any maintenance and repairs or making any adjustments.
6. Before resuming work, install and secure all guards when maintenance work is completed.
7. Keep safety labels clean. Replace any sign that is damaged or not clearly visible.



**SAFETY LABELS**

1. Keep safety labels clean and legible at all times.
2. Replace safety labels that are missing or have become illegible.
3. Replaced parts that displayed a safety sign should also display the current sign.
4. Replacement safety labels are available. Contact USC at (785) 431-7900 .

**How to Install Safety Labels:**

- Be sure that the installation area is clean and dry.
- Be sure temperature is above 50°F (10°C).
- Decide on the exact position before you remove the backing paper.
- Remove the smallest portion of the split backing paper.
- Align the sign over the specified area and carefully press the small portion with the exposed sticky backing in place.
- Slowly peel back the remaining paper and carefully smooth the remaining portion of the sign in place.
- Small air pockets can be pierced with a pin and smoothed out using the piece of sign backing paper.



Located on the USC equipment you will find safety labels. Always be sure to read and follow all directions on the labels.



Situé sur l'équipement USC vous trouverez des étiquettes de sécurité. Veuillez à toujours lire et suivre toutes les instructions sur les étiquettes.



Guards provided with USC equipment are to remain in place during operation.



Gardes fournis avec des équipements USC doivent rester en place pendant le fonctionnement.



LPX SEED TREATER

Think **SAFETY!** Work **SAFELY!**

REMEMBER—If Safety Signs have been damaged, removed, become illegible, or parts replaced without safety signs, new signs must be applied. New safety signs are available from USC at (785) 431-7900.



Part # 09-02-0001



Part # 09-02-0003

LPX SEED TREATER



 <p><b>USC</b> Seed Treating Solutions®</p>
<p>Mfg. By: USC, LLC                  Max voltage: 230V, 1PH, 60 HZ                  Total FLA: 125                  Largest Motor FLA: 40                  LPX Treater: L2081C11112 MOD                  Suitable to be used in                  Class II, Div 2, Group G, T4A                  Hazardous locations</p>
<p><b>!!WARNING!!</b>                  Disconnect power before removing covers.                  Keep covers/connections closed while circuits are alive.                  "See Instructions Manual"</p>
<p><b>!!AVERTISSEMENT!!</b>                  Coupez l'alimentation avant de retirer les couvercles.                  Gardez couvertures / connexions fermées tandis                  que les circuits sont vivants                  "Voir le manuel d'instructions"</p>

**CAUTION**

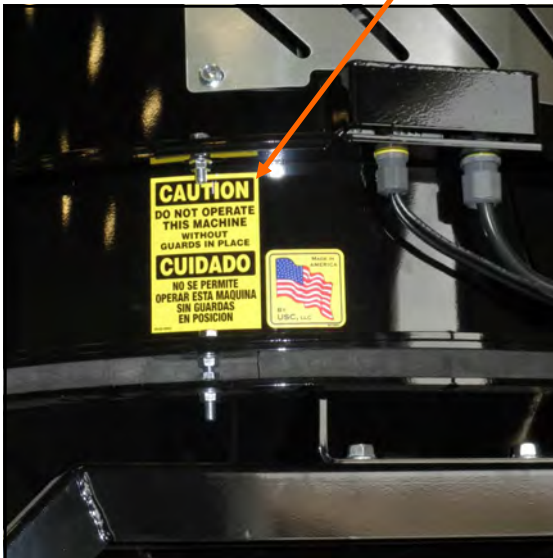
**DO NOT OPERATE  
THIS MACHINE  
WITHOUT  
GUARDS IN PLACE**

**CUIDADO**

**NO SE PERMITE  
OPERAR ESTA MAQUINA  
SIN GUARDAS  
EN POSICION**

09-02-0002

Part # 09-02-0002



**INSTALLATION****SECTION  
B**

**HIGH VOLTAGE** ~ Always disconnect the power source before working on or near the control panel or lead wires.



**HAUTE TENSION** ~ Toujours débrancher la source d'alimentation avant de travailler sur ou près du panneau de commande ou les câbles.



**HIGH VOLTAGE** ~ Use insulated tools when making adjustments while the controls are under power.



**HAUTE TENSION** ~ Utilisez des outils isolés lors des réglages, tandis que les commandes sont sous tension.



Permanent installation may require additional electrical cords, chemical tubing, and air lines, since each installation is unique.



Installation permanente peut exiger cordons électriques, des tubes supplémentaires chimique, et les conduites d'air, puisque chaque installation est.

USC equipment operates within a Group, II Class G hazardous area which contains seed dust. To avoid the possibility of an explosion ignited by static electricity, all USC equipment should be grounded by attaching a bonding strip to the metal frame and securing that strip to the factory ground point.

If labeled accordingly, USC products are designed to comply with CSA 22.1 for use in a Class II, Division 2, Group G environment. When connecting the USC system power cord into a power supply, first determine if the supply is also within the hazardous area where the USC system is located. If so, we recommend that the power be hard wired into the source. Do not use a standard electrical plug for this purpose. For other acceptable methods of connecting to a power source, or any other additional miscellaneous equipment to the USC system within a hazardous location, please consult CSA 22.1, Section 18-200 and 18-274. Review the appropriate section and ensure compliance with one of the options given.

When connecting to USC equipment from a remote location, and the USC equipment is in a hazardous Class II, Group G environment, customers are advised to follow the requirements within CSA 22.2 no. 25. More details may also be found in CSA 22.1 18-252 (wiring methods). There are various options covered within this section for wiring in a Class II, Group G (dust) environment. Select the best method suited for your specific location.

Équipements USC opère dans un groupe, II Classe G zone dangereuse qui contient la poussière des semences. Pour éviter la possibilité d'une explosion enflammé par l'électricité statique, tous les équipements USC devrait être mise à la terre en fixant une bande de liaison à la structure métallique et la sécurisation cette bande au point de masse du fabricant.

Si étiquetés en conséquence, les produits USC sont conçus pour être conformes à la norme CSA 22.1 pour une utilisation dans une Classe II, Division 2, Groupe G environnement. Lors du raccordement du USC alimentation du système cordon dans une alimentation, d'abord déterminer si l'offre est également dans la zone dangereuse où se trouve le système USC. Si oui, nous recommandons que le pouvoir soit câblé dans la source. Ne pas utiliser une prise électrique standard à cet effet. Pour les autres méthodes acceptables de se connecter à une source d'alimentation, ou tout autre matériel divers supplémentaire au système USC dans un endroit dangereux, se il vous plaît consulter la norme CSA 22.1, Section 18-200 et 18-274. Consultez la section appropriée et assurer la conformité avec l'une des options proposées.

Lors de la connexion à l'équipement USC depuis un emplacement distant et l'équipement USC est dans une classe dangereuse II, Groupe G environnement, les clients sont invités à suivre les exigences dans CSA 22.2 no. 25. Plus de détails peuvent également être trouvés dans 22,1 CSA 18-252 ( Les méthodes de câblage ). Il existe diverses options couvertes dans cette section pour le câblage dans une Classe II, Groupe G (poussière ) environnement. Sélectionnez la meilleure méthode adaptée pour votre emplacement spécifique.

### **LPX MANUAL AND AUTOMATED TREATER SET - UP**

The following steps outline the initial set-up of your USC Seed Treating system:

1. Clear the area of bystanders, especially small children, before moving.
2. Be sure there is enough clearance from overhead obstructions and power lines or other equipment to move the machine into its working position.
3. Using a forklift, place the seed treater in the desired position on a level surface.

#### **NOTICE**

USC highly recommends that the seed treater be set up inside a building or any covered structure to protect the machine from weathering.

#### **AVIS**

USC recommande fortement que le traitement de semences être mis en place à l'intérieur d'un bâtiment ou d'une structure couverte pour protéger la machine des intempéries.



**LPX MANUAL AND AUTOMATED TREATER SET - UP**

4. Remove any boxes and cords from the drum of the treater.
5. Install the four provided legs and set up on a level surface, preferably concrete. When all four legs are mounted in the same pin hole, the seed treater has a slight slope to allow seed to travel through the machine. The pin holes are approximately 2” apart.

**NOTICE** If more slope is desired, the rear legs can be dropped an additional pin hole.

**AVIS** Si plus la pente est souhaitée, les pattes arrière peuvent être déposés un trou de broche supplémentaire.

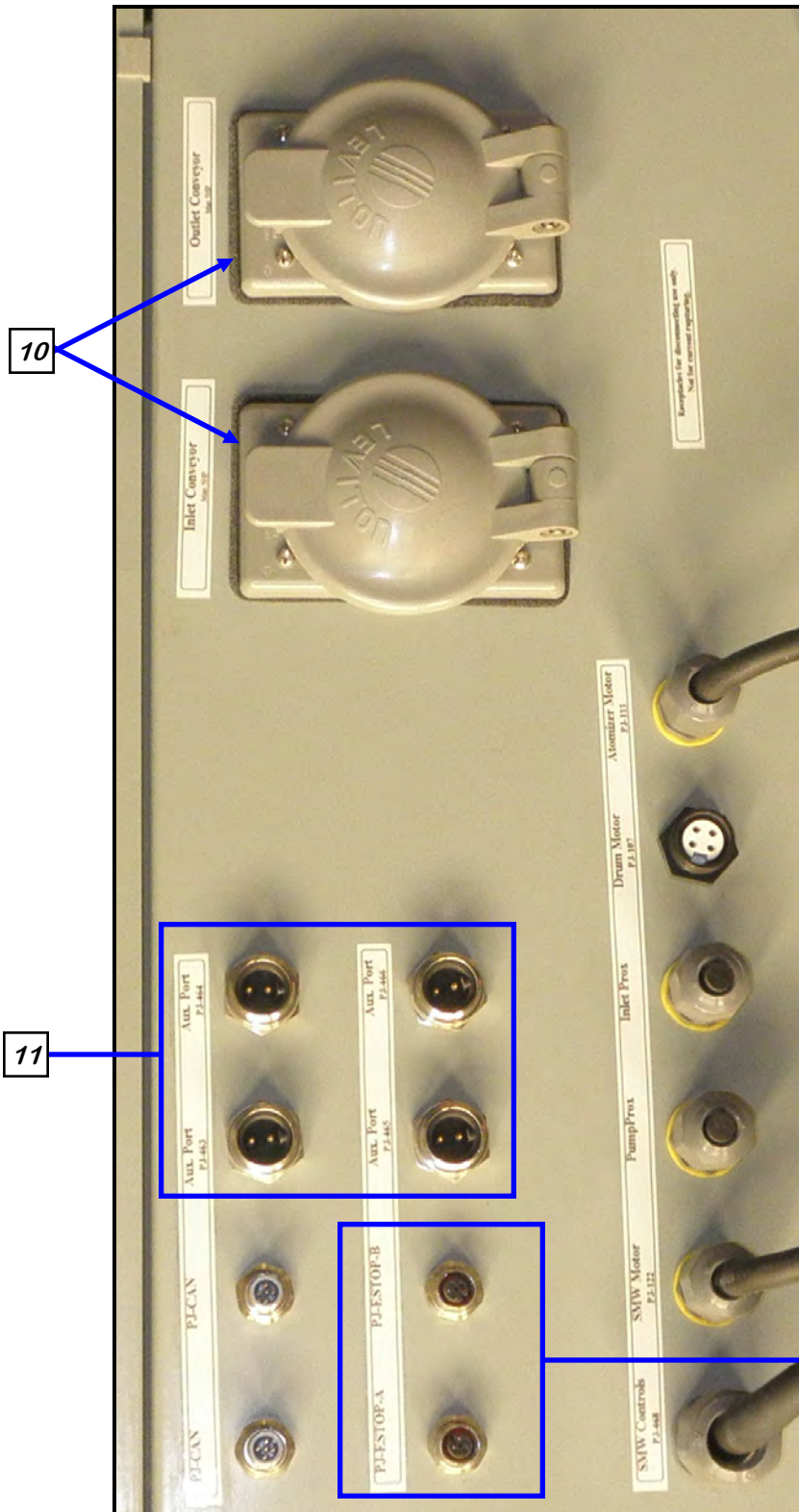
6. Anchor the seed treater in position to prevent the machine from moving during operation.
7. Inspect machine thoroughly for screws, bolts, fittings, etc. which may have come loose during shipping.
8. The pump stand(s) should be placed on level ground close to the seed treater.
9. Attach the chemical tubing from the pump stand(s) to the atomizer plumbing on the seed treater (right). Additional tubing can be added or removed to accommodate your set-up.

See pages 20 and 21 for steps  
10 - 15 for LPX Manual Treater

See pages 22 through 25 for steps  
10 - 20 for LPX Automated Treater



**LPX MANUAL TREATER SET - UP**



10. Connect any conveyors that need to be controlled through the touch screen to the bottom of the treater control panel.

11. Connect the communication cable from the pump stand(s) to any of the four two-wire connectors on the bottom of the main treater panel.

12. Ensure the two included red plugs are inserted into the PJESTOPA and PJESTOPB connectors.



**LPX MANUAL TREATER SET - UP**

13. Have a certified electrician provide power to the seed treating system. Provide convenient shutdown switches, comply with local electrical codes and ensure that the system is properly grounded and bonded.

All USC control panels must be connected adhering to the same electrical requirements as specified in the main control panel on the power requirement tag (right), or the electrical schematic shipped with the piece of equipment. This will power the USC LPX Manual seed treater and any attached conveyors.

**NOTICE** Flexible conduit is recommended for main power supply.

**AVIS** Conduit flexible est recommandé pour l'alimentation principale.

14. Provide 110V single phase power to both the treater control panel and the pump stand(s).

15. Reverse the previous steps when removing the machine from its working position.

*Incoming power connected to these terminals in the Treater Control Panel*

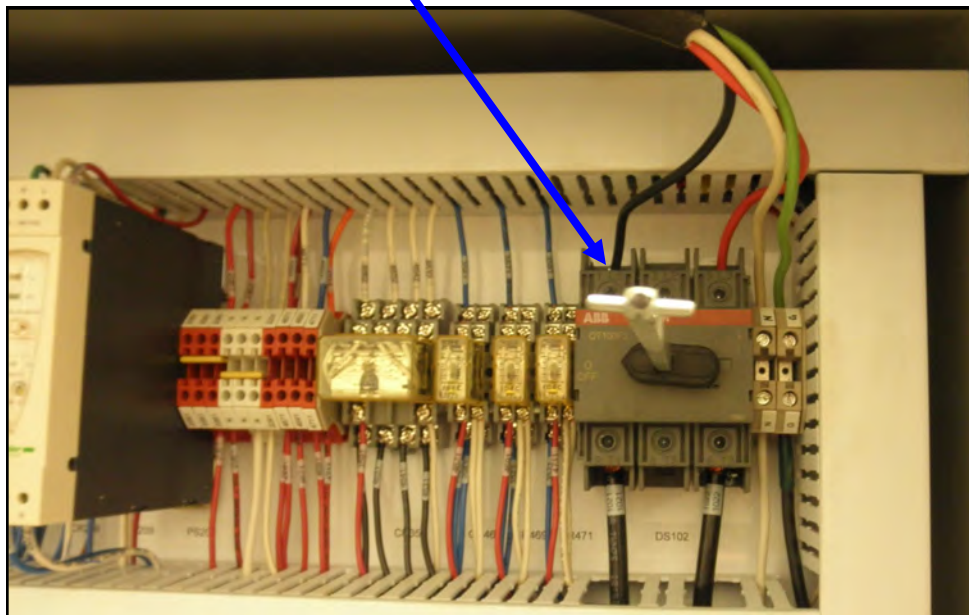
Mfg. By: USC, LLC
Max voltage: 230V, 1PH, 60 HZ
Total FLA: 80.5
Largest Motor FLA: 28
Schematic number: 03-12-0199B
Enclosure rating: UL type 1
Short Circuit Current Rating: 5ka RMS Sym, 600V Max

**WARNING**  
To maintain over current, short-circuit and ground fault protection, the manufacturer's instruction for selection of overload and short circuit protection must be followed to reduce the risk of fire or electrical shock.

**WARNING**  
If an overload or a fault current interruption occurs, circuits must be checked to determine the cause of the interruption. If a fault condition exists, the current-carrying components should be examined and replaced if damaged, and the integral current sensors must be replaced to reduce the risk of fire or electrical shock.

TREATER CONTROL PANEL  
See schematic number: 03-12-0199B for interconnections.

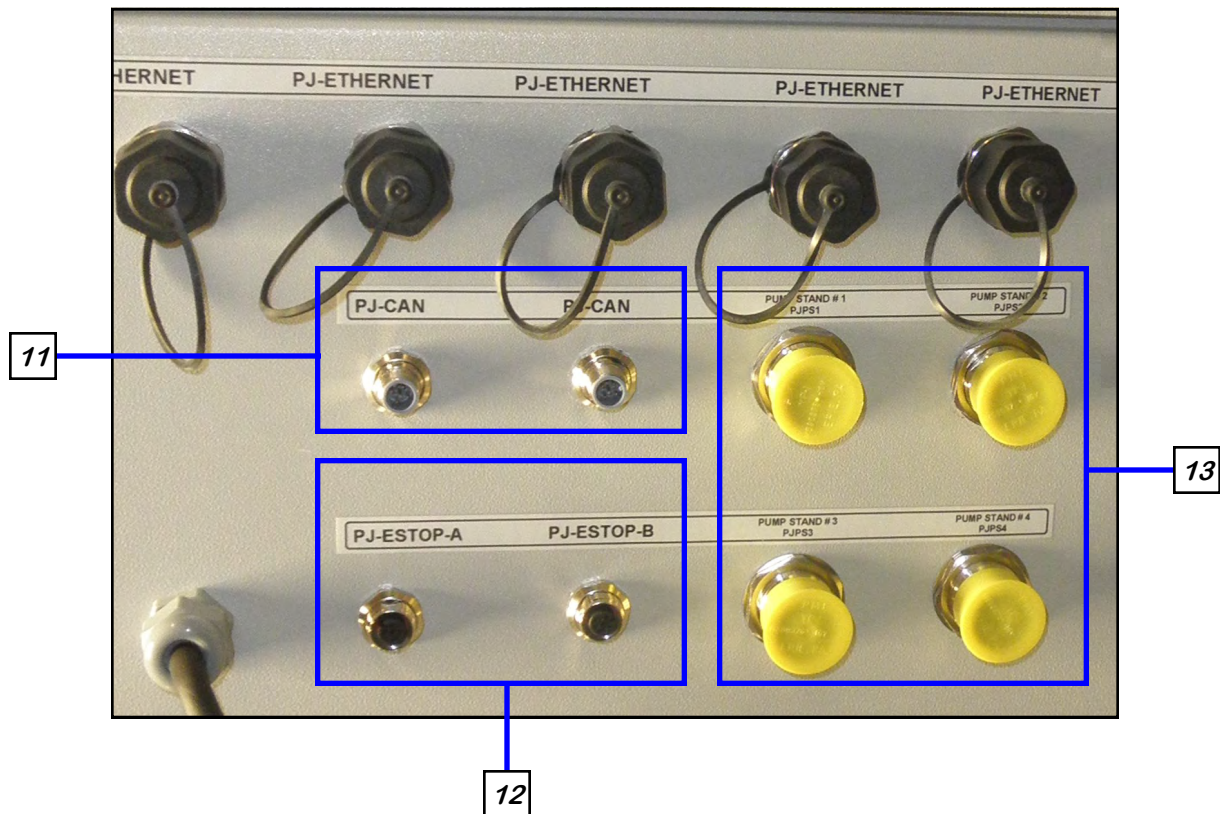
Replacement Fuse Chart			
Fuse	Line	Size	Type
FU107	107/109	20A	CLASS CC 600V TD FS
FU111	111/113	10A	CLASS CC 600V TD FS
FU122	122/124	10A	CLASS CC 600V TD FS



### LPX AUTOMATED TREATER SET - UP

10. Setup the Automated Main Control panel at a place that is convenient to the operator. This may include attaching the automated main control panel to the seed treater, to the wall, or to the control panel stand that will require anchoring.
11. Connect the gray cable with light blue ends to one of PJCAN connections on the bottoms of both the treater and automated control panels. Connect the two light blue plugs into each of the remaining open PJCAN connections.
12. Connect the red cable to the PJESTOPA on the treater control panel and then to the PJESTOPB on the automated control panel. This cable must run from an A connection to a B connection (never A to A or B to B). Connect the two red plugs into each of the remaining open PJESTOP connections.
13. Connect the cables from Pump Stand(s) to applicable port on the Main Control Panel.

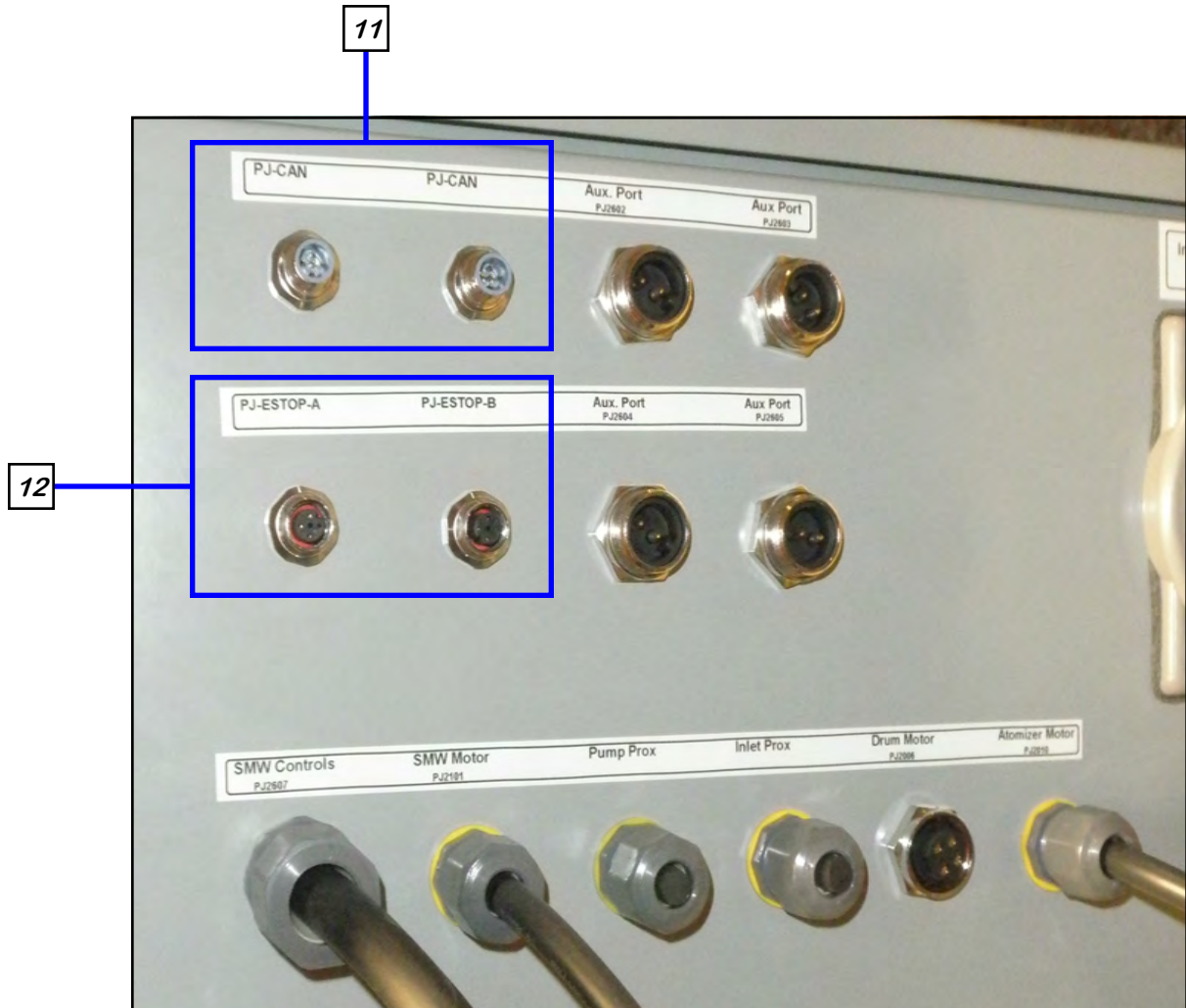
### MAIN CONTROL PANEL



LPX SEED TREATER

**LPX AUTOMATED TREATER SET - UP**

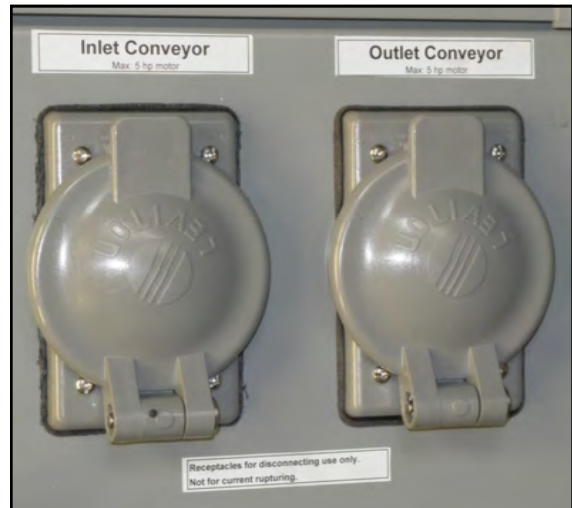
**TREATER CONTROL PANEL**





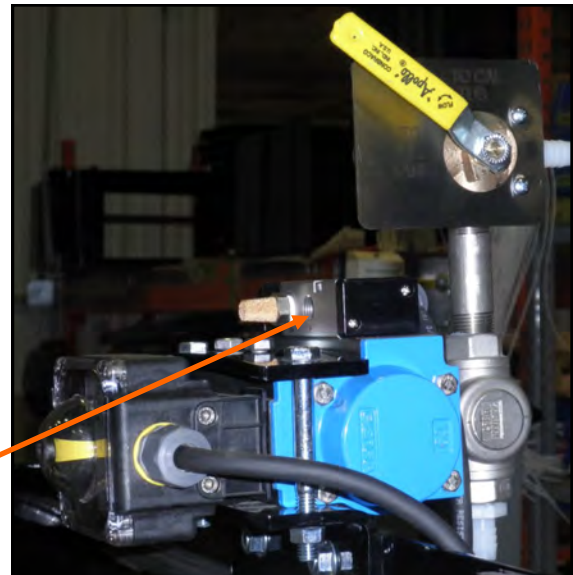
**LPX AUTOMATED TREATER SET - UP**

14. Connect any conveyors that need to be controlled through the touch screen control panel to the bottom of the treater control panel.



15. It is required that the air supply have an in-line customer supplied air dryer to protect the air system from contamination. Supply approximately 100 - 110 pounds of air pressure from the dryer to the port on the air actuated 3-way valve located on the pump stand frame behind the electric control panel.

***Air Supplied Here***



16. Two 110V (3 Amp) plugs are located on the left side of the Main Control Panel to allow the operator to plug in a printer to print reports directly from the HMI screen (top). The second plug can be used to power a laptop computer.




**LPX AUTOMATED TREATER SET - UP**

17. Have a certified electrician provide power to the seed treating system. Provide convenient shutdown switches, comply with local electrical codes and ensure that the system is properly grounded and bonded. The USC system must be connected to the same electrical requirements as specified in the main control panel on the power requirement tag, or the electrical schematic shipped with the piece of equipment. This will power the USC LPX seed treater and any attached conveyors.



Mfg. By: USC, LLC  
 Max voltage: 115V, 1PH, 60 HZ  
 Schematic number: 03-12-0366A  
 Enclosure rating: UL type 1  
 Total FLA: 3 Amps

Replacement Fuse Chart			
Fuse	Line	Size	Type
FU1008	1008	4A	S8 TL 150VDC CERM
FU1009	1009	4A	S8 TL 150VDC CERM
FU1209	1209	3A	T S8TDD GMD-3-R
FU1211	1211	1A	T S8TDD GMD-1-R



Mfg. By: USC, LLC  
 Max voltage: 208-230V, 1PH, 60 HZ  
 Total FLA: 80.5  
 Largest Motor FLA: 28  
 Schematic number: 03-12-0168B  
 Enclosure rating: UL type 1  
 Short Circuit Current Rating:  
 5ka RMS Sym, 600V Max

**WARNING**  
 To maintain over current, short-circuit and ground fault protection, the manufacturer's instruction for selection of overload and short circuit protection must be followed to reduce the risk of fire or electrical shock.

**WARNING**  
 If an overload or a fault current interruption occurs, circuits must be checked to determine the cause of the interruption. If a fault condition exists, the current-carrying components should be examined and replaced if damaged, and the integral current sensors must be replaced to reduce the risk of fire or electrical shock.

Panel 1 of 1  
 See schematic number: 03-12-0168B for interconnections.

Replacement Fuse Sizes:  
 600 volt, Class CC, Time Delay

Fuse Replacement		
Fuse	Line	Size
FU107	107, 109	20A
FU111	111, 113	10A
FU122	122, 124	10A

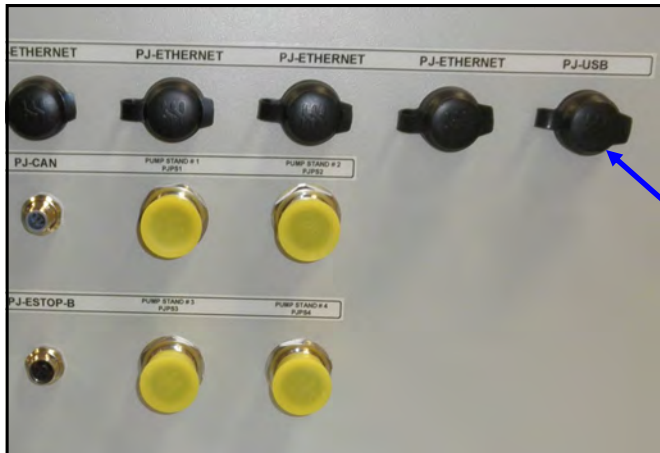
**!! WARNING !!**  
 208-230 Volts/Single Phase/60 Hertz supply only.  
 Each Line to Neutral voltage must not exceed 120 Volts.

**NOTICE**

Flexible conduit is recommended for main power supply.

**AVIS**

Conduit flexible est recommandé pour l'alimentation principale.



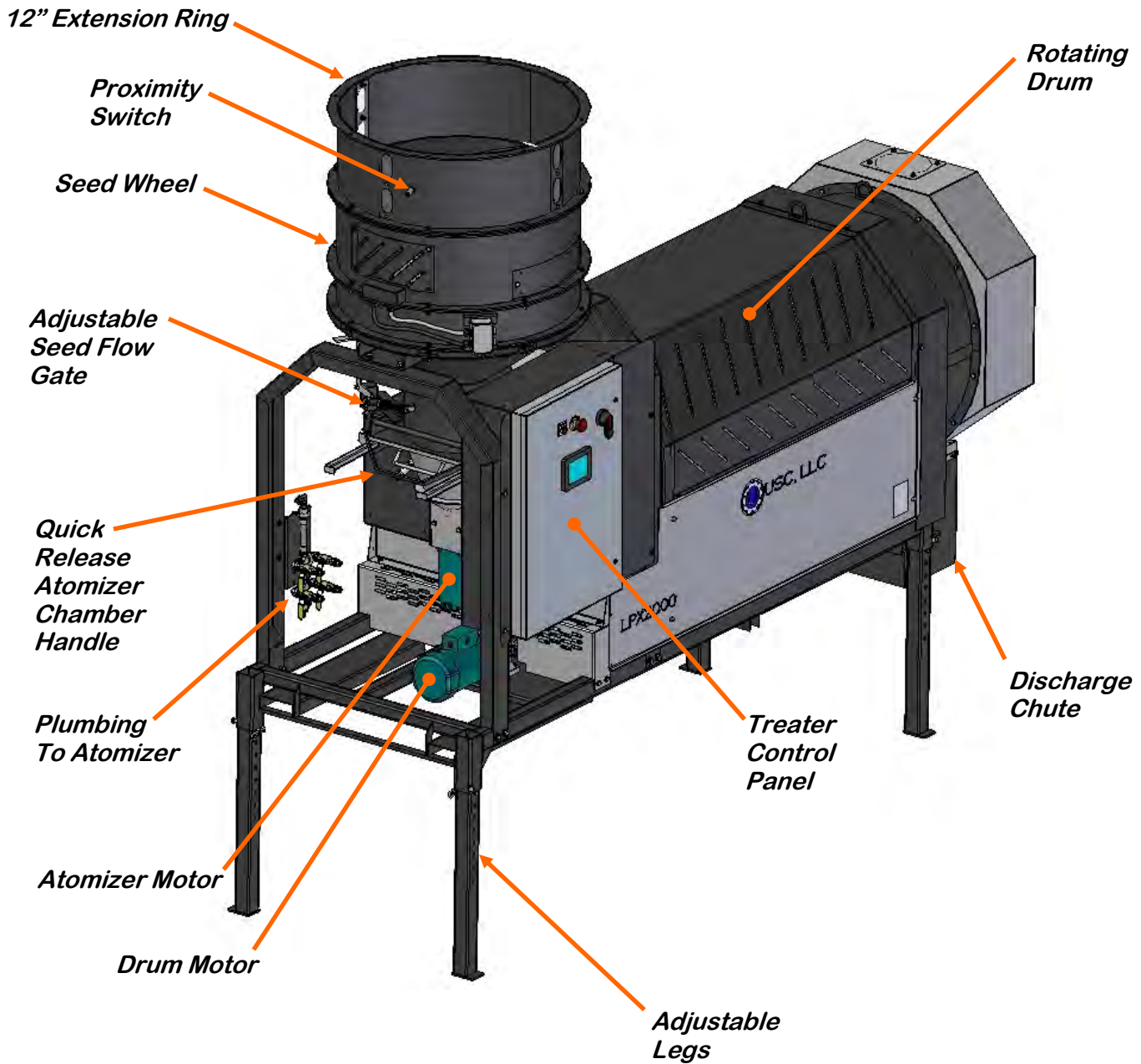
18. There is a USB port located on the bottom of the panel that may be used to download reports to a compact flash device. The flash device must be in FAT 32 format.

**USB Port**

19. Attach the communication cable from the pump stand(s) control panel(s) to the bottom of the treater control panel for an automated pump stand or to the auxiliary connection plug on the bottom of the treater control panel for a manual pump stand.
20. Provide 110V single phase power to both the main control panel and the pump stand(s).

**SECTION C** **MECHANICAL OPERATION**

**LPX TREATER OVERVIEW**





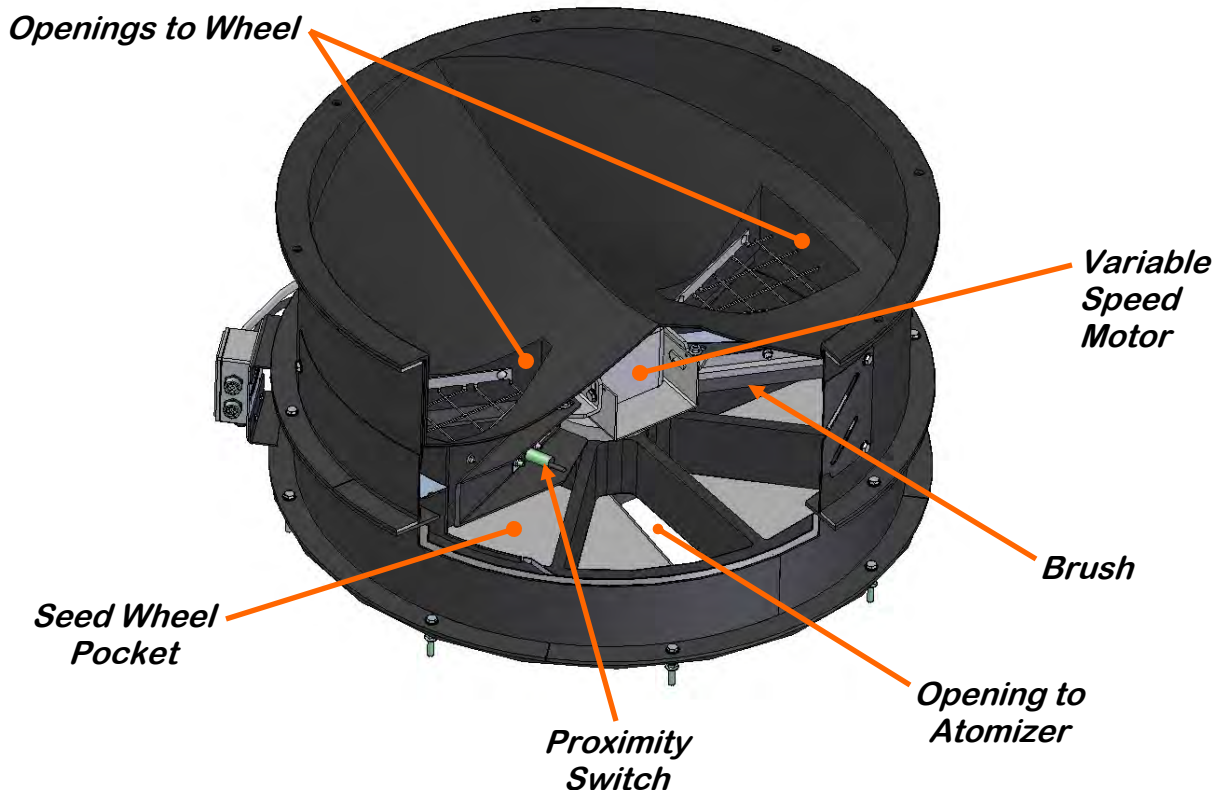
### **LPX2000 SEED WHEEL**

The hopper is equipped with three proximity switches. The top switch controls the inlet conveyor and the lower switches, located in the seed wheel, control the pump(s). Refer to H-O-A Screen in section D. See the Proximity Switch Adjustment Guide in Section F for more in-depth information on these switches.

The Seed Wheel is designed to simplify and increase seed flow calibration accuracy. A rotating wheel is driven by a variable speed motor, which is set prior to treating the seed. This is mounted above the atomizer. The wheel consists of 8 identical pockets approximately 4 inches deep. As it rotates, the wheel captures a certain amount of seed in each pocket. After the seed is caught, the wheel continues rotation and dispenses the seed into the atomizer chamber. With the constant turn of the wheel, there is a consistent amount of seed always sent through the atomizer.

A cup is used to represent a certain percentage of one of the wheels pockets. To calibrate the seed flow, take a sample of the seed to be treated using the cup and weigh it (see page 43). By entering the cup weight of the seed sample the system will automatically adjust the RPM of the Seed Wheel according to the entered target weight.

The purpose of the seed wheel is to simplify calibration and make seed flow calibration more accurate. The seed wheel saves time when switching to different seed sizes and seed types.



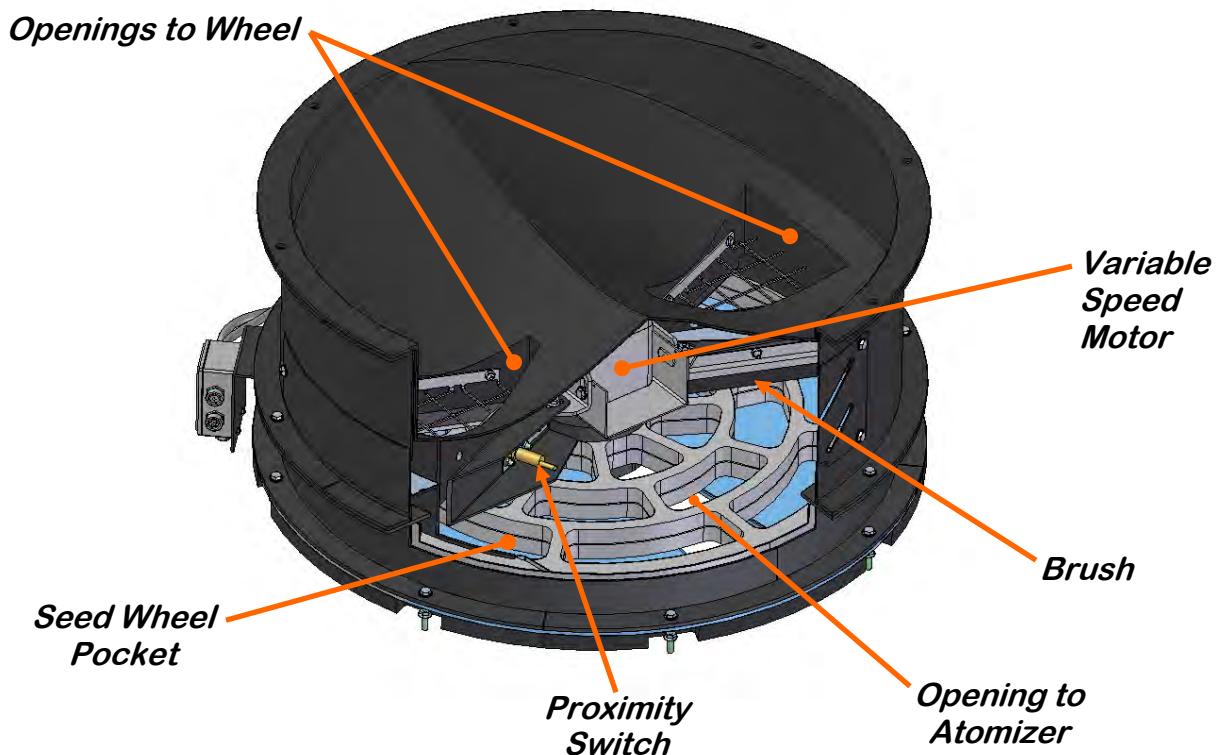
### **LPX300 SEED WHEEL OVERVIEW**

The hopper is equipped with three proximity switches. The top switch controls the inlet conveyor and the lower switches, located in the seed wheel, control the pump(s). Refer to H-O-A Screen in section D and Section G: Troubleshooting; Proximity Switch Adjustment Guide for more in-depth information on these switches.

The Seed Wheel is designed to simplify and increase seed flow calibration accuracy. A rotating wheel is driven by a variable speed motor, which is set prior to treating the seed. This is mounted above the atomizer. The wheel consists of 24 pockets (8 small, 8 medium and 8 large) approximately 2 inches deep. As it rotates, the wheel captures a certain amount of seed in each pocket. After the seed is caught, the wheel continues rotation and dispenses the seed into the atomizer chamber. With the constant turn of the wheel, there is a consistent amount of seed always sent through the atomizer.

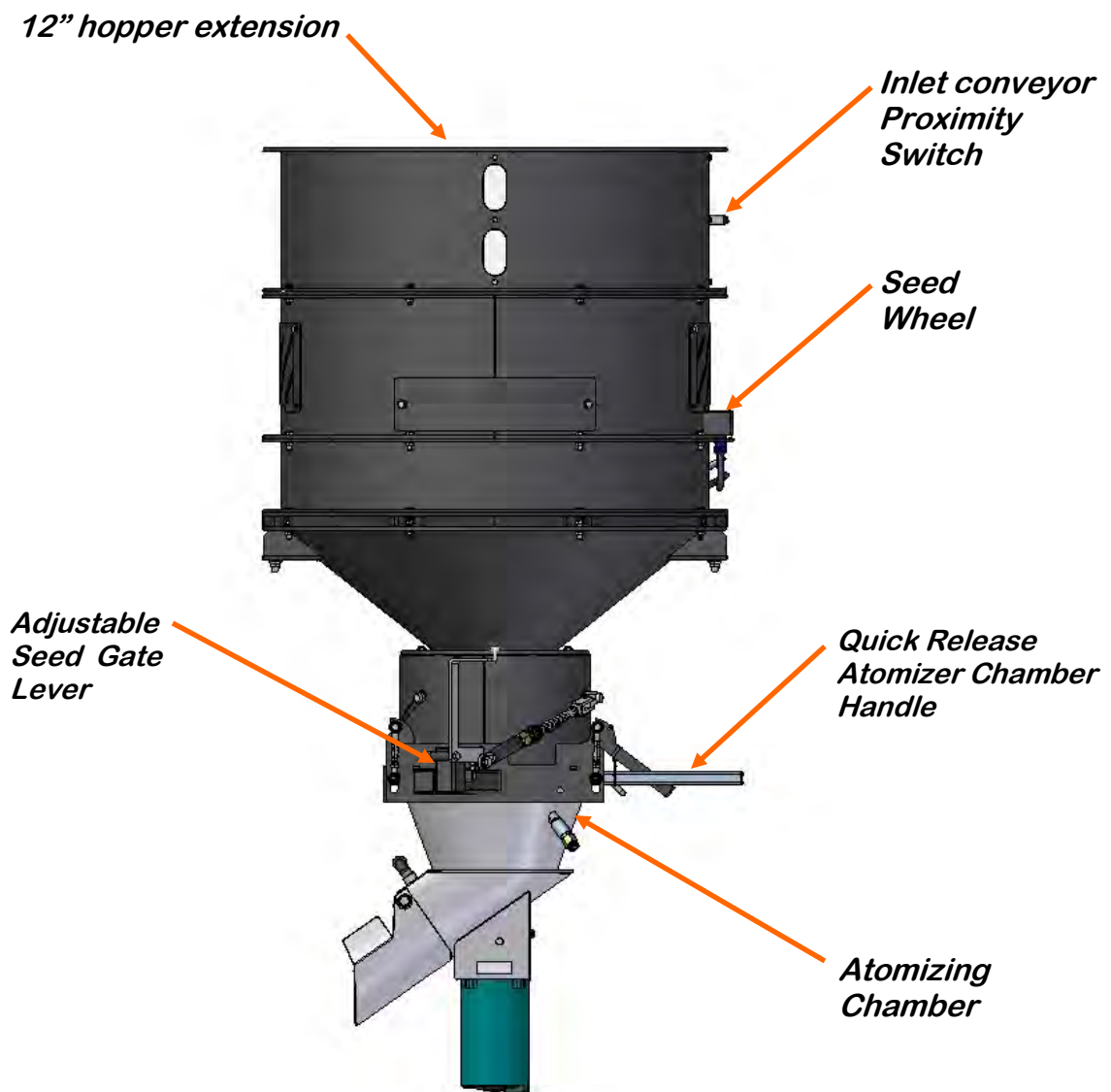
A cup is used to represent a certain percentage of the wheels pockets. To calibrate the seed flow, take a sample of the seed to be treated using the cup and weigh it (see page 43). By entering the cup weight of the seed sample the system will automatically adjust the RPM of the Seed Wheel according to the entered target weight.

The purpose of the seed wheel is to simplify calibration and make seed flow calibration more accurate. The seed wheel saves time when switching to different seed sizes and seed types.



### **ATOMIZER CHAMBER OVERVIEW**

The atomizer chamber consists of a patented design which disperses treatment evenly to each seed. A motor drives the atomizer head at approximately 1725 RPM's. As treatment is being pumped into the atomizer chamber, it drops into the atomizer head. The centrifugal force of the spinning head forces the treatment to be sprayed out through a screen covering in all 360 degrees. Meanwhile, seed flows down out of the seed wheel and down on top of the distribution cone which disperses the seed down around the atomizer head. The atomizer can be easily accessed for cleaning and maintenance by pulling down on the quick release handle and sliding the atomizer away from the treater body (see page 56).



## **ROTATING DRUM**

The rotating drum comes in options of 6, 8, and 10 feet and accepts treated seed through the opening on the hopper end. As seed passes through the length of the drum it is tumbled, producing accurate and uniform seed coating. The seed then exits the seed treater out the discharge end of the machine.



Never allow exposure of persons or clothing to the drive shaft, idler wheels, or the drum during operation. Always have the safety shields in place during operation.



Ne jamais laisser l'exposition des personnes ou des vêtements à l'arbre d'entraînement, roues libres, ou le tambour pendant le fonctionnement. Toujours avoir les boucliers de sécurité en place pendant le.

The time it takes for seed to move through the drum both during and at the end of the run can be changed by lowering or raising the pins on the legs of the discharge end of the treater. When the pins are in the same hole on all of the treater legs, the treater has a natural downward tilt towards the discharge end of the treater. Lowering the pins on the discharge end's legs will give the treater more tilt during operation which will allow seed to travel through the drum at a faster rate. Vice versa, raising those pins will cause seed to stay in the drum longer.



It is not recommended to lower the discharge end's pins more than one hole setting different from the inlet end's pins. If this is done, a loss in seed coverage and chemical coating may occur.



Il est déconseillé de faire baisser les broches de la gamme de décharge plus d'un trou réglage différent de broches de la gamme d'entrée. Si cela est fait, une perte de la couverture de la graine et le revêtement chimique peut se produire.

On the 6 and 8 foot drum options the LPX Treater will also come standard with telescoping fork lift pockets. These pockets may be slid out from underneath the treater to allow a fork lift to pick up the treater from it's discharge end.



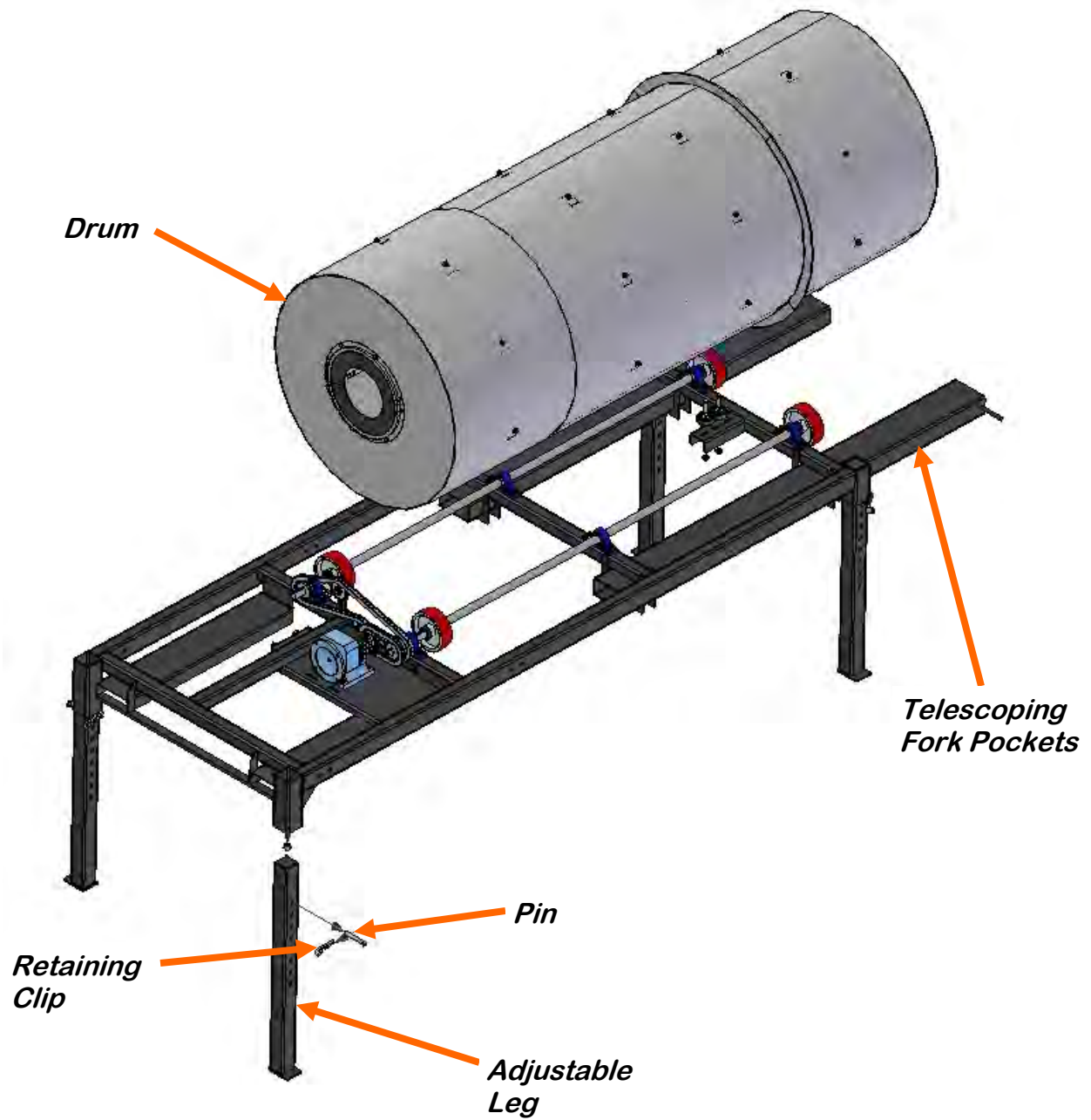
The rotating drum is grounded to the equipment structure at the factory, to avoid the possibility of generating static electricity, this bonding mechanism should not be tampered with or removed.



Le tambour rotatif est ancré à la structure de l'équipement en usine, afin d'éviter la possibilité de générer de l'électricité statique, ce mécanisme de liaison ne doit pas être altéré ou enlevé.

LPX SEED TREATER

**ROTATING DRUM**





**SECTION  
D**

**ELECTRICAL OPERATION**



**HIGH VOLTAGE** ~ Always disconnect the power source before working on or near the control panel or lead wires.



**HAUTE TENSION** ~ Toujours débrancher la source d'alimentation avant de travailler sur ou près du panneau de commande ou les câbles.



**HIGH VOLTAGE** ~ Use insulated tools when making adjustments while the controls are under power.



**HAUTE TENSION** ~ Utilisez des outils isolés lors des réglages, tandis que les commandes sont sous tension.



**AUTHORIZED PERSONNEL** only shall work on the control panel. Never allow anyone who has not read and familiarized themselves with the owner's manual to open or work on the control panels.



Seules personnes autorisées doivent travailler sur le panneau de commande. Ne jamais laisser quelqu'un qui n'a pas lu et se sont familiarisés avec le manuel d'ouvrir ou de travail du propriétaire

This section provides a general overview and description of the operator control panels for the LPX Seed Treater. If any of the panels are located in the hazardous area described in the installation section (see page 17), all 110VAC connections must be hard wired to a listed type 4 rated enclosure.



USC recommends the use of surge protection device with a minimum rating of 700VA for all Automated Main Control Panels



USC recommande l'utilisation de dispositif de protection contre les surtensions avec une cote minimum de 700VA pour tous les panneaux de contrôle principal automatisé



### **General Panel Descriptions**

- The LPX Treater Main Panel is an enclosure that is attached to the side of the treater and contains the electrical components required to actuate the seed treater. This includes the VFDs for the seed wheel and atomizer. Power for the treater is supplied here. Power to this panel is hard wired.
- The Automated Main Control Panel is a plug connected enclosure that contains the PLC (Programmable Logic Controller) as well as the HMI (Human Machine Interface) touch screen. The operator is able to control the entire system through the HMI. **AUTOMATED TREATERS ONLY.**
- The Main Control Panel Remote Panel is an OPTIONAL plug connected enclosure that is connected to the Main Treater Panel with a CAT5 Ethernet cable and can be located up to 50 feet from the Treater Main Panel. These panels are serialized to the treater they are connected to.  
LPX Manual Treater Remote HMI Panel (see page 117).  
LPX Automated Treater Remote HMI Panel (see page 118).

## LPX MANUAL TREATER HMI TOUCH SCREENS

The following pages explain the function of the touch screen controls for the USC - Manual - Treater Ver 2.1 program.

For the LPX Automated Treater, see document number:  
**TD-09-06-1041B = U-Treat v3.2 Automation.**

### USC STARTUP SCREEN

While the system is booting up, the treater touch screen will display a timer. Once the timer reaches zero, this screen is the first screen the operator will see. When the blue bar reaches the other side and communications is established the Main Screen will appear.

#### **NOTICE**

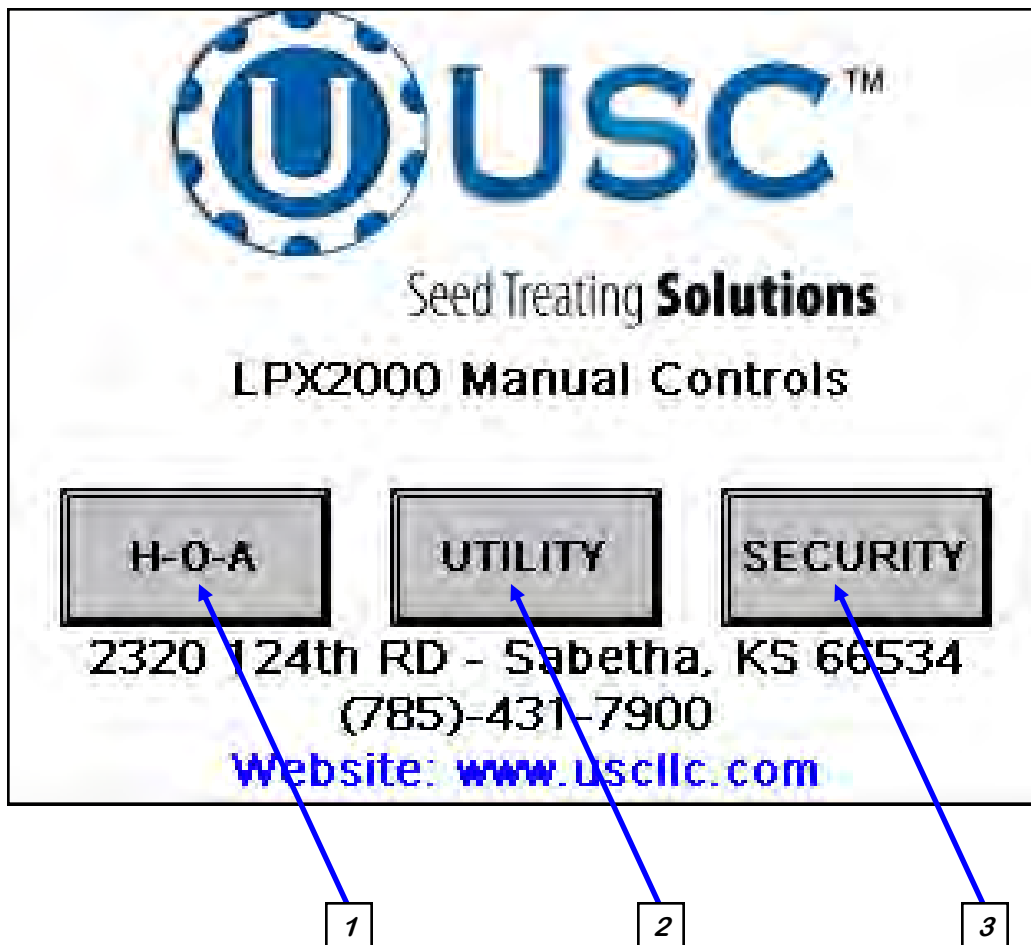
The E-Stop Reset push button must be pressed after every power cycle and every time the E-Stop is activated or the system will not operate.

#### **AVIS**

Le bouton-poussoir de réinitialisation E-Stop doit être enfoncée après chaque cycle de puissance et chaque fois que le E-Stop est activé ou le système ne fonctionnera pas.



**MAIN SCREEN**



1. **H - O - A (Hand-Off-Auto):** This button advances the operator to the H-O-A screen (page 36).
2. **UTILITIES:** This button advances the operator to the UTILITIES screen (page 38).
3. **SECURITY:** This button advances the operator to the Security screen. This screen is for setting up the basic parameters of the system. It will only be used by a system administrator or USC service personnel.

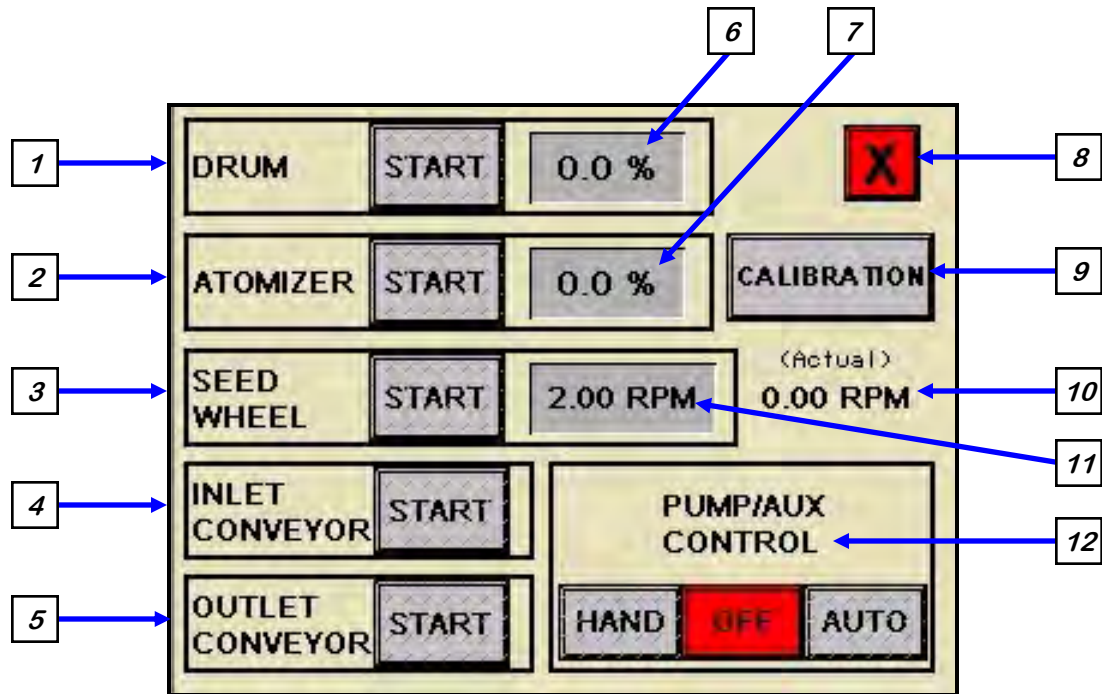
**H-O-A (HAND-OFF-AUTO) SCREEN**

**NOTICE**

The E-Stop Reset push button must be pressed after every power cycle. After the E-Stop button has been pressed to stop a run, the E-Stop button must be pulled out and the E-Stop RESET button pressed. If both these conditions are not met, the START, HAND and AUTO buttons will display diagonal lines through them and the system will not function.

**AVIS**

Le bouton-poussoir de réinitialisation E-Stop doit être enfoncée après chaque cycle de puissance. Après que le bouton d'arrêt d'urgence a été pressé d'arrêter une course, le bouton d'arrêt d'urgence doit être retiré et le bouton RESET E-Stop enfoncée. Si ces deux conditions ne sont pas remplies, la touche START, la main et les boutons de Auto affiche des lignes diagonales à travers eux et le système ne fonctionnera pas.



**1. DRUM CONTROL MODULE:** This module controls the function of the drum. Pressing the button while START is displayed will cause the drum to turn on and the background will turn green. Pressing this button again will shut off the drum.

**2. ATOMIZER CONTROL MODULE:** This module controls the function of the atomizer. Pressing the button while START is displayed will cause the atomizer to turn on and the background will turn green. Pressing this button again will shut off the atomizer.

### **H-O-A (HAND-OFF-AUTO) SCREEN**

**3. SEED WHEEL CONTROL MODULE:** This module controls the function of the seed wheel. Pressing the button while START is displayed will cause the seed wheel to turn on and the background will turn green. Pressing this button again will shut off the seed wheel. (This module is only available if the treater is utilizing a seed wheel)

**4. INLET CONVEYOR CONTROL MODULE:** This module controls the function of the inlet conveyor. Pressing the button while START is displayed will cause the inlet conveyor to turn on and the background will turn green. Pressing this button again will shut off the inlet conveyor.

**5. OUTLET CONVEYOR CONTROL MODULE:** This module controls the function of the outlet conveyor. Pressing the button while START is displayed will cause the outlet conveyor to turn on and the background will turn green. Pressing this button again will shut off the outlet conveyor.

**6. DRUM PERCENT SPEED MODULE:** When this button is pressed, a numeric touch pad (bottom) will appear to allow the operator to manually adjust the speed of the drum.

**7. ATOMIZER PERCENT SPEED MODULE:** When this button is pressed, a numeric touch pad (bottom) will appear to allow the operator to manually adjust the speed of the atomizer.

**8. RETURN BUTTON:** This button returns the operator to the startup screen.

**9. CALIBRATION BUTTON:** This button takes the operator to the Calibration screen. (see page 39).

**10. SEED WHEEL RPM DISPLAY:** This display shows the current RPMs of the seed wheel.

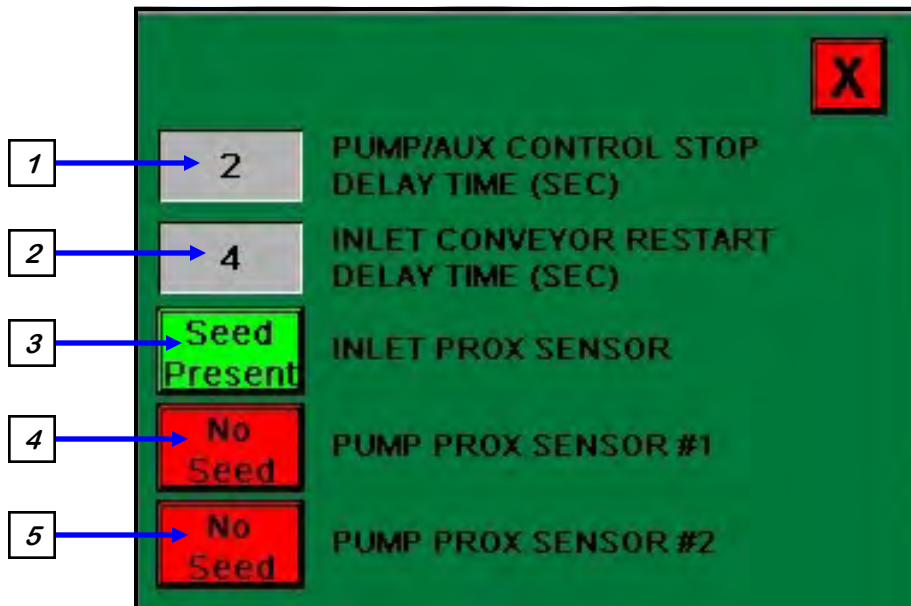
**11. SEED WHEEL RPM MODULE:** When this button is pressed, a numeric touch pad will appear to allow the operator to manually adjust the speed of the seed wheel (This module is only available if the treater is utilizing a Seed Wheel).

**12. PUMP / AUX CONTROL MODULE:** This module allows the operator to control any unit or pump which is plugged into the auxiliary port located on the bottom of the treater main control panel located on the seed treater. The HAND button will allow the user to operate the unit in the manual mode of operation. The OFF button will disconnect control to the auxiliary port. The AUTO button will place the unit in the automatic mode of operation and will send a signal to turn on the associated device when seed is present.



**UTILITIES SCREEN**

This screen allows the operator to set various system parameters and view the status of the proximity switches.



**1. PUMP / AUX CONTROL STOP DISPLAY TIME (SEC) MODULE:** When this button is pressed, a numeric touch pad will appear and allow the operator to manually adjust the length of time that the pump will remain on once the pump proximity sensor no longer is seeing seed.

**2. INLET CONVEYOR RESTART DELAY TIME (SEC) MODULE:** When this button is pressed, a numeric touch pad will appear and allow the operator to manually adjust the length of time the inlet conveyor remains off after the top proximity switch no longer detects seed.

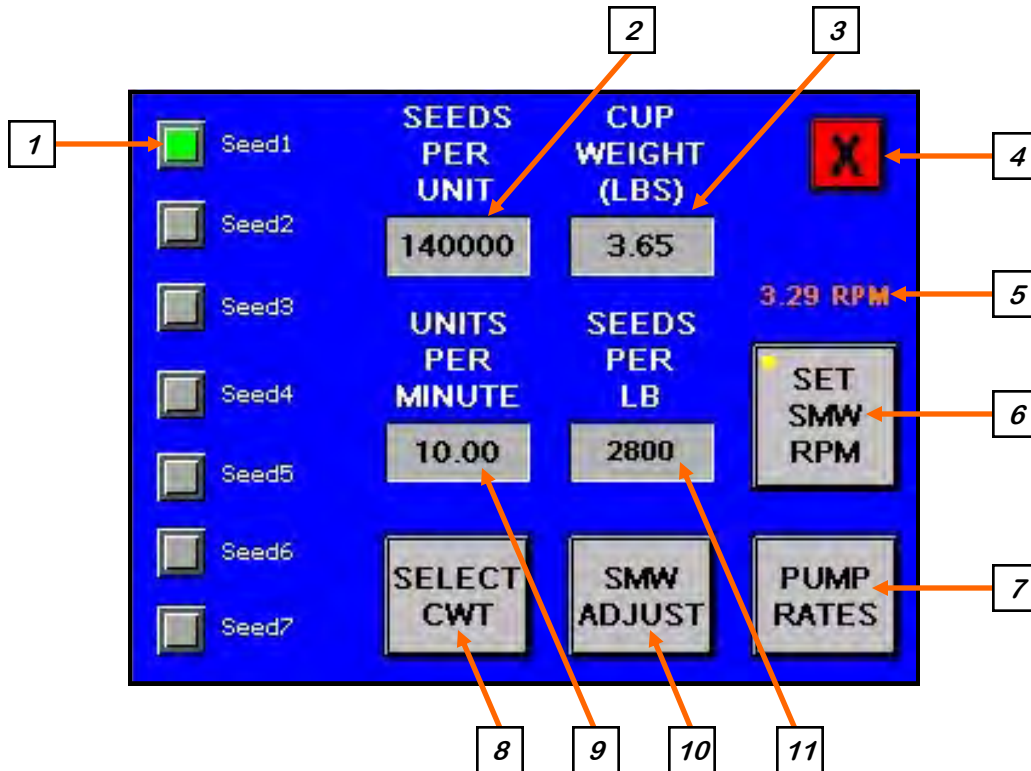
**3. INLET PROXIMITY SENSOR DISPLAY:** Informs the operator when the proximity switch located in the supply hopper above the treater is detecting seed.

**4. PUMP PROXIMITY SENSOR #1 DISPLAY:** Informs the operator when the pump proximity switch #1, which is located in the cone of the treater or the seed wheel, is not detecting seed.

**5. PUMP PROXIMITY SENSOR #2 DISPLAY:** Informs the operator when the pump proximity switch #2, which is located in the seed wheel, is not detecting seed. This display is only visible if the treater is utilizing a seed wheel.

**CALIBRATION SCREEN SCU**

This screen allows the operator to select seed type, unit of measurement, pump rates and Seed Wheel settings if the treater is equipped with one. The default setting is Seed Counts per Unit. It can also be set to Cut Weight.



**1. SELECT SEED TYPE MODULE:** The operator can select between seven different pre-determined seed types. Press the name of the Seed Type and an alpha numeric keyboard will popup allowing the operator to change the name.

**2. SEEDS PER UNIT:** Pressing this button will bring up a numeric keypad which allows the operator to input the number of seeds per unit.

**3. CUP WEIGHT:** Pressing this button will bring up a numeric keypad which allows the operator to input the cup weight for the Seed Wheel (see page 43).

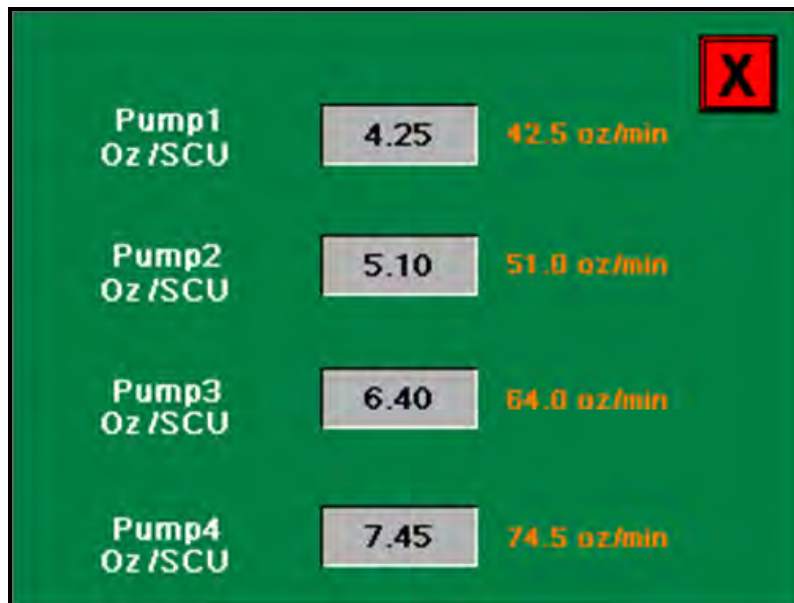
**4. SCREEN EXIT BUTTON:** This button is used to exit back to the previous screen. Its functionality is the same throughout the HMI display.

**5. RPM INDICATOR:** When any of the parameters on this screen are changed the indicator modifies the Seed Wheel RPM. The operator must press the SET SMW RPM button below it to actually make the change on the H-O-A screen.

**6. SET SEED METERING WHEEL RPM:** Pressing this button will change the RPM setting on the H-O-A screen to match the number on the RPM Indicator.

**CALIBRATION SCREEN SCU**

7. **PUMP RATES:** Pressing this button takes the operator to the screen below. By pressing the pump name an alphanumeric keypad will popup allowing the operator to key in a new name (below left). Press the grey buttons in the center, a numeric keypad will popup to change the value of the amount of chemical per Seed Count Unit (below right). This is only a calculator. The number to the right will give the operator the ounces per minute required based on the current flow rate. Manually adjust your flow meter to reflect the change. If not using a flow meter, make the adjustment on the liquid adjustment dial on the Pump Stand Control Panel.

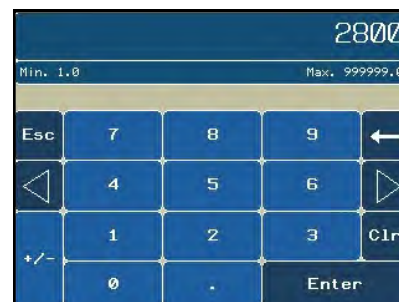


8. **SELECT CWT:** Pressing this button toggles back and forth between the default of Seed Count Units and Cut Weight.

9. **UNITS PER MINUTE:** Pressing this button will bring up a numeric keypad which allows the operator to change the number of units treated per minute.

10. **SMW ADJUST:** This button takes the operator to the Seed Metering Wheel adjustment screen (see page 42).

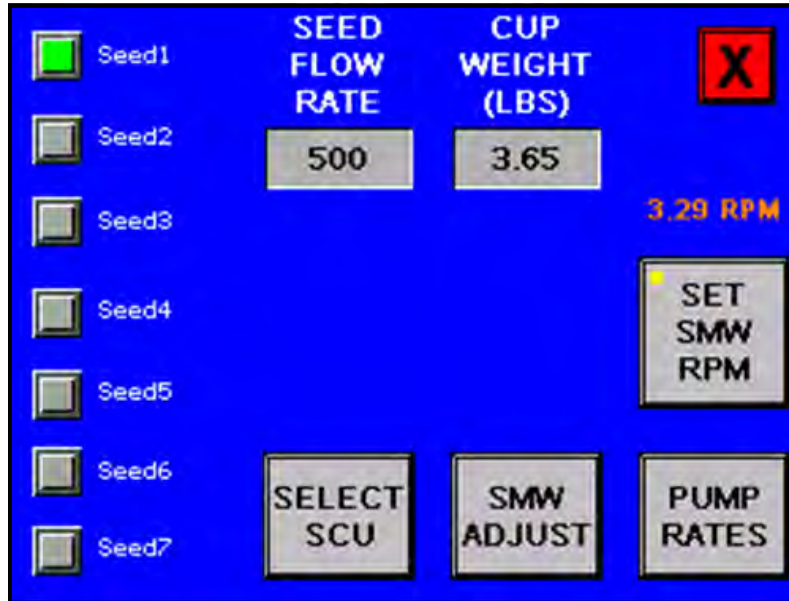
11. **SEEDS PER POUND:** Pressing this button will bring up a numeric keypad which allows the operator to change the number of seeds per pound of a given seed type.



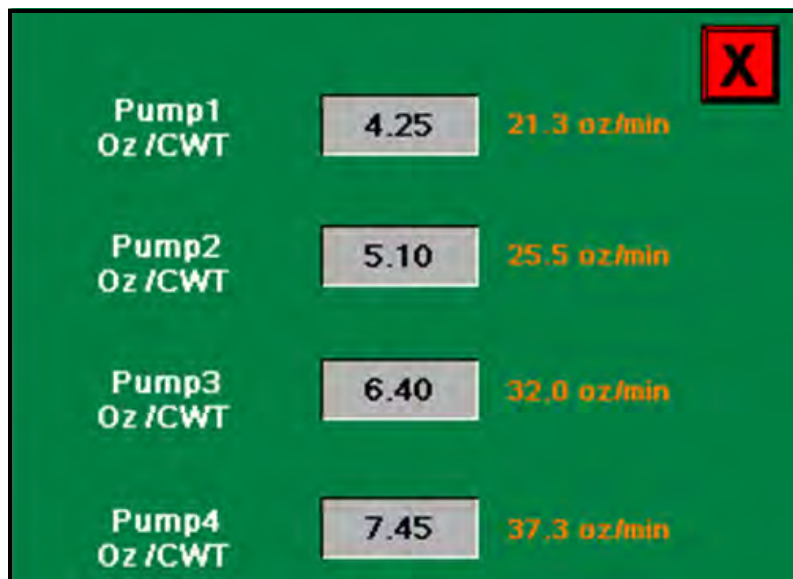
LPX SEED TREATER

**CALIBRATION SCREEN CWT**

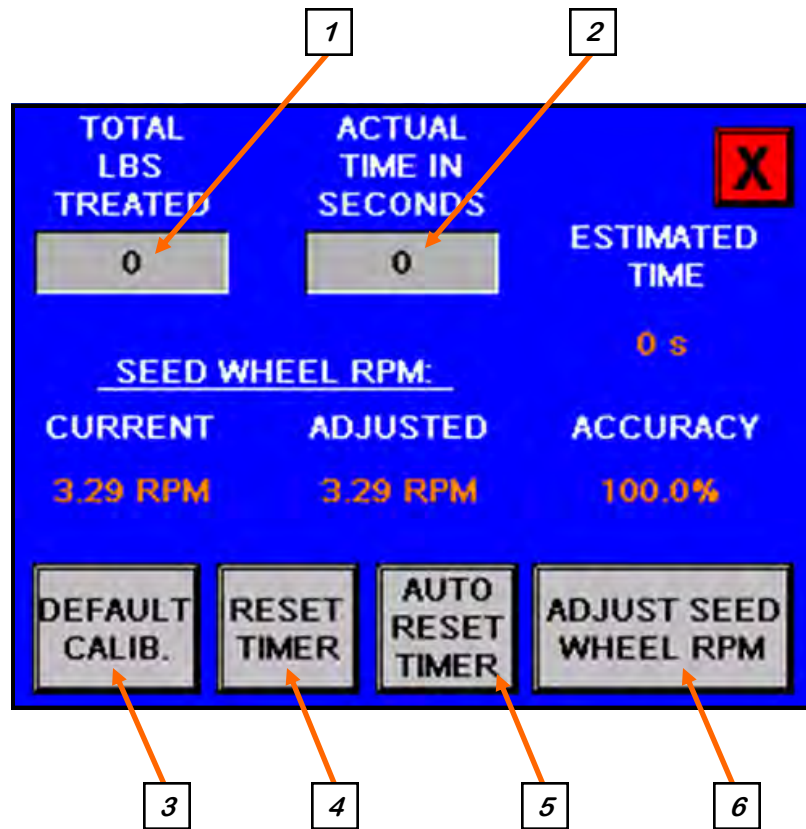
When the operator chooses SELECT CWT from the calibration screen it will change to the screen below. If they re-select the same button it will toggle back to the default.



When the operator chooses PUMP RATES from the calibration screen it will change to the screen below. All pump settings are now in CWT.



**SEED METERING WHEEL ADJUSTMENT SCREEN**



**1. TOTAL POUNDS TREATED:** Pressing this button will bring up a numeric keypad which allows the operator to manually input the amount that was treated.

**2. ACTUAL TIME IN SECONDS:** This button indicates the time it took to complete the previous run. Pressing this button will bring up a numeric keypad which allows the operator to input the amount of time they want it to take to treat that amount of seed. After the new time is entered, press the ADJUST SEED WHEEL RPM button. This returns the operator to the previous screen, now press the SET SMW RPM to complete the change.

**3. DEFAULT CALIB.:** Pressing this button resets calibration back to factory settings.

**4. RESET TIMER:** Pressing this button zeroes out the timer.

**5. AUTO RESET TIMER:** Pressing this button resets the timer to zero at the beginning of every run if more than ten seconds has passed.

**6. ADJUST SEED WHEEL RPM:** Pressing this button activates any of the changes made from this screen and automatically returns them to the first calibration screen.



**DETERMINING SEED CUP WEIGHT**

The following is a list of steps to use when calibrating the seed wheel. A seed calibration cup, funnel, stand, and scale are used to calibrate the seed wheel.

1. Set the empty seed calibration cup on the scale and zero out the weight of the cup.
2. Place the funnel and stand in the seed to be treated or a separate container (see page 44, figure 1). This will help to avoid any unnecessary clean-up while filling and leveling the top of the seed calibration cup.
3. Place your hand under the bottom of the funnel and fill the funnel up with seed.
4. Place the calibration cup under the funnel stand and remove your hand from the bottom of the funnel, and allow the cup to be filled (see page 44, figure 1).
5. After the cup has been filled, strike off the top of the calibration cup with a straight edge (see page 44, figure 2).

**NOTICE**

Do not shake the cup.

**AVIS**

Ne secouez pas la tasse.

6. Weigh the sample of seed (see page 44, figure 3).

**NOTICE**

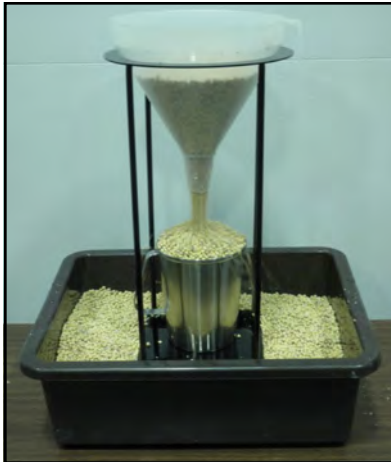
A typical weight of the sample of seed will be anywhere between 2.8 to 4.0 lbs. Anything over or under this range could be caused by not zeroing out the weight of the cup, or the scale may be set on the wrong units.

**AVIS**

Un poids typique de l'échantillon de semences sera ne importe où entre 2,8 à 4,0 livres. Tout sur ou sous cette fourchette pourrait être causée par la réduction à zéro ne pas le poids de la tasse, ou la balance peut être réglé sur les mauvaises unités.

## LPX SEED TREATER

### DETERMINING SEED CUP WEIGHT



*Figure 1*



*Figure 2*

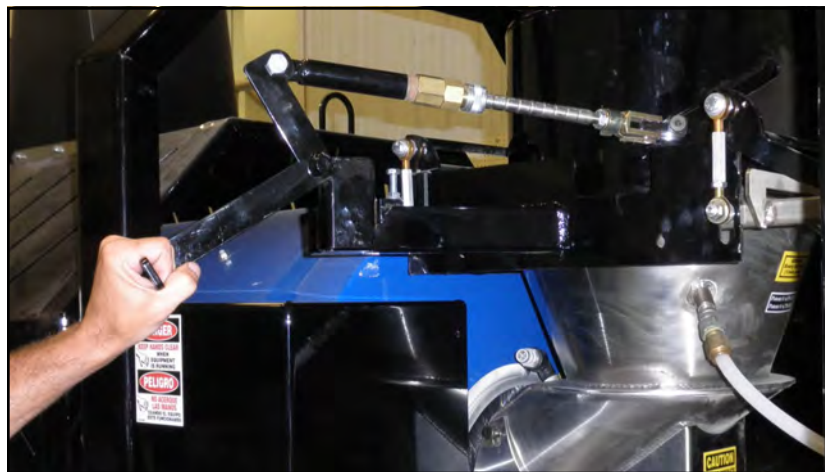


*Figure 3*

### ADJUSTING THE LPX TREATER SEED FLOW GATE

The following pictures illustrate how to open, close, and adjust the opening of the seed flow gate.

When the black lever is pulled down, the seed gate is in the CLOSED position, and will not allow seed to flow through.



## **ADJUSTING THE LPX TREATER SEED FLOW GATE**

When the black lever is pushed up, the seed gate is in the OPEN position, and seed will flow through.



Regulate the amount of seed flowing through the seed treater by using the spring-loaded coupler and moving it to a different notch. The more notches exposed, the higher the seed flow.



### **NOTICE**

If the seed treater is equipped with a seed wheel, the adjustable seed flow gate should always be left in the most wide open position. If the seed gate is not open fully, seed flow will be diminished and may even cause seed to back up into the seed wheel.

### **AVIS**

Si le traitement de semences est équipé d'une roue de semences, la porte de flux des semences réglable doit toujours être laissée dans la plus grande position ouverte. Si la porte de semences est pas complètement ouvert, écoulement des semences sera diminuée et peut même causer des semences pour sauvegarder dans la roue de semences.

## **FLOW METER CALIBRATION**

The following steps illustrate how to calibrate a flow meter on an LPX manual series seed treater. You will need a stopwatch for this calibration

1. Determine a desired flow rate

**EXAMPLE:** The seed treatment slurry rate is 5 ounces per cwt.  
Seed Flow Rate = 10.8 cwt/min. x 5 oz./cwt. = 54 oz./min.  
**54 oz. is the rate the pump should be pumping in one minute.**

2. Set the Liquid Flow Rate. Make sure the chemical is diverted back into the mix tank, then using the Liquid Adj. dial, increase or decrease the pump speed until the liquid flow rate has been matched.
3. Begin the calibration process by pumping chemical into the calibration tube or a measuring cup and using the stop watch to start timing once the liquid reaches the zero mark on the calibration tube.
4. Note the rate that the flow meter display on the pump stand is currently reading.

**EXAMPLE:** Flow meter reading = 54 Oz./min

5. After approximately one minute, simultaneously stop timing and shut down the flow of liquid to the calibration tube or measuring cup.
6. Note the total ounces of liquid in the calibration tube or measuring cup and the total amount of time that it took to fill the tube to that level in seconds. Divide those two numbers to find the ounces per second (Oz./Sec) of liquid application rate. Now multiply the ounces per second of liquid application rate by 60 to get the ounces per minute (Oz./Min) liquid application rate. This number is the actual amount of ounces per minute that the pump is currently pumping.

**EXAMPLE:** Total ounces of liquid in the calibration tube = 57 ounces.

Total amount of time to fill calibration tube = 62 seconds.

Oz./Sec liquid application rate = 57 ounces / 62 seconds = 0.9194

Oz./Min liquid application rate = 0.9194 x 60 seconds = 55.16

**The actual liquid application rate is 55.16 Oz./min**

### **FLOW METER CALIBRATION**

7. Take the flow meter reading that was previously noted and divide it by the actual liquid application rate. This number will give you the calibration factor that the flow meter reading will need to be adjusted by.

**EXAMPLE:** Flow meter reading = 54 Oz./min  
Actual liquid application rate = 55.16 Oz./min  
Calibration factor =  $54 / 55.16 = 0.9790$

**The calibration factor is 0.9790**

8. In order to find the flow meter reading that is needed for accurate application of the liquid, you must now multiply the calibration factor by the desired application rate.

**EXAMPLE:** Calibration factor = 0.9790  
Desired flow rate = 54 Oz./min  
Flow meter reading for accurate application =  $0.9790 \times 54 = 52.87$

**52.87 Oz./min is the rate that the flow meter should read to ensure proper flow is being achieved.**

9. Now you can set the pump dial so that the flow meter will read the rate that is needed to ensure the accurate flow of liquids being applied to the seed.



## **TREATING SEED**

1. Prime the line going to the atomizer by turning the Atomizer switch to ON and turn the SEED TREATMENT valve to PROCESS. Next turn the pump direction switch to FORWARD and the Hand / Off / Auto switch to Hand. Liquid should begin pumping up to the atomizer. After the line has been primed, turn the Hand / Off / Auto switch to Auto. Additional liquid can be pumped up into the atomizer and into the drum to guarantee coverage of the first seed that passes through the machine.

### **⚠ WARNING**

Do NOT pump liquid into the atomizing chamber when the atomizer is OFF.

### **! AVERTISSEMENT**

Ne pas pomper de liquide dans la chambre d'atomisation lorsque le pulvérisateur est OFF.

2. Position the SEED TREATMENT SOURCE valve to MIX TANK.

### **NOTICE**

If you desire to check the total ounces used per batch of seed. Fill the calibration tube with the amount needed for the batch of seed (about 10 ounces extra is a good practice). Then position the SEED TREATMENT SOURCE valve to CALIBRATION TUBE and go on to step 3.

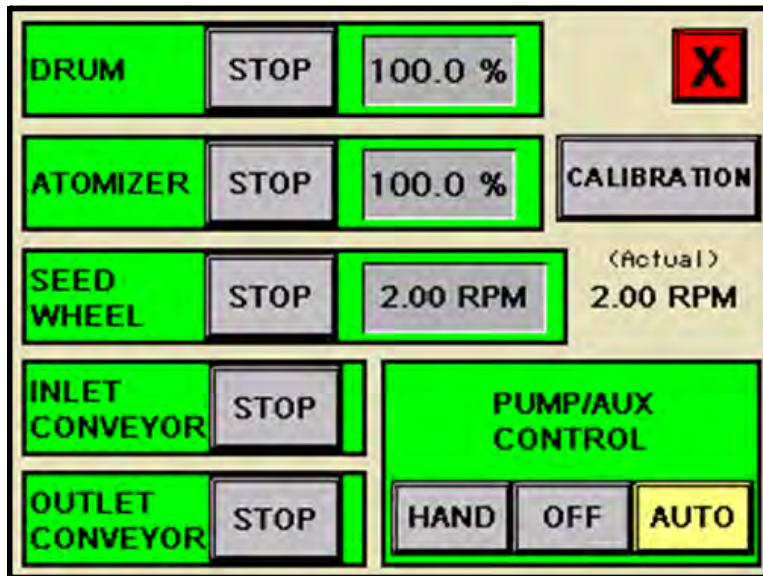
### **AVIS**

Si vous désirez vérifier les totaux once utilisés par lot de semences. Remplir le tube d'étalonnage avec la quantité nécessaire pour le lot de semences (environ 10 onces supplémentaires est une bonne pratique). Ensuite, positionner le TRAITEMENT DES SEMENCES SOURCE vanne CALIBRATION tube et passez à l'étape 3.

3. Begin feeding seed into the Seed Wheel until the supply hopper is full. This will ensure that the first pockets are full when the wheel is turned on. At this time, ensure the seed gate on the seed treater is wide open. If there is no Seed Wheel position conveyors, overhead hopper or seed box so the first seed coming into the seed treater lands on the lower proximity switch which automatically turns on the pump(s).
4. Turn the switches to ON for the Drum, Atomizer and any Conveyors being used. Also turn the Hand / Off / Auto switch to AUTO. The pumps will not start until the Seed Wheel switch has been activated (top of page 49).

LPX SEED TREATER

TREATING SEED



5. Turn the Seed Wheel to ON. The Seed Wheel will speed up to the dialed-in RPM. The pumps will also begin pumping liquid into the atomizer, this will start the seed treating process.

**NOTICE**

You may notice the RPM will run at a lower RPM under the load of seed. Do not adjust the RPM back up. The program already has figured in the factor for the drop in RPM.

**AVIS**

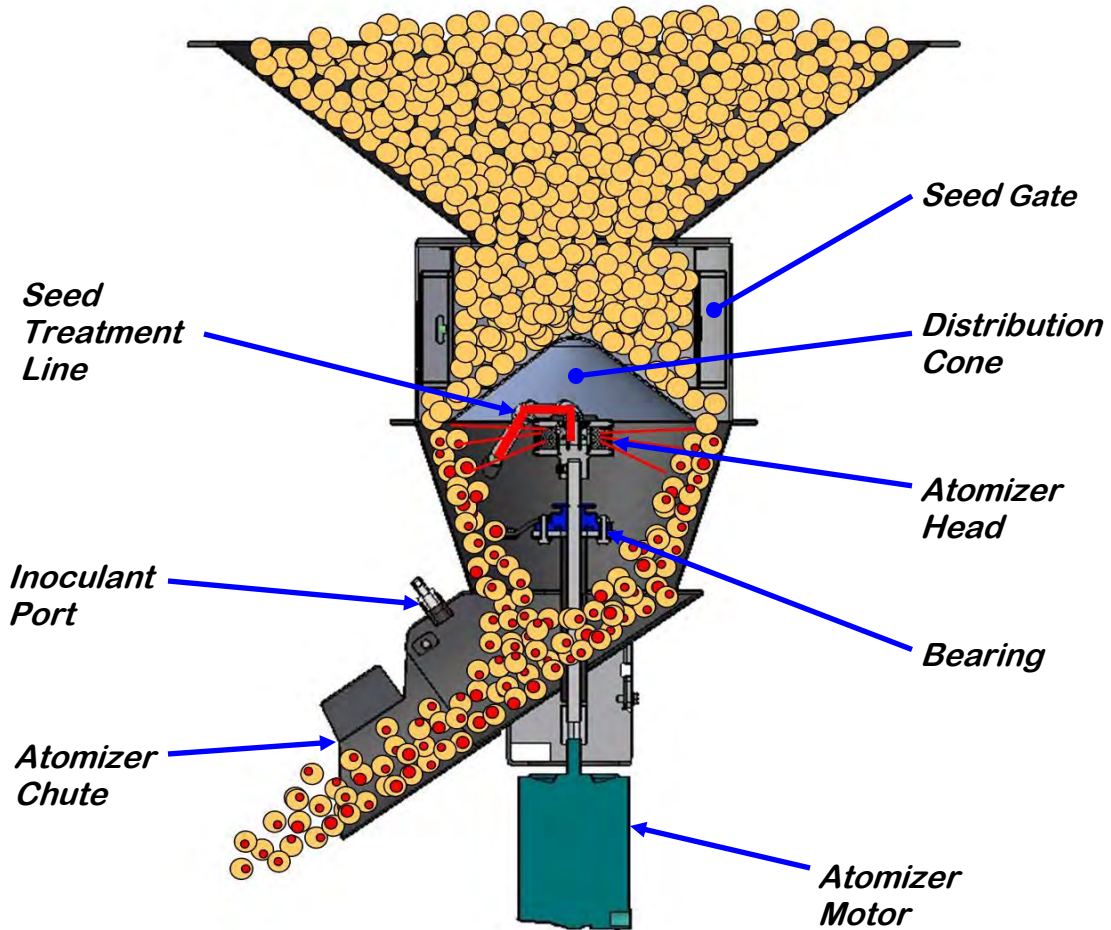
Vous pouvez remarquer le RPM fonctionne à une vitesse de rotation inférieure sous la charge de semences. Ne pas régler le RPM sauvegarde. Le programme a déjà figuré dans le facteur de la baisse de régime.

6. As you are treating the first batch of seed, time the seed as it begins flowing out the atomizer chute into the drum.
7. Once all the seed has passed through the seed wheel and atomizer, stop timing. The pump(s) will automatically shut off.

LPX SEED TREATER

**TREATING SEED**

The Illustration below shows how seed passes through the atomizing chamber. The red represents treatment being dispensed to the seed as it passes through the chamber. After the seed passes through the atomizer, it goes into the drum where the coating process is completed.



# TROUBLESHOOTING

## SECTION F

Below is a table describing the most frequent mechanical problems and solutions with the USC LPX Seed Treater. For further assistance, contact USC at (785) 431-7900.

Problem	Possible Cause	Solution
Inlet Conveyor will not turn on.	<ol style="list-style-type: none"> <li>1. Inlet conveyor proximity switch is activated.</li> <li>2. Inlet conveyor proximity switch is too sensitive.</li> <li>3. Overload is tripped.</li> <li>4. Conveyor is plugged into wrong outlet on seed treater panel.</li> </ol>	<ol style="list-style-type: none"> <li>1. Clean proximity switch</li> <li>2. Adjust the inlet conveyor proximity switch sensitivity by turning the adjustment screw counter-clockwise (page 53).</li> <li>3. Reset inlet conveyor overload.</li> <li>4. Check to make sure the inlet conveyor is plugged into the inlet conveyor receptacle.</li> </ol>
Pump will not turn off in AUTO when seed runs out.	<ol style="list-style-type: none"> <li>1. Proximity switch is dirty.</li> <li>2. Proximity switch is set too sensitive.</li> </ol>	<ol style="list-style-type: none"> <li>1. Clean proximity switch.</li> <li>2. Adjust the pump proximity switch sensitivity by turning adjustment screw counter-clockwise (page 53).</li> </ol>
Pump will not turn on in AUTO	<ol style="list-style-type: none"> <li>1. Proximity switch is not staying covered.</li> <li>2. Atomizer is not on.</li> <li>3. Proximity switch is not sensitive enough.</li> <li>4. Pump stand two-wire cord is not plugged into to treater main panel.</li> <li>5. Both the Chemical Pump switch on the Pump Stand and the Pump/Aux Control on the HMI screen need to be set to AUTO.</li> </ol>	<ol style="list-style-type: none"> <li>1. Make sure proximity switch is staying covered with seed</li> <li>2. Turn on atomizer. Atomizer must be on to run the pump in Auto.</li> <li>3. Adjust pump proximity switch sensitivity by turning the adjustment screw clockwise (page 53).</li> <li>4. Plug the pump stand two-wire cord into the main treater panel.</li> <li>5. Set both the Pump Stand switch and Pump/Aux on the HOA screen to AUTO.</li> </ol>
Inlet conveyor won't shut off when hopper is full.	<ol style="list-style-type: none"> <li>1. Seed is not hitting proximity switch.</li> <li>2. Proximity switch is not set sensitive enough.</li> <li>3. Inlet conveyor is plugged into wrong receptacle.</li> </ol>	<ol style="list-style-type: none"> <li>1. Make sure seed is hitting proximity switch.</li> <li>2. Adjust the inlet conveyor proximity switch by turning the adjustment screw clockwise (page 53).</li> <li>3. Make sure inlet conveyor is plugged inlet conveyor receptacle.</li> </ol>

LPX SEED TREATER

Problem	Possible Cause	Solution
Pump is fluctuating.	<ol style="list-style-type: none"> <li>1. Restriction in tubing</li> <li>2. Filter is plugged or missing gasket.</li> </ol>	<ol style="list-style-type: none"> <li>1. Flush tubing and check filter for any restrictions.</li> <li>2. Clean filter and check for gasket.</li> </ol>
Seed calibration is fluctuating.	<ol style="list-style-type: none"> <li>1. Seed treater supply hopper is not staying full.</li> <li>2. Restriction in the supply hopper or seed wheel.</li> <li>3. Build-up in the atomizing chamber.</li> </ol>	<ol style="list-style-type: none"> <li>1. Make sure the supply hopper and seed wheel are staying full. May have to lower seed flow rate in order to have a consistent flow of seed.</li> <li>2. Check supply hopper and seed wheel for any debris, and remove.</li> <li>3. Remove atomizing housing and clean out any build-up of material.</li> </ol>
Drum is slipping and seed is coming out the inlet side of the drum.	<ol style="list-style-type: none"> <li>1. Drum is wet.</li> <li>2. The seed treater is set too level.</li> <li>3. Chains are too loose.</li> </ol>	<ol style="list-style-type: none"> <li>1. Dry off any moisture that may have collected on the outside of the drum.</li> <li>2. Adjust the slope of the seed treater to at least a 3" drop from front to back. If desired, more slope can be applied.</li> <li>3. Check and tighten the drive chains. Also check the chain alignment.</li> </ol>
None of the motors will turn to ON in HAND mode.	<ol style="list-style-type: none"> <li>1. Processor is faulted.</li> <li>2. Emergency Stop button is activated.</li> <li>3. The Emergency Stop RESET button has not been pressed after the Emergency Stop button has been pulled out.</li> </ol>	<ol style="list-style-type: none"> <li>1. Disconnect power and wait 30 seconds before reconnecting power.</li> <li>2. Pull out the Emergency Stop button.</li> <li>3. After the Emergency Stop button has been pulled out, press the Emergency Stop RESET button.</li> </ol>
E-stop is flashing.	<ol style="list-style-type: none"> <li>1. An E-stop may be depressed.</li> <li>2. Power may not be on to the control panels.</li> <li>3. One of the control panels may not be connected to all of the others.</li> </ol>	<ol style="list-style-type: none"> <li>1. Ensure all E-stops are not depressed.</li> <li>2. Check incoming power to each control panel.</li> <li>3. Check the wiring and connections to each control panel.</li> </ol>



## **PROXIMITY SWITCH ADJUSTMENT GUIDE**

The proximity switches mounted in the extension ring and the seed wheel detect when seed is present.

The proximity switch located in the extension ring is used to automatically shut off the inlet conveyor when the surge hopper is full. This proximity switch is not present on tower systems.

The proximity switches located in the seed wheel automatically shut off the pump when all seed has left the hopper.

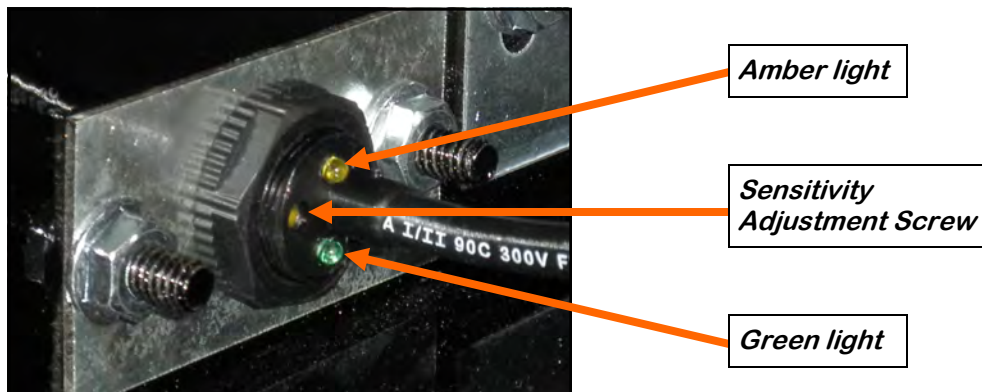
If the proximity switch is not working properly, this can be caused by wear, dust, or even moisture. The first step is to clean the lens of the proximity switch. If this does not solve the problem, the next step would be to adjust the sensitivity of the proximity switch.

The green light indicates the power status. If it is active the device is powered.

The amber light indicates when seed is being detected. If it is active it detects seed, if inactive it does not detect seed.

Using the small screwdriver provided inside the control panel, you can adjust the proximity switch by turning the adjusting screw on the back of the proximity switch.

- Turn Clockwise to make the proximity switch more sensitive.
- Turn Counterclockwise to make the proximity switch less sensitive.



*Proximity Switch Screwdriver*

SECTION  
G**MAINTENANCE**

Proper maintenance of the LPX Seed Treater is critical for peak performance, reliability and accuracy of this system. The following is a guideline for the type of maintenance and servicing that should be performed on this unit. Your environment and uses may require additional maintenance and service beyond this list to assure a reliable and safe unit. The operator of this unit has ultimate responsibility to identify areas of concern and rectify them before they become a hazard or safety issue. There is no substitute for a trained, alert operator.



Do not put this unit into operation with any questionably maintained parts. Poor performance or a hazard may occur.



Ne pas mettre cet appareil en service avec des pièces douteuse entretenus. La mauvaise performance ou un danger peut survenir.



Do not use compressed air or water under pressure to clean any of the components of the USC equipment.



Ne pas utiliser d'air comprimé ou de l'eau sous pression pour nettoyer l'un des composants de l'équipement USC.

**GREASING**

Use an SAE multipurpose high temperature grease with extreme pressure (EP) performance. Also acceptable is an SAE multipurpose lithium-based grease.

- Use a Maintenance Checklist to keep record of all scheduled maintenance.
- Use a hand-held grease gun for all greasing.
- Wipe grease fitting with a clean cloth before greasing to avoid injecting dirt and grit.
- Replace and repair broken fittings immediately.



If fittings will not take grease, remove and clean thoroughly. Also clean lubricant passageway. Replace fitting if necessary.



Si les raccords ne prendront pas la graisse, enlever et nettoyer. Aussi propre passage de lubrifiant. Remplacer approprié si nécessaire .

### **SEED WHEEL**

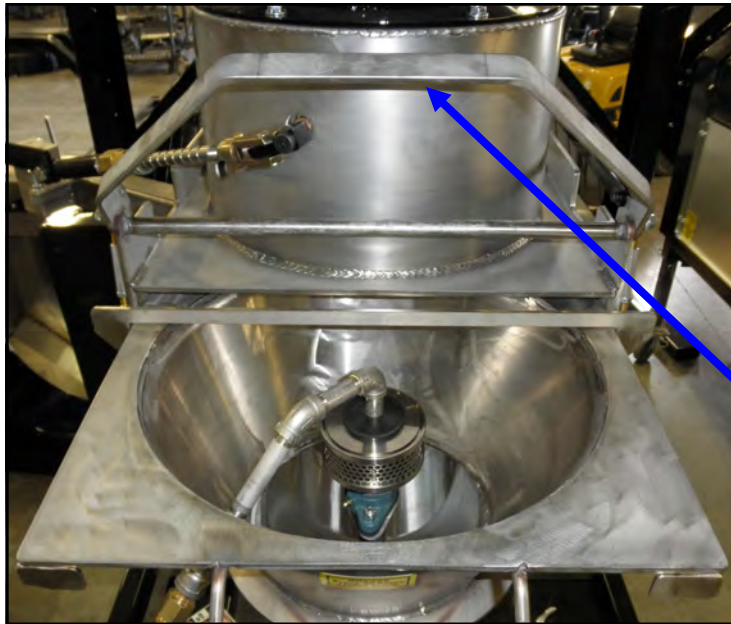
- Inspect all welds and structural components for bends, cracks and damage.
  - Remove the front and rear shields with the vent slots to inspect wheel, brushes and proximity switches.
  - Use a vacuum to clean out any seeds and excess build-up that may have occurred during operation. Wipe down the motor casing with a damp cloth making sure to remove all dust that may have collected since the last maintenance date. Record the cleaning on the company required documents. If operating in a CSA 22.1, Class II, Division 2, Group G hazardous area, USC recommends this step be performed on a daily basis.
  - Utilisez un aspirateur pour nettoyer les graines ou accumulation excès qui ont pu se produire pendant le fonctionnement. Essuyez le carter moteur avec un chiffon humide en veillant à éliminer toutes les poussières qui peuvent avoir perçu depuis la dernière date de maintenance. Enregistrez le nettoyage sur la société les documents requis. Si opérant dans un CSA 22.1, Classe II, Division 2, Groupe G zone dangereuse, USC recommande cette étape être effectuée sur une base quotidienne .
- 

### **DRIVE AND DRUM**

- Remove drum guards and inspect all welds and structural components on the frame and drum for bends, cracks and damage.
- Inspect pillow block bearings and grease every 40 hours of operation.
- Inspect drive wheels for unordinary wear and set screws for tightness.
- Inspect the Neoprene idler wheels for unordinary wear and adjust if necessary.
- Remove drive guards, tighten and lubricate chain every 40 hours of operation.
- Wipe down the motor casing with a damp cloth making sure to remove all dust that may have collected since the last maintenance date. Record the cleaning on the company required documents. If operating in a CSA 22.1, Class II, Division 2, Group G hazardous area, USC recommends this step be performed on a daily basis.
- Essuyez le carter moteur avec un chiffon humide en veillant à éliminer toutes les poussières qui peuvent avoir perçu depuis la dernière date de maintenance. Enregistrez le nettoyage sur la société les documents requis. Si opérant dans un CSA 22.1, Classe II, Division 2, Groupe G zone dangereuse, USC recommande cette étape être effectuée sur une base quotidienne.

## ATOMIZER

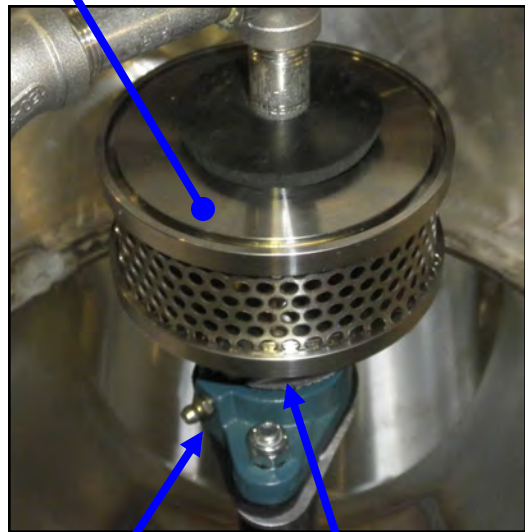
To access the inside of the atomizer housing, disconnect the motor power cable from the atomizer motor, push up on the quick release handle and slide out the atomizer. After completing maintenance, slide the atomizer back into the operating position, pull down quick release handle to lock it in place and reconnect the motor power cord.



*Quick-Release Handle*

*Atomizer Head*

1. Slide out atomizer housing and grease bearing inside. Bearing needs just one pump of grease every 40 hours of operation (right).
2. Clean any build up inside the housing and the atomizer head. To remove the atomizer head, loosen the set screw located on the bottom of the head.
3. Check for any play in the atomizer shaft.
4. Make sure the atomizer spins smoothly.
5. Ensure the adjustable chute is fitting completely into the drum opening. Adjust if necessary.



*Bearing*

*Set Screw*

### **ATOMIZER MOTOR**

- Wipe down the motor casing with a damp cloth making sure to remove all dust that may have collected since the last maintenance date. Record the cleaning on the company required documents. If operating in a CSA 22.1, Class II, Division 2, Group G hazardous area, USC recommends this step be performed on a daily basis.
- Essuyez le carter moteur avec un chiffon humide en veillant à éliminer toutes les poussières qui peuvent avoir perçu depuis la dernière date de maintenance. Enregistrez le nettoyage sur la société les documents requis. Si opérant dans un CSA 22.1, Classe II, Division 2, Groupe G zone dangereuse, USC recommande cette étape être effectuée sur une base quotidienne.

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### **PUMPS AND PLUMBING**

- Check pump in forward and reverse.
- Make sure pump heads open and close smoothly.
- Inspect tubing and for uneven wear. Replace pump tubing often to ensure high flow rates can be met.
- Tighten hose clamps and check filter. Clean filter frequently to avoid blockages
- Flush flow meter with clean water frequently to avoid chemical buildup.
- Wipe down the motor casing with a damp cloth making sure to remove all dust that may have collected since the last maintenance date. Record the cleaning on the company required documents. If operating in a CSA 22.1, Class II, Division 2, Group G hazardous area, USC recommends this step be performed on a daily basis.
- Essuyez le carter moteur avec un chiffon humide en veillant à éliminer toutes les poussières qui peuvent avoir perçu depuis la dernière date de maintenance. Enregistrez le nettoyage sur la société les documents requis. Si opérant dans un CSA 22.1, Classe II, Division 2, Groupe G zone dangereuse, USC recommande cette étape être effectuée sur une base quotidienne.



### **MIX TANK**

- Check motor.
- Check motor for any play in the mix tank shaft.
- Check valves, fittings, and plug on bottom of tank for leaks.
- Check chemical line tubing for abnormal wear.
- Wipe down the motor casing with a damp cloth making sure to remove all dust that may have collected since the last maintenance date. Record the cleaning on the company required documents. If operating in a CSA 22.1, Class II, Division 2, Group G hazardous area, USC recommends this step be performed on a daily basis.
- Essuyez le carter moteur avec un chiffon humide en veillant à éliminer toutes les poussières qui peuvent avoir perçu depuis la dernière date de maintenance. Enregistrez le nettoyage sur la société les documents requis. Si opérant dans un CSA 22.1, Classe II, Division 2, Groupe G zone dangereuse, USC recommande cette étape être effectuée sur une base quotidienne.

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### **ELECTRICAL PANEL**

- Check and tighten wire connections.
- Check quick connects on bottom of control panel.
- Check to see if starters and/or overloads are tripped.
- Check to see if relays, timers and/or breakers are tripped.
- Check and set the proximity switches (page 53).
- Check quick connects on end of Auxiliary cord.
- Check and tighten wire connections.
- Check relay and fuse holder.
- Check power cords for cuts or frays and ensure ground is present.

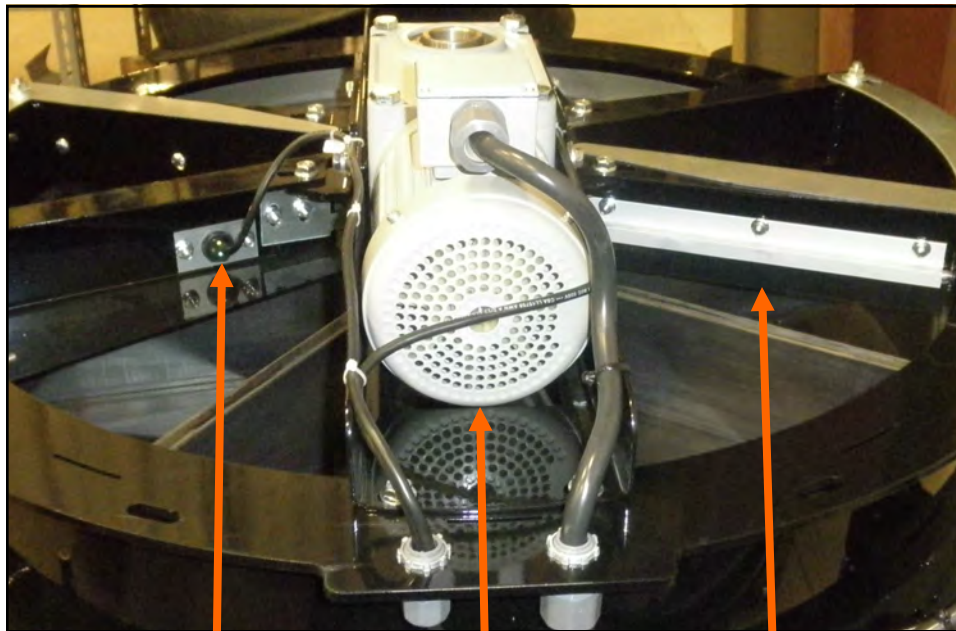
When storing the LPX Seed Treater for long periods of time, the following procedure must be followed to reduce the chance of rust, corrosion and fatigue of the treater. You can also use these steps when storing the machine for the winter.



A dust mask and protective rubber gloves shall be used when cleaning the machine.

**SEEDWHEEL & SUPPLY HOPPER**

1. Turn power off to the treater and treater components.
2. Remove shields from the seed wheel and remove any debris or build-up. Compressed air can be used to blow out any foreign material.
3. Turn power back on to the treater and run seed wheel to help remove any additional debris. Compressed air can be used to blow out any foreign material.
4. Check brushes for wear (below).
5. Wipe off and clean the lens of the proximity switches (below).
6. Disconnect power and mount all guard back in place.
7. Tarp or cover the supply hopper and seed wheel to keep out any dirt or unwanted pests.



*Proximity Switch*

*Motor*

*Brush*

### **ATOMIZER CHAMBER**

1. Remove and clean the atomizer housing.
2. Remove the atomizer head and stainless steel plumbing. The atomizer head can be disassembled (right), for easier cleaning. It is threaded together and can simply be unscrewed.
3. Reinstall the atomizer head and plumbing. Grease the bearing and spin the atomizer head a few times to ensure all grease has been worked into the bearings.



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### **ROTATING DRUM**

1. Remove the shields and clean out any seed that may have fallen underneath the drum.
2. Clean out any residue left on the inside of the drum and around the seed lifters.
3. Lubricate the chain to keep from corroding in storage.

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### **FINAL**

1. Disconnect power to the machine.
2. Store the machine inside a protective building to keep it from being exposed to the weather.
3. Ensure all guards and safety labels are in place.

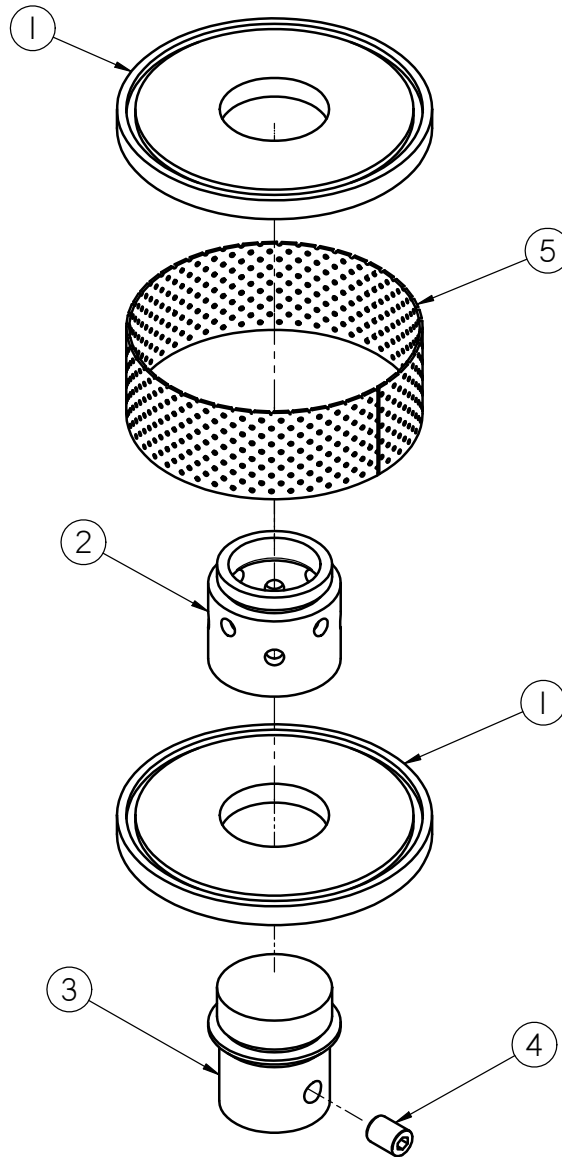
LPX SEED TREATER

**NOTES:**

SECTION  
I

**MECHANICAL DRAWINGS**

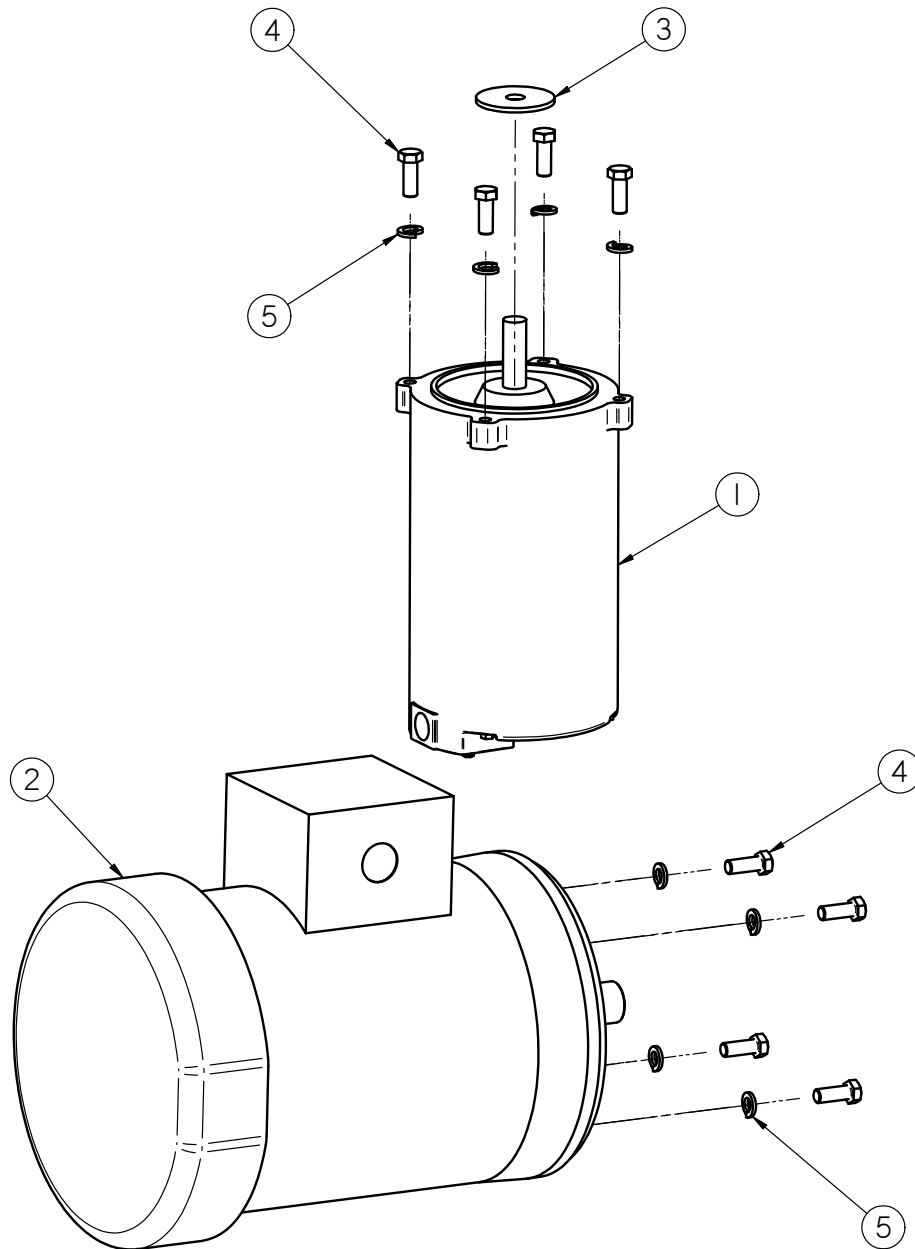
**ATOMIZER HEAD ASSEMBLY (04-02-0004)**



Item #	Part #	Description	Qty
1	05-11-0014	PLT ATMZR CAP	2
2	05-11-0015	ATOMIZER SPACER	1
3	05-11-0016	DRIVE SPUD, BOTTOM	1
4	06-06-0003	SET SCRW, CP, .375-16 18-8 SS .50	1
5	13-05-0032	PERFORATED SCREEN, STD.	1



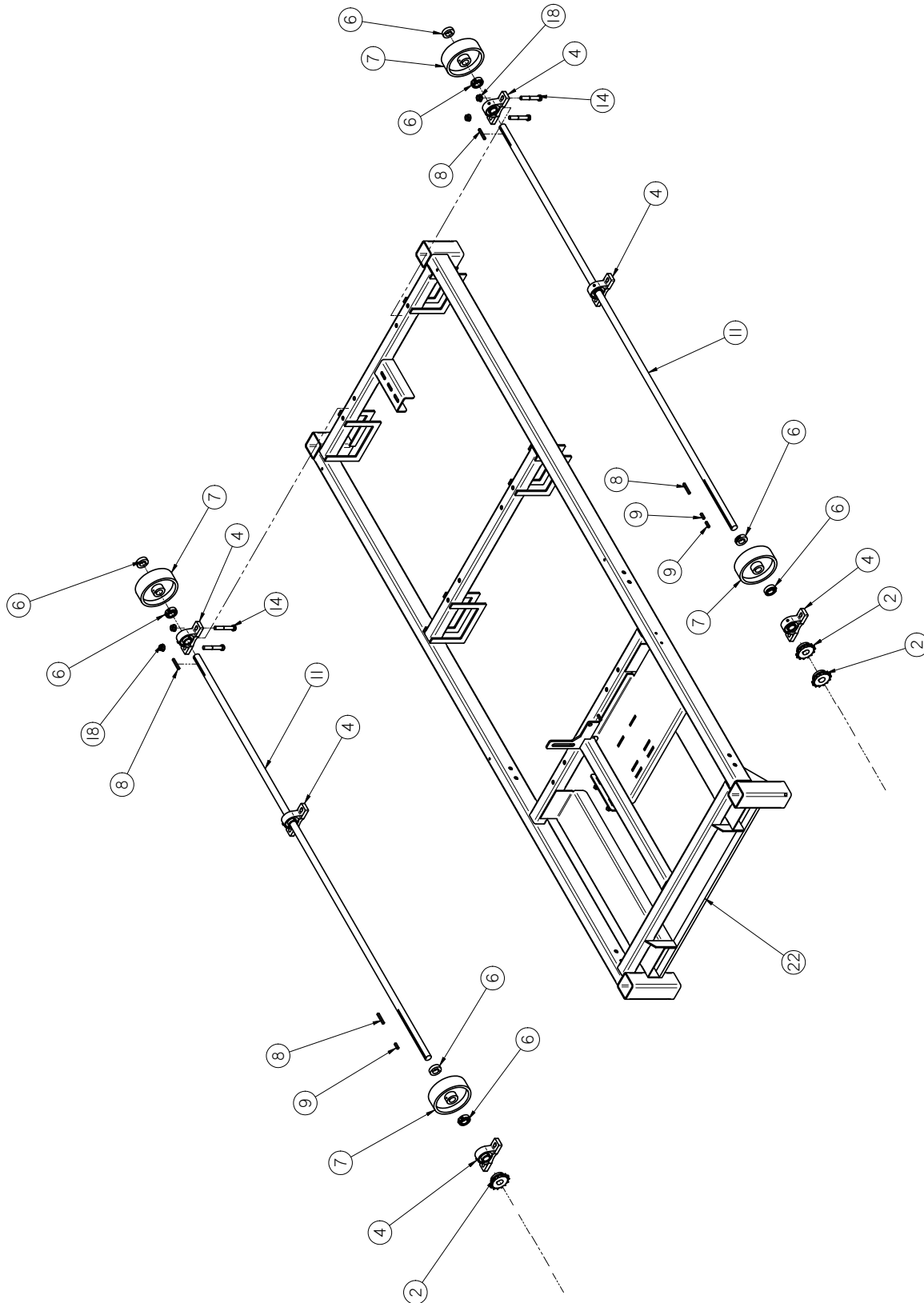
LPX SEED TREATER  
**DRUM & ATOMIZER 3HP MOTOR KIT (03-20-0101)**



Item #	Part #	Description	Qty
1	01-01-0105	MTR .33HP 1725RPM 56C 3PH TENV	1
2	01-01-0166	MTR 3HP 1740RPM 182TC TEFC 3PH	1
3	05-10-0805	DISK ATOMIZER MOTOR	1
4	06-01-0016	BOLT .375-16 X 1.00 ZP GR5	8
5	06-04-0003	WSHR LOCK SPLT .375 ZP	8

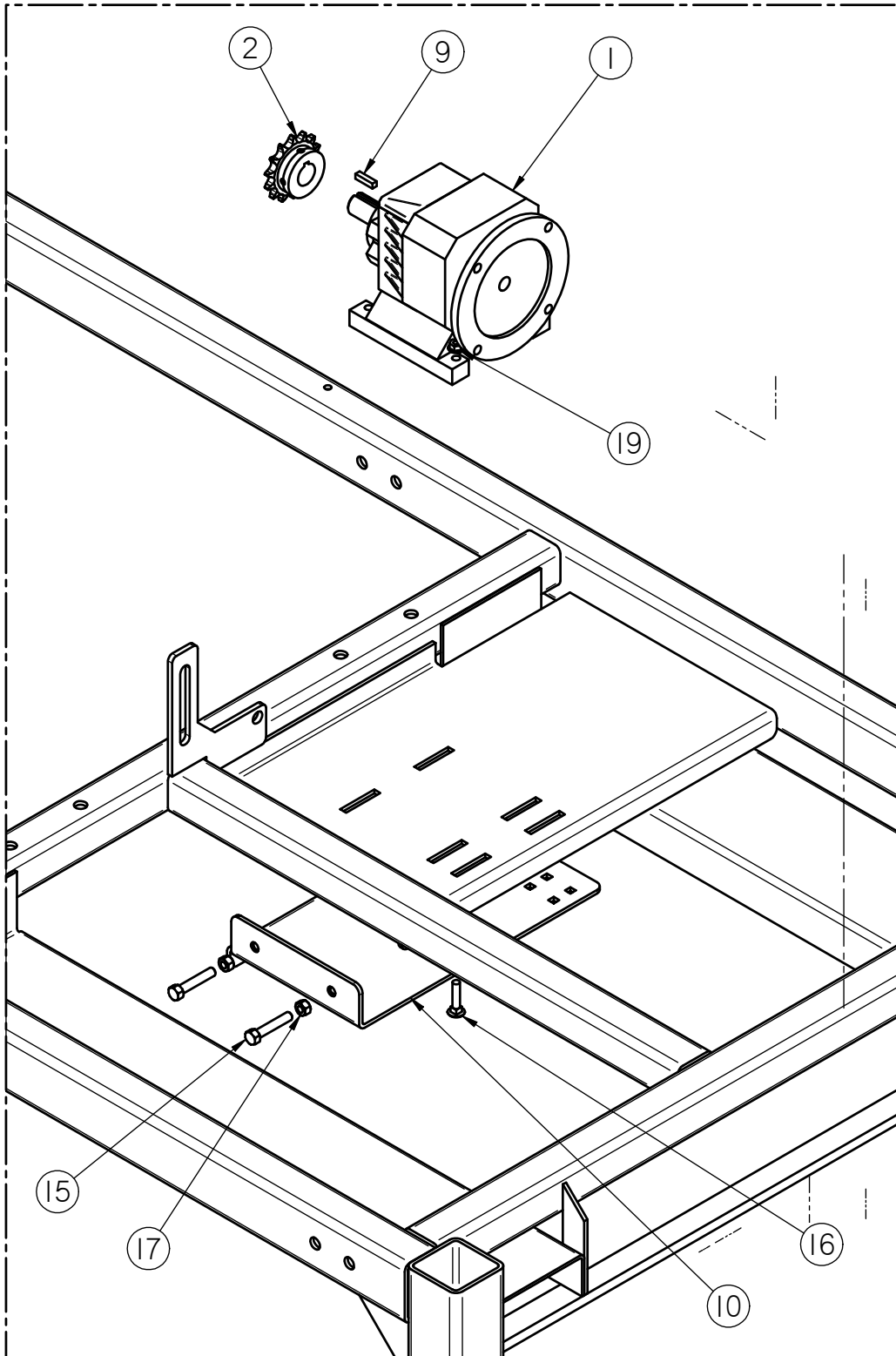
LPX SEED TREATER

**LPX BASE FRAME ASSEMBLY (18-01-0011 & 18-01-0012)**



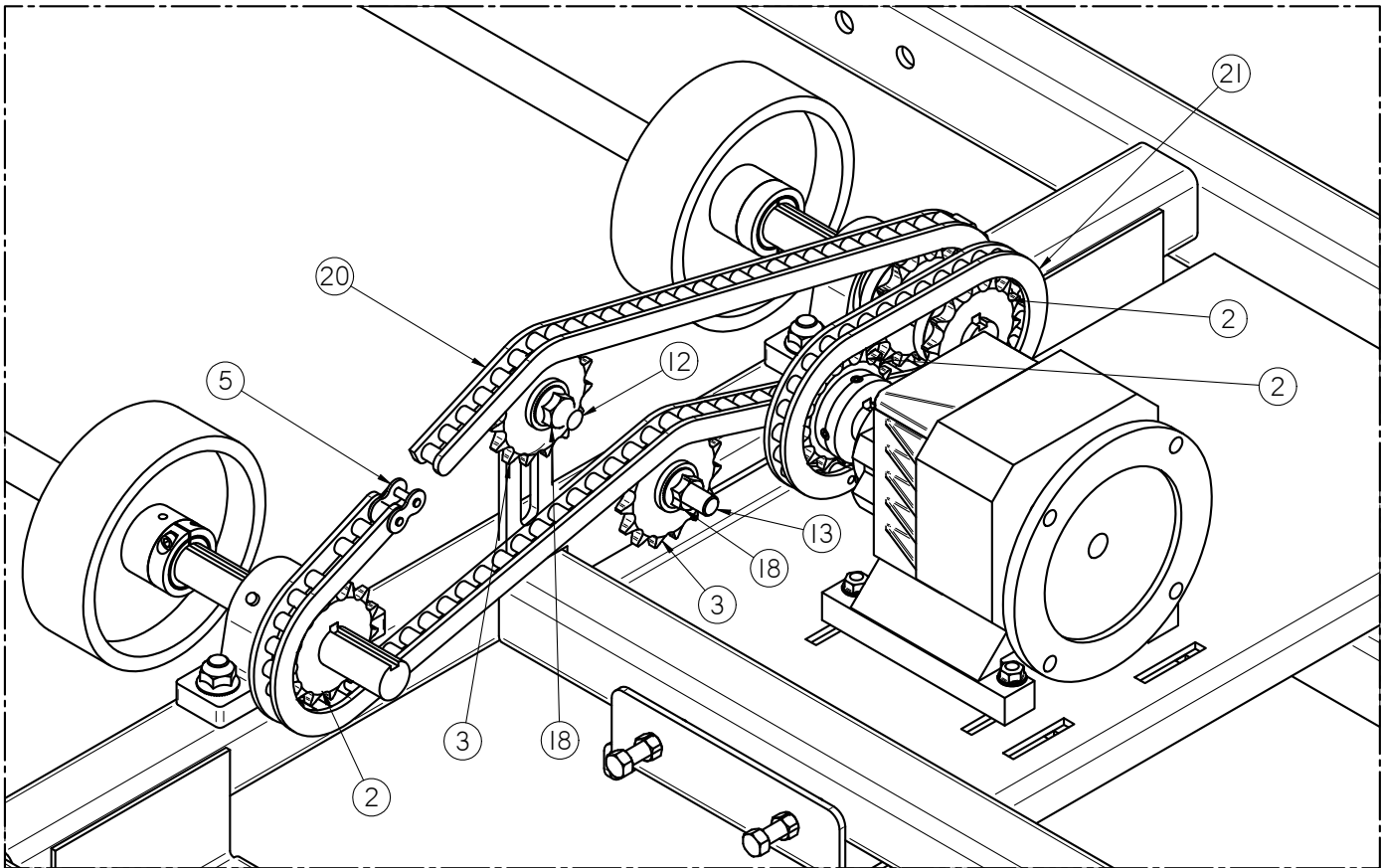
LPX SEED TREATER

**LPX BASE FRAME ASSEMBLY (18-01-0011 & 18-01-0012)**



LPX SEED TREATER

**LPX BASE FRAME ASSEMBLY (18-01-0011 & 18-01-0012)**



LPX SEED TREATER

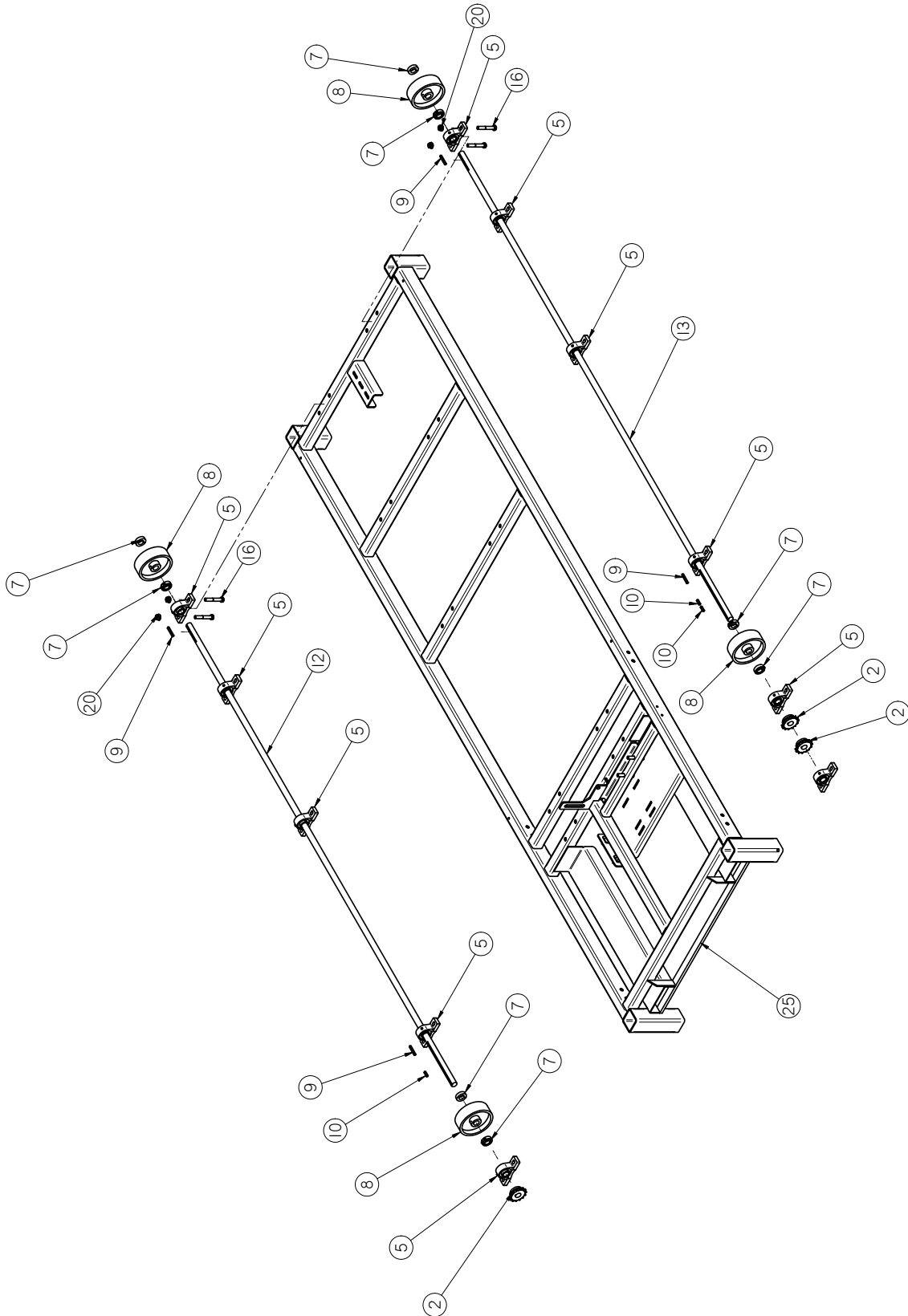
**LPX BASE FRAME ASSEMBLY (18-01-0011 & 18-01-0012)**

LPX BASE FRAME ASSEMBLY		LPX 6 FT		LPX 8 FT	
		18-01-0011		18-01-0012	
Item #	Description	Part #	Qty	Part #	Qty
1	GBOX IL 56C 16.2:1 GR B1 FOOT MNT	01-01-0101	1	01-01-0101	1
2	SPROCKET # 50 14T 1.00 IN BORE TYPE B	01-02-0093	4	01-02-0093	4
3	SPKT 17 T 50P .500 ID IDLER	01-02-0095	2	01-02-0095	2
4	BRG PLW 1.00ID STSC SEALED	01-03-0036	6	01-03-0036	6
5	#50 CNTG LINK	01-04-0005	2	01-04-0005	2
6	SHAFT CLR 1.00ID SPLIT	01-05-0008	8	01-05-0008	8
7	WHL DRV 6 X 2 X 1.00ID .250KWY	01-06-0002	4	01-06-0002	4
8	KEY .250 X 2.00 CS	01-10-0003	4	01-10-0003	4
9	KEY .250 X 1.00 CS	01-10-0004	4	01-10-0004	4
10	WDMT DRUM DRV ADJ PLT	05-04-0067	1	05-04-0067	1
11	DRUM DRIVE SHAFT LPX	05-11-0003	2	05-11-0348	2
12	BOLT CRG .500-13 X 2.00 ZP GR5	06-01-0026	1	06-01-0026	1
13	BOLT .500-13 X 2.00 ZP GR5	06-01-0027	1	06-01-0027	1
14	BOLT .500-13 X 3.25 ZP GR5	06-01-0029	12	06-01-0029	12
15	BOLT .375-16 X 2.00 ZP GR5 FULL THRD	06-01-0137	2	06-01-0137	2
16	BOLT CRG .313-18 X 1.75 ZP GR5	06-01-0172	4	06-01-0172	4
17	NUT FULL .375-16 ZP GR5	06-02-0003	2	06-02-0003	2
18	NUT LOCK FLG .500-13 ZP GR5	06-03-0015	14	06-03-0015	14
19	NUT, FLG .3125-18 UNC ZP GRADE 5	06-03-0019	4	06-03-0019	4
20	#50 CHAIN 84LINKS	13-05-0156	1	13-05-0156	1
21	#50 CHAIN -- 32 LINKS	13-05-0157	1	13-05-0157	1
22	WDMT BASE FRAME LPX	18-01-0007	1	18-01-0008	1



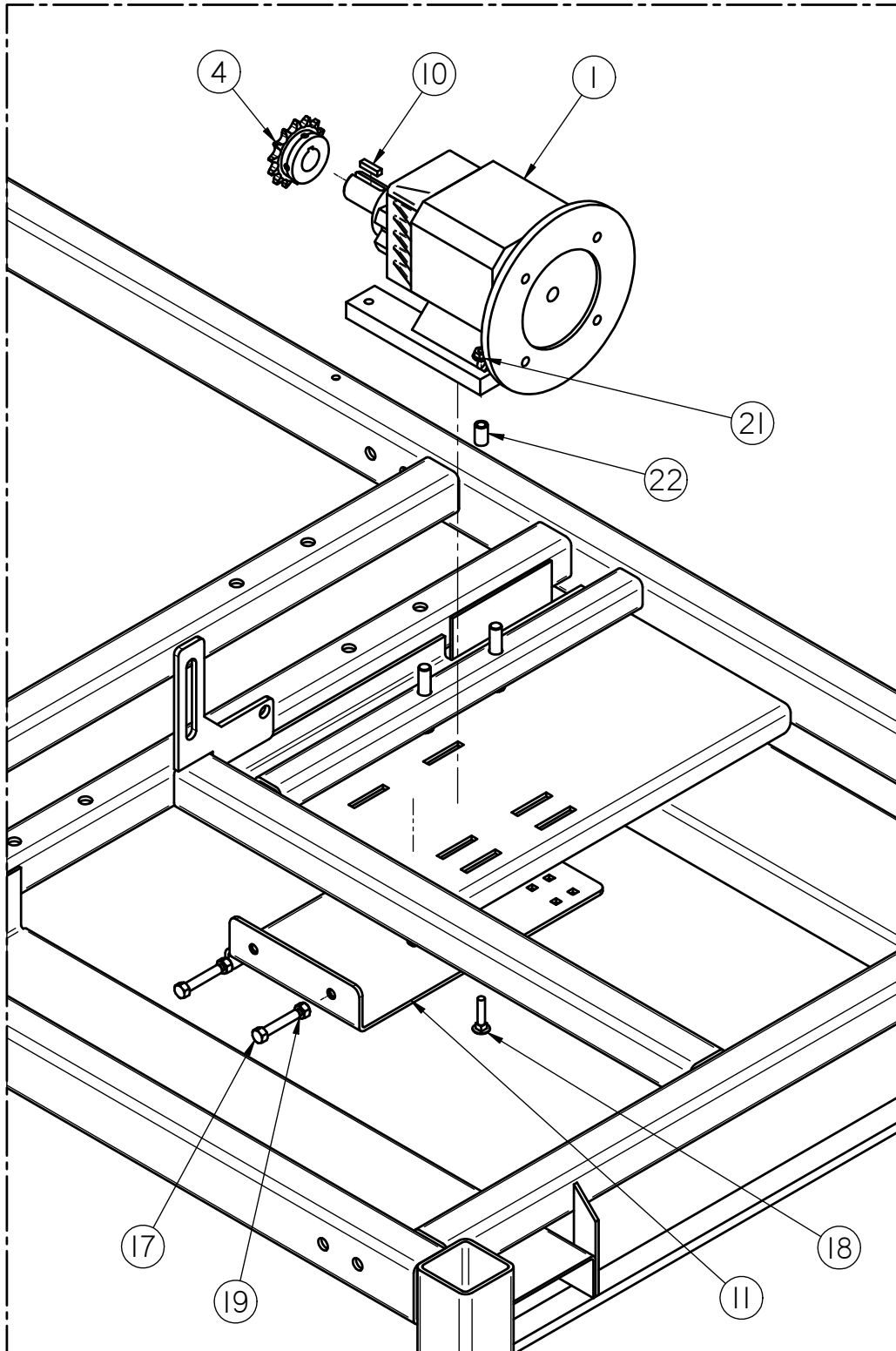
LPX SEED TREATER

**LPX BASE FRAME ASSEMBLY (18-01-0013)**



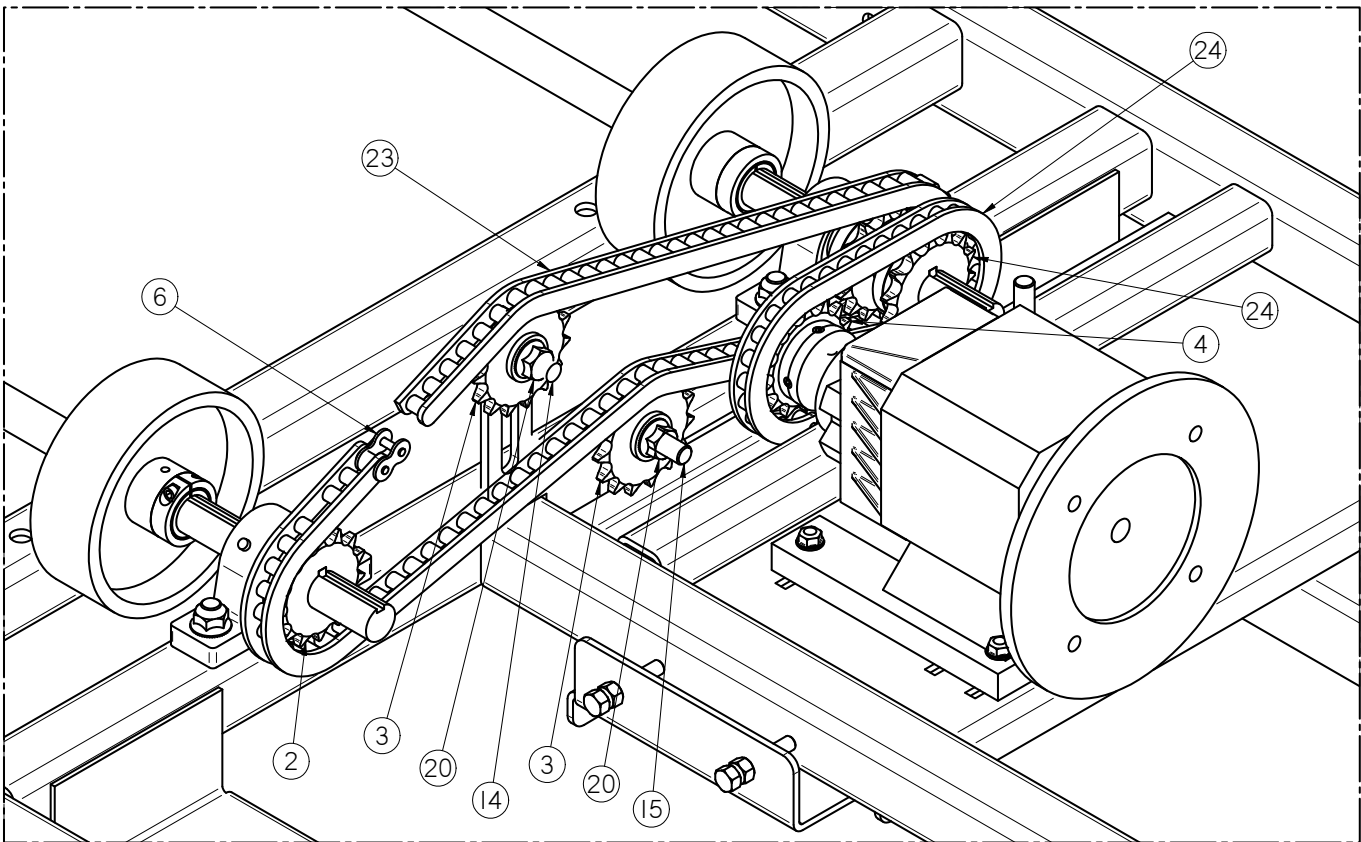
LPX SEED TREATER

**LPX BASE FRAME ASSEMBLY (18-01-0013)**



LPX SEED TREATER

**LPX BASE FRAME ASSEMBLY (18-01-0013)**



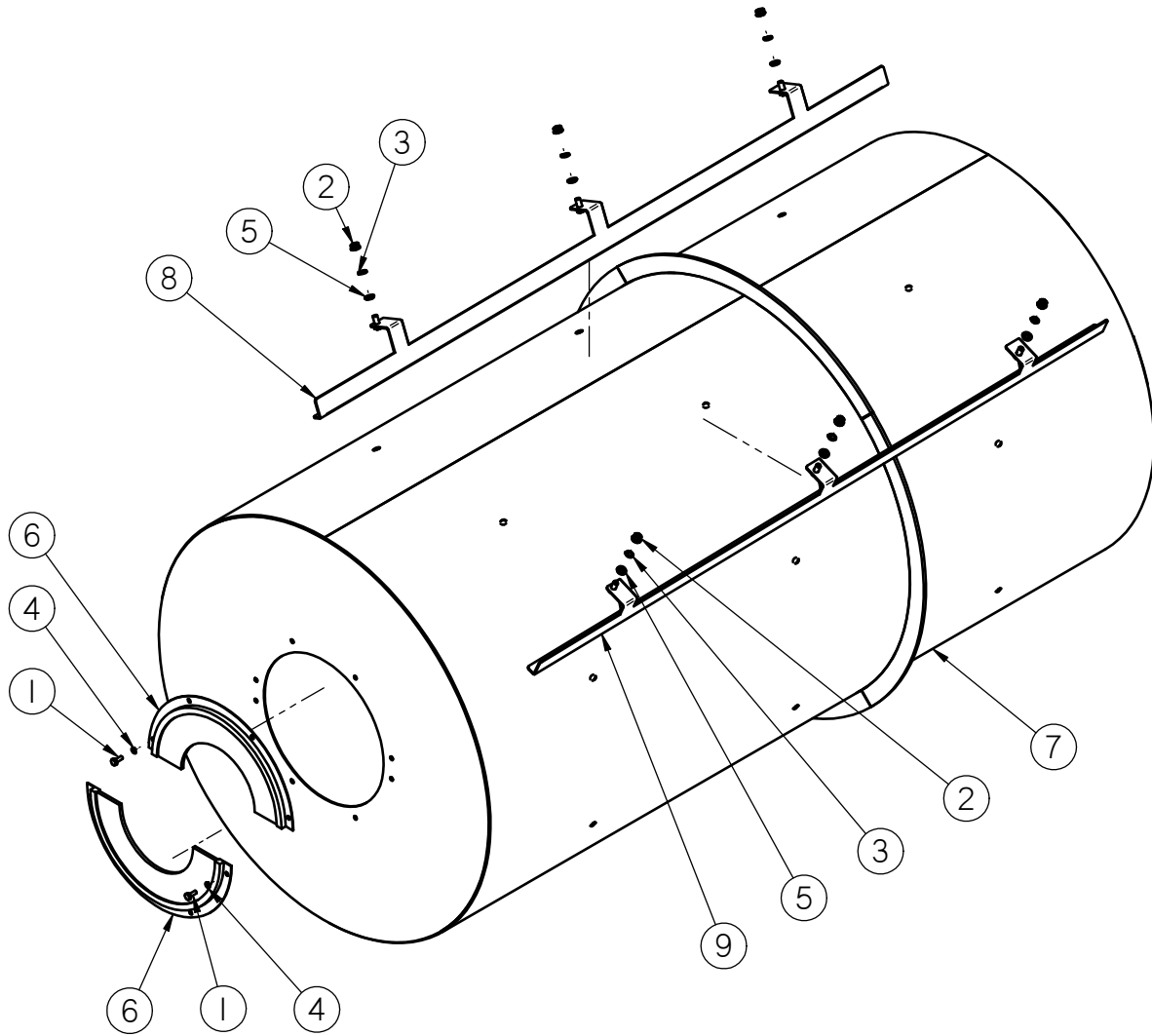
LPX SEED TREATER

**LPX BASE FRAME ASSEMBLY (18-01-0013)**

Item #	Part #	Description	Qty
1	01-01-0167	GBOX IL 182-4TC 16.6:1 GR B1 FT MNT	1
2	01-02-0093	SPROCKET # 50 14T 1.00 IN BORE TYPE B	3
3	01-02-0095	SPKT 17 T 50P .500 ID IDLER	2
4	01-02-0117	SPROCKET # 50 14T 1.25 IN BORE TYPE B	1
5	01-03-0060	BRG PLW SEALED 1.00ID STSC	11
6	01-04-0005	#50 CNTG LINK	2
7	01-05-0008	SHAFT CLR 1.00ID SPLIT	8
8	01-06-0002	WHL DRV 6 X 2 X 1.00ID .250KWY	4
9	01-10-0003	KEY .250 X 2.00 CS	4
10	01-10-0004	KEY .250 X 1.00 CS	4
11	05-04-0067	WDMT DRUM DRV ADJ PLT	1
12	05-11-0235	DRUM DRIVE SHAFT LX2000 +4 108"	1
13	05-11-0387	DRUM DRIVE SHAFT LPX 10FT EXT	1
14	06-01-0026	BOLT CRG .500-13 X 2.00 ZP GR5	1
15	06-01-0027	BOLT .500-13 X 2.00 ZP GR5	1
16	06-01-0029	BOLT .500-13 X 3.25 ZP GR5	20
17	06-01-0137	BOLT .375-16 X 2.00 ZP GR5 FULL THRD	2
18	06-01-0172	BOLT CRG .313-18 X 1.75 ZP GR5	4
19	06-02-0003	NUT FULL .375-16 ZP GR5	2
20	06-03-0015	NUT LOCK FLG .500-13 ZP GR5	24
21	06-03-0019	NUT, FLG .3125-18 UNC ZP GRADE 5	4
22	102D70	BUSH 10FT LPX GBOX MNT	4
23	13-05-0156	#50 CHAIN 84LINKS	1
24	13-05-0157	#50 CHAIN -- 32 LINKS	1
25	18-01-0009	WDMT BASE FR LPX 10 FT	1

LPX SEED TREATER

**LPX800 & LPX2000 6 FOOT DRUM ASSEMBLYS**





LPX SEED TREATER

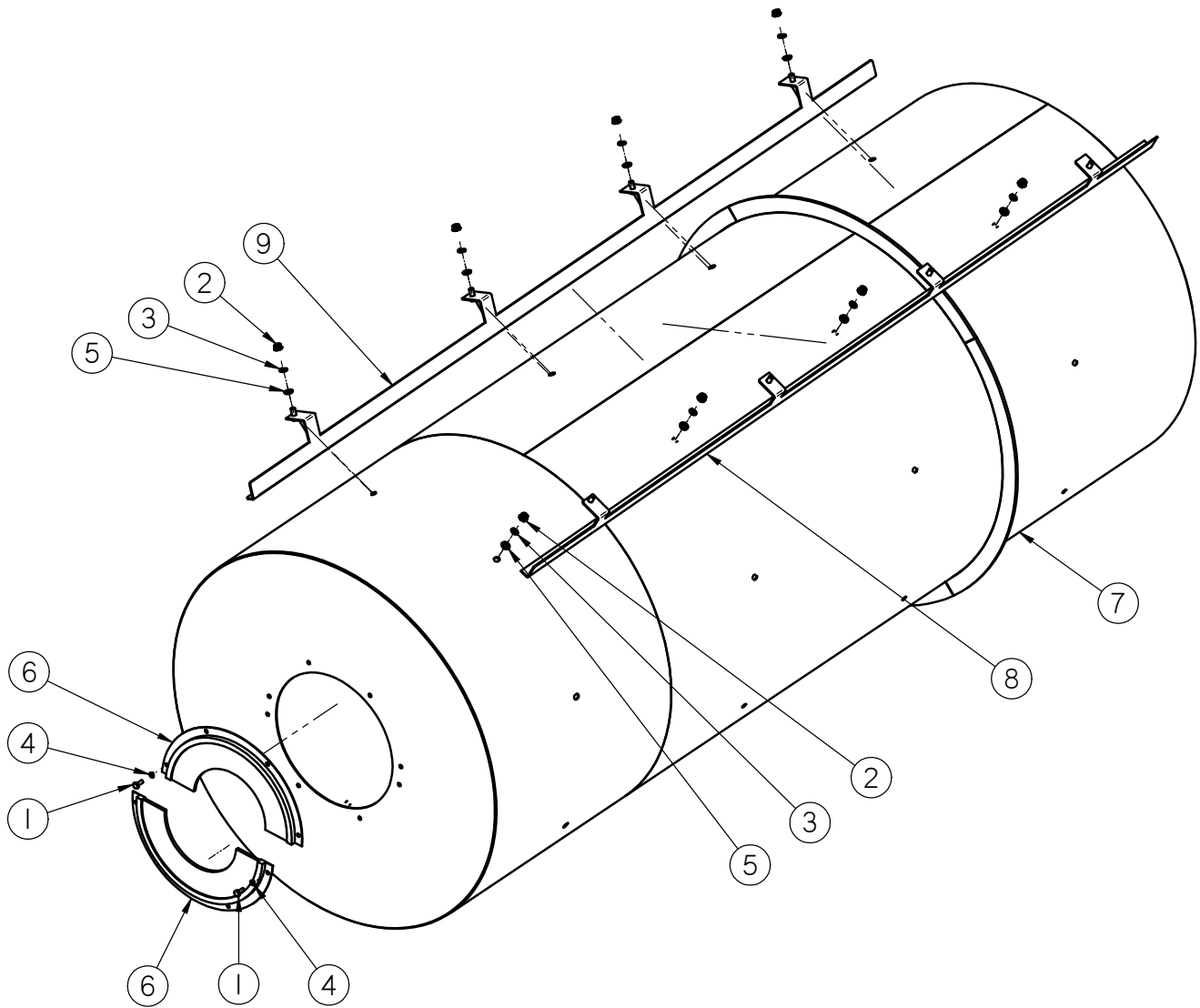
**LPX800 & LP2000 6 FOOT DRUM ASSEMBLYS**

LPX800 DRUM ASSEMBLY		LPX800 6FT CS		LPX800 6FT SS	
		18-01-0042		18-01-0043	
Item #	Description	Part #	Qty	Part #	Qty
1	BOLT .250-20 X .75 UNC	----	—	----	—
2	NUT .375-16	06-03-0014	24	06-02-0010	24
3	WASHER, LOCK, SPLIT .375 SS	----	—	06-04-0008	24
4	WASHER, LOCK, SPLIT .250	----	—	----	—
5	WASHER, SS, BONDED, SEALING .375 ID	06-04-0013	24	06-04-0013	24
6	SEAL, BRUSH, 180 DEG 7.80 OR X 4.00 IR	----	—	----	—
7	WELDMENT, DRUM	18-01-0016	1	18-01-0129	1
8	WELDMENT, DRUM PADDLE, TALL	18-01-0026	4	18-01-0027	4
9	WELDMENT, DRUM PADDLE, SHORT	18-01-0034	4	18-01-0035	4

LPX2000 DRUM ASSEMBLY		LPX2000 6FT CS		LPX2000 6FT SS	
		18-01-0044		18-01-0045	
Item #	Description	Part #	Qty	Part #	Qty
1	BOLT .250-20 X .75 UNC	06-01-0006	8	06-01-0006	8
2	NUT .375-16	06-03-0014	24	06-02-0010	24
3	WASHER, LOCK, SPLIT .375 SS	----	—	06-04-0008	24
4	WASHER, LOCK, SPLIT .250	06-04-0001	8	06-04-0009	8
5	WASHER, SS, BONDED, SEALING .375 ID	06-04-0013	24	06-04-0013	24
6	SEAL, BRUSH, 180 DEG 7.80 OR X 4.00 IR	06-10-0018	2	06-10-0018	2
7	WELDMENT, DRUM	18-01-0018	1	18-01-0019	1
8	WELDMENT, DRUM PADDLE, TALL	18-01-0026	4	18-01-0027	4
9	WELDMENT, DRUM PADDLE, SHORT	18-01-0034	4	18-01-0035	4

LPX SEED TREATER

**LPX2000 8 & 10 FOOT DRUM ASSEMBLYS**



LPX SEED TREATER

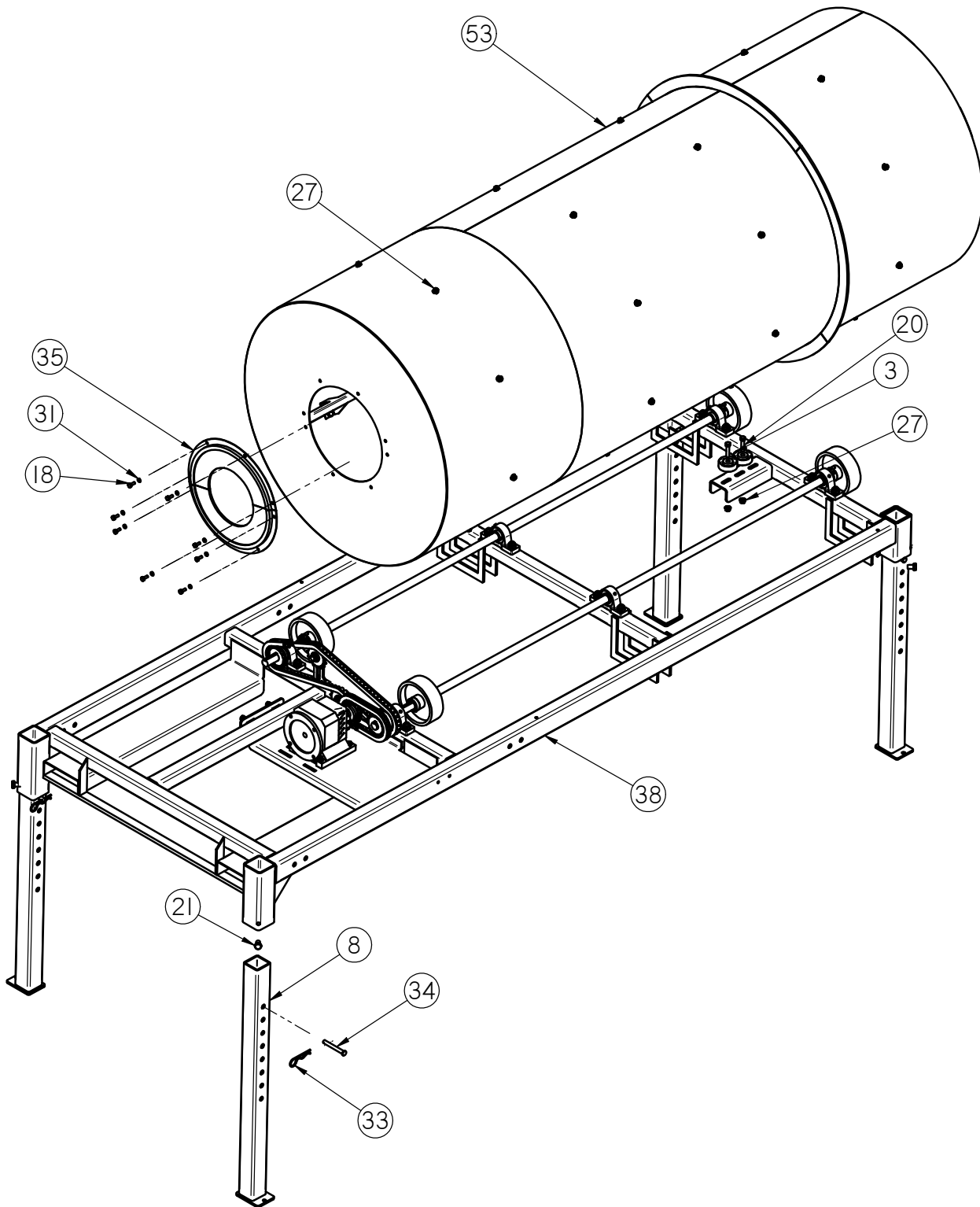
**LPX2000 8 & 10 FOOT DRUM ASSEMBLYS**

LPX DRUM ASSEMBLY		LPX2000 8FT CS		LPX2000 8FT SS	
		18-01-0046		18-01-0047	
Item #	Description	Part #	Qty	Part #	Qty
1	BOLT .250-20 X .75 UNC	06-01-0006	8	06-01-0006	8
2	NUT .375-16	06-03-0014	32	06-02-0010	32
3	WASHER, LOCK, SPLIT .375 SS	----	—	06-04-0008	32
4	WASHER, LOCK, SPLIT .250	06-04-0001	8	06-04-0009	8
5	WASHER, SS, BONDED, SEALING .375 ID	06-04-0013	32	06-04-0013	32
6	SEAL, BRUSH, 180 DEG 7.80 OR X 4.00 IR	06-10-0018	2	06-10-0018	2
7	WELDMENT, DRUM	18-01-0187	1	18-01-0186	1
8	WELDMENT, DRUM PADDLE, SHORT	18-01-0192	4	18-01-0193	4
9	WELDMENT, DRUM PADDLE, TALL	18-01-0194	4	18-01-0195	4

LPX DRUM ASSEMBLY		LPX2000 10FT CS		LPX2000 10FT SS	
		18-01-0048		18-01-0049	
Item #	Description	Part #	Qty	Part #	Qty
1	BOLT .250-20 X .75 UNC	06-01-0006	8	06-01-0006	8
2	NUT .375-16	06-03-0014	40	06-02-0010	40
3	WASHER, LOCK, SPLIT .375 SS	----	—	06-04-0008	40
4	WASHER, LOCK, SPLIT .250	06-04-0001	8	06-04-0009	8
5	WASHER, SS, BONDED, SEALING .375 ID	06-04-0013	40	06-04-0013	40
6	SEAL, BRUSH, 180 DEG 7.80 OR X 4.00 IR	06-10-0018	2	06-10-0018	2
7	WELDMENT, DRUM	18-01-0188	1	18-01-0189	1
8	WELDMENT, DRUM PADDLE, SHORT	18-01-0196	4	18-01-0197	4
9	WELDMENT, DRUM PADDLE, TALL	18-01-0198	4	18-01-0199	4

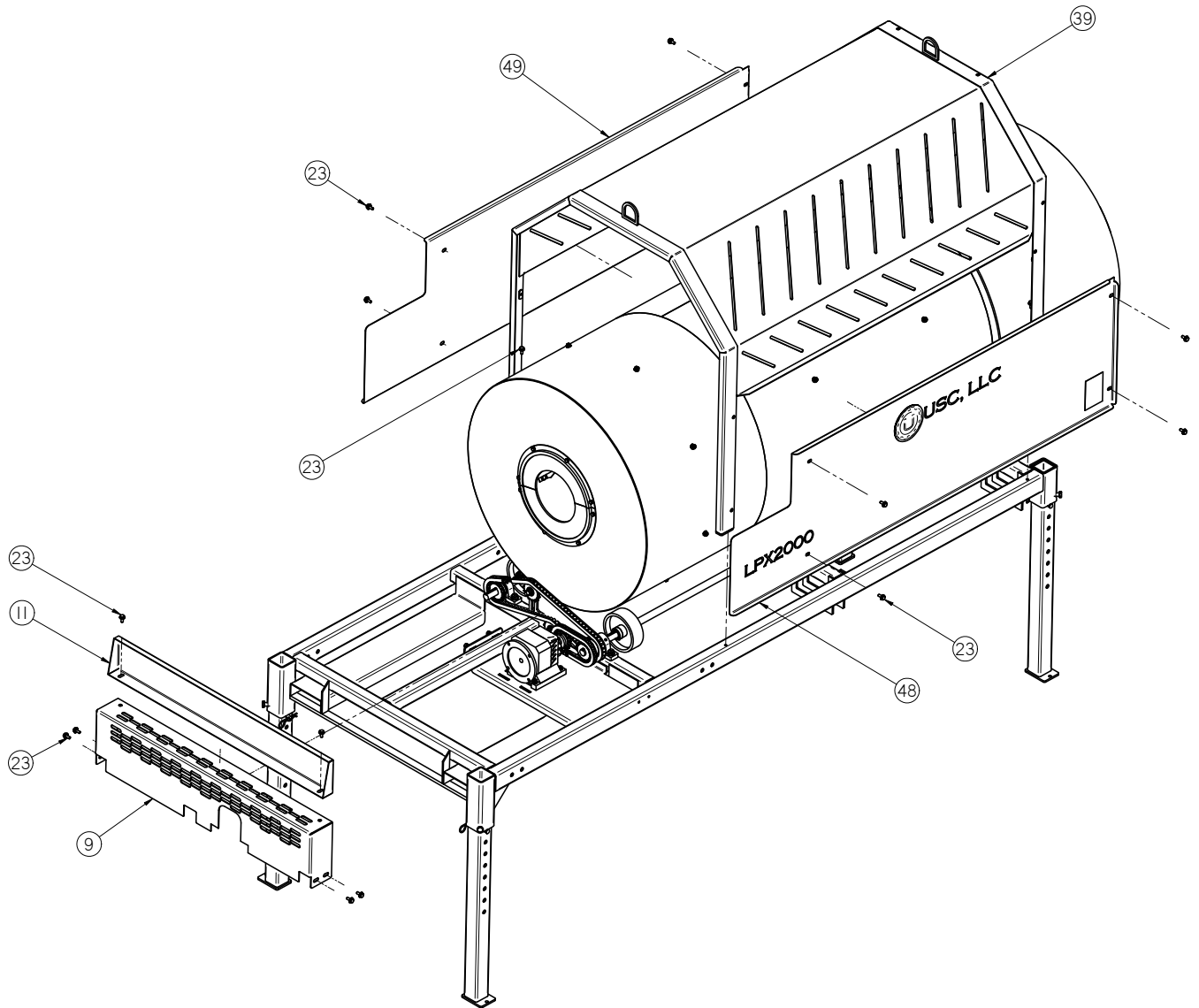
LPX SEED TREATER

**LPX SEED TREATER (Drum and Legs)**



LPX SEED TREATER

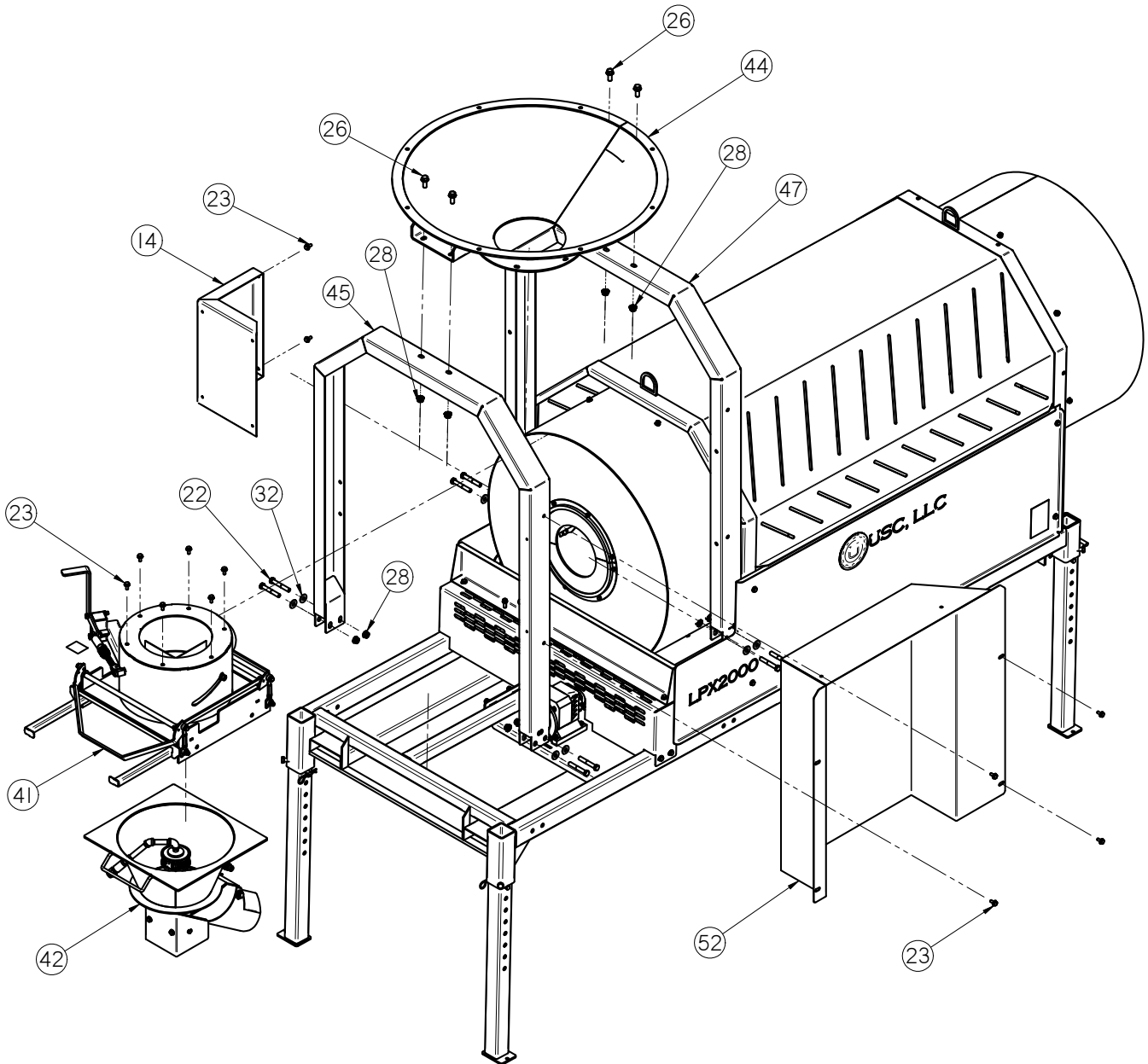
**LPX SEED TREATER (Drum and Drive Guards)**





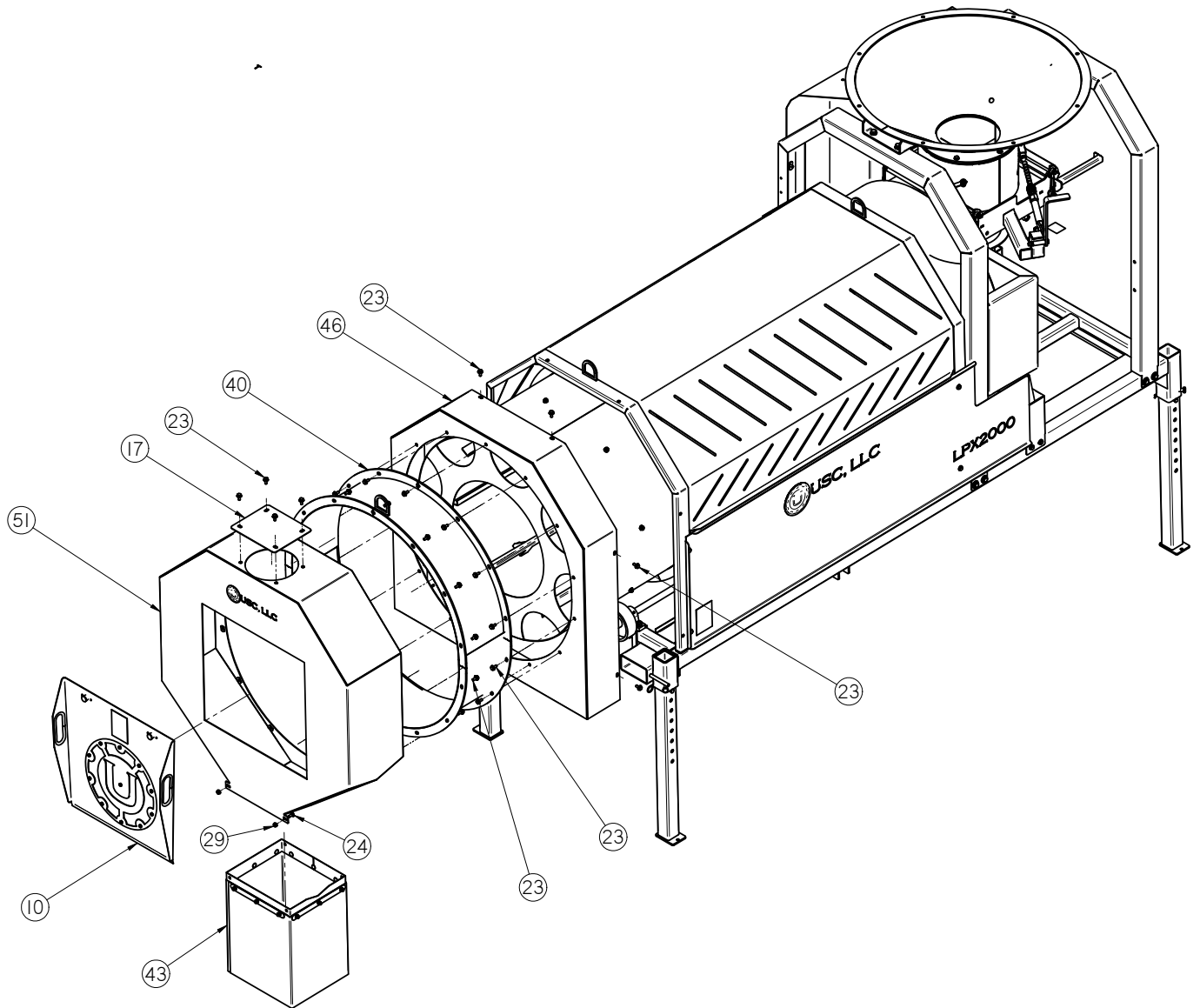
LPX SEED TREATER

**LPX SEED TREATER (Inlet and Atomizer Chamber)**



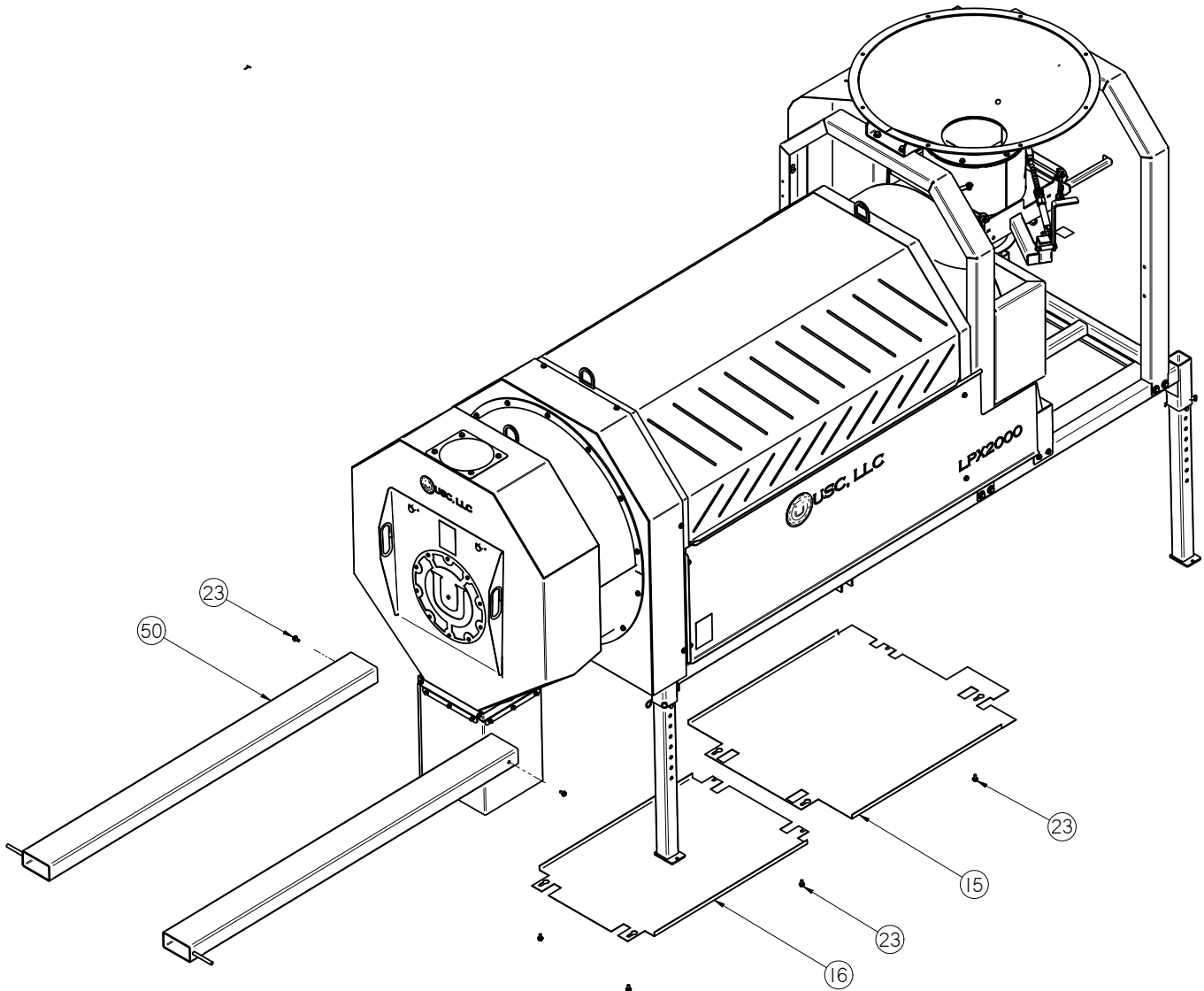
LPX SEED TREATER

**LPX SEED TREATER (Discharge End)**



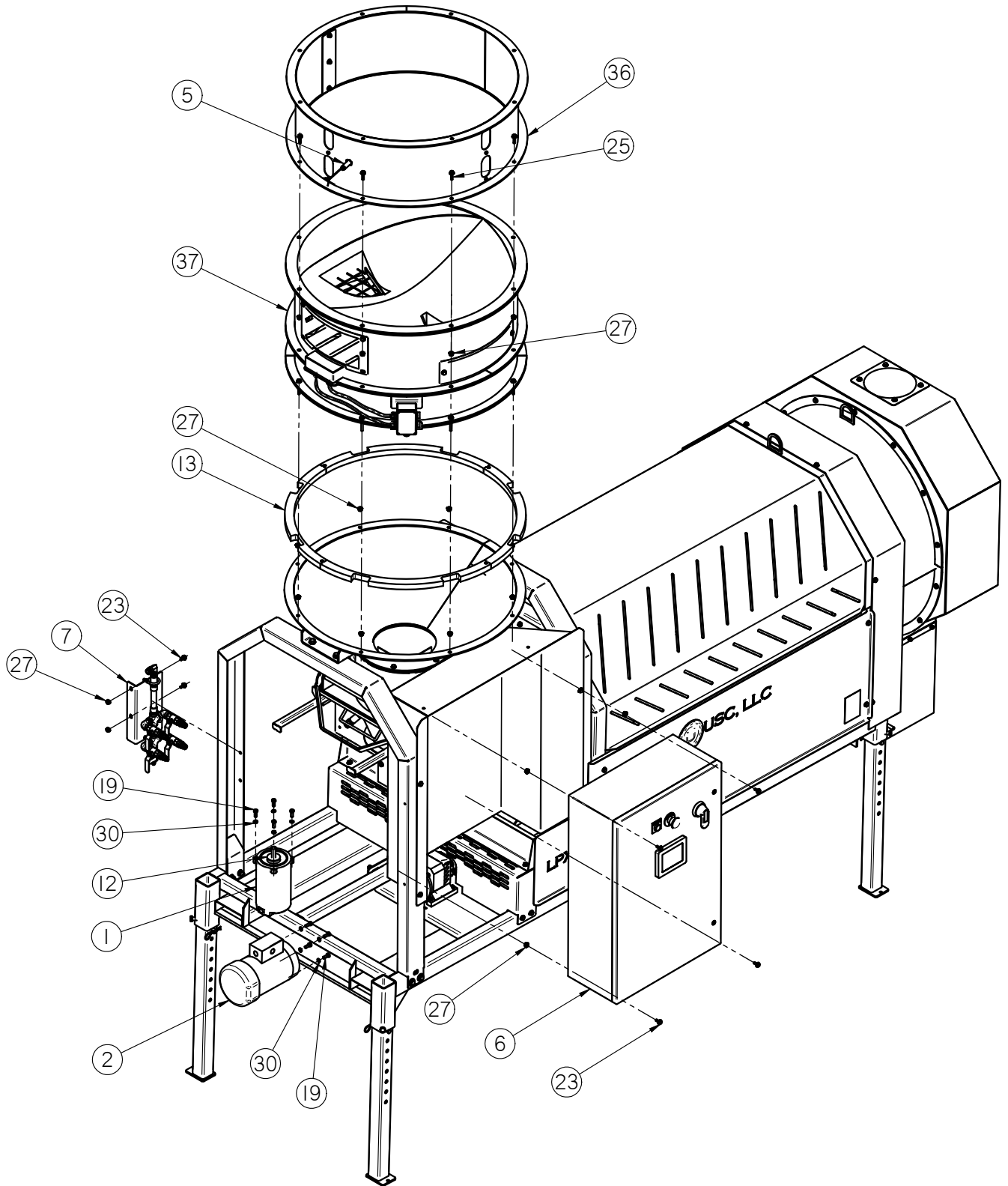
LPX SEED TREATER

**LPX SEED TREATER (Forklift Pockets and Bottom Guards)**



LPX SEED TREATER

**LPX SEED TREATER (Final Assembly)**



LPX SEED TREATER

**LPX SEED TREATER**

TREATER		LPX 800		LPX 2000	
		6 FOOT		6 FOOT	
Item #	Description	Part #	Qty	Part #	Qty
1	MTR .33HP 1725RPM 56C TENV	SEE TABLE 1	1	SEE TABLE 1	1
2	MTR 1.5HP 1725RPM 56C TENC	SEE TABLE 2	1	SEE TABLE 2	1
3	WHL GUIDE .375ID X 2.50 X .875 NPRN	01-06-0004	2	01-06-0004	2
4	PLUG STEEL 22MM	03-08-0130	1	03-08-0130	1
5	SENS PROX 24-240 AC AB 875CPG8N18A2	03-10-0051	1	03-10-0051	1
6	PANEL CONTROL LPX TREATER (6 & 8 FOOT DRUMS)	SEE TABLE 3	1	SEE TABLE 3	1
6*	PANEL CONTROL LPX TREATER (10 FOOT DRUM)	SEE TABLE 4	1	SEE TABLE 4	1
7	ASSY STATIC MIXER LPX TREATER	04-03-0157	1	04-03-0157	1
8	WDMT ADJ TREATER LEG	05-05-0001	4	05-05-0001	4
9	WDMT CHAIN GRD LPX	05-06-0001	1	05-06-0001	1
10	ASSY END CHUTE DOOR	05-07-0198	1	05-07-0198	1
10*	ASSY END CHUTE DOOR (STAINLESS STEEL)	05-07-0530	1	05-07-0530	1
11	GRD DRUM INLET LOWER	05-10-0150	1	05-10-0150	1
12	DISK ATOMIZER MOTOR	05-10-0805	1	05-10-0805	1
13	SEAL BETWEEN FLANGES SMW TO TRTR	05-10-2463	4	05-10-2463	4
14	GRD DRUM INLET LPX BOLTED	05-10-3931	1	05-10-3931	1
15	GRD DRUM BTM FRNT HALF LPX	05-10-3950	1	05-10-3950	1
16	GRD DRUM BTM REAR HALF LPX	05-10-3951	1	05-10-3951	1
17	PLT CVR TREATER DSCHG	05-10-3800	1	05-10-3800	1
17*	PLT CVR TREATER DSCHG (STAINLESS STEEL)	05-10-4032	1	05-10-4032	1
18	BOLT, .250-20 X .750 UNC 18-8	06-01-0006	8	06-01-0006	8
18*	BOLT, .250-20 X .750 UNC 18-8 (STAINLESS STEEL)	06-01-0003	8	06-01-0003	8
19	BOLT .375-16 X 1.00 ZP GR5	06-01-0016	16	06-01-0016	16
20	BOLT .375-16 X 1.75 ZP GR5	06-01-0019	2	06-01-0019	2
21	BOLT .500-13 X .750 ZP GR5	06-01-0024	4	06-01-0024	4
22	BOLT .500-13 X 3.25 ZP GR5	06-01-0029	8	06-01-0029	8
23	BOLT, FLG .375-16 UNC ZP GRADE 5; 3/4" LG	06-01-0124	82	06-01-0124	82
24	BOLT CRG .3125-18X.750 ZP SHORT NECK	06-01-0171	4	06-01-0171	4
25	BOLT, FLG .375-16 UNC ZP GRADE 5; 1-1/4" LG	06-01-0189	8	06-01-0189	8
26	BOLT FLG .500-13 X 1.250 ZP GR5	06-01-0232	4	06-01-0232	4
27	NUT LOCK FLG .375-16 ZP GR5	06-03-0014	62	06-03-0014	62
28	NUT LOCK FLG .500-13 ZP GR5	06-03-0015	12	06-03-0015	12
29	NUT LOCK FLG .3125-18 ZP GR5	06-03-0019	4	06-03-0019	4

LPX SEED TREATER

**LPX SEED TREATER**

TREATER		LPX 800		LPX 2000	
		6 FOOT		6 FOOT	
Item #	Description	Part #	Qty	Part #	Qty
30	WSHR LOCK SPLT .375 ZP	06-04-0003	16	06-04-0003	16
31	WASHER, .250 LOCK 316	06-04-0001	8	06-04-0001	8
31*	WASHER, .250 LOCK 316 (STAINLESS STEEL)	06-04-0009	8	06-04-0009	8
32	WSHR FLAT .500 ZP	06-05-0005	8	06-05-0005	8
33	PIN CLIP HITCH 3.063 SIZE 9 ZP	06-09-0002	4	06-09-0002	4
34	PIN CLVS .500 X 3.50 PLN	06-09-0005	4	06-09-0005	4
35	SEAL BRSH 180 DEG 7.81 OR X 4.00 IR	06-10-0018	2	06-10-0018	2
36	ASSY EXTENSION HOPPER	SEE TABLE 5	1	SEE TABLE 5	1
37	ASSY SEED METER WHEEL	13-04-0064	1	13-04-0065	1
38	ASSY BASE FRAME LPX (SEE PAGES 74-81)	18-01-0011	1	18-01-0011	1
39	WDMT DRUM GRD LPX	18-01-0050	1	18-01-0050	1
40	WDMT DRUM EXT GRD LPX	18-01-0054	1	18-01-0054	1
41	ASSY ADJ CHMBR LPX	18-01-0061	1	18-01-0062	1
42	ASSY ATOMIZER LPX	18-01-0067	1	18-01-0069	1
42*	ASSY ATOMIZER LPX (STAINLESS STEEL)	18-01-0068	1	18-01-0070	1
43	ASSY END CHUTE EXTENSION LPX	18-01-0072	1	18-01-0072	1
44	WDMT INLET HOPPER LPX	18-01-0080	1	18-01-0080	1
45	WDMT HEADACHE RACK SHORT	18-01-0081	1	18-01-0081	1
46	WDMT DRUM EXT GRD MNT LPX	18-01-0082	1	18-01-0082	1
47	WDMT HEADACHE RACK TALL	18-01-0083	1	18-01-0083	1
48	ASSY GRD DRUM LPX RT GALV	18-01-0091	1	18-01-0091	1
49	ASSY GRD DRUM LPX LT GALV	18-01-0094	1	18-01-0094	1
50	WDMT FORKLIFT POCKET EXT	18-01-0106	2	18-01-0106	2
51	WDMT END CHUTE LPX	18-01-0057	1	18-01-0057	1
51*	WDMT END CHUTE LPX (STAINLESS STEEL)	18-01-0125	1	18-01-0125	1
52	WDMT ENCL MNT LPX LARGE PNL	18-01-0155	1	18-01-0155	1
53	ASSY DRUM LPX (SEE PAGES 62-65)	18-01-0042	1	18-01-0044	1
53*	ASSY DRUM LPX-STAINLESS STEEL (SEE PAGES 62-65)	18-01-0043	1	18-01-0045	1



LPX SEED TREATER

**LPX SEED TREATER**

TREATER		LPX 2000		LPX 2000	
		8 FOOT		10 FOOT	
Item #	Description	Part #	Qty	Part #	Qty
1	MTR .33HP 1725RPM 56C TENV	SEE TABLE 1	1	SEE TABLE 1	1
2	MTR 1.5HP 1725RPM 56C TENC	SEE TABLE 2	1	SEE TABLE 2	1
3	WHL GUIDE .375ID X 2.50 X .875 NPRN	01-06-0004	2	01-06-0004	2
4	PLUG STEEL 22MM	03-08-0130	1	03-08-0130	1
5	SENS PROX 24-240 AC AB 875CPG8N18A2	03-10-0051	1	03-10-0051	1
6	PANEL CONTROL LPX TREATER (6 & 8 FOOT DRUMS)	SEE TABLE 3	1	SEE TABLE 3	1
6*	PANEL CONTROL LPX TREATER (10 FOOT DRUM)	SEE TABLE 4	1	SEE TABLE 4	1
7	ASSY STATIC MIXER LPX TREATER	04-03-0157	1	04-03-0157	1
8	WDMT ADJ TREATER LEG	05-05-0001	4	05-05-0001	4
9	WDMT CHAIN GRD LPX	05-06-0001	1	05-06-0001	1
10	ASSY END CHUTE DOOR	05-07-0198	1	05-07-0198	1
10*	ASSY END CHUTE DOOR (STAINLESS STEEL)	05-07-0530	1	05-07-0530	1
11	GRD DRUM INLET LOWER	05-10-0150	1	05-10-0150	1
12	DISK ATOMIZER MOTOR	05-10-0805	1	05-10-0805	1
13	SEAL BETWEEN FLANGES SMW TO TRTR	05-10-2463	4	05-10-2463	4
14	GRD DRUM INLET LPX BOLTED	05-10-3931	1	05-10-3931	1
15	GRD DRUM BTM FRNT HALF LPX	05-10-3993	1	05-10-3923	1
16	GRD DRUM BTM REAR HALF LPX	05-10-3994	1	05-10-3924	1
17	PLT CVR TREATER DSCHG	05-10-3800	1	05-10-3800	1
17*	PLT CVR TREATER DSCHG (STAINLESS STEEL)	05-10-4032	1	05-10-4032	1
18	BOLT, .250-20 X .750 UNC 18-8	06-01-0006	8	06-01-0006	8
18*	BOLT, .250-20 X .750 UNC 18-8 (STAINLESS STEEL)	06-01-0003	8	06-01-0003	8
19	BOLT .375-16 X 1.00 ZP GR5	06-01-0016	16	06-01-0016	16
20	BOLT .375-16 X 1.75 ZP GR5	06-01-0019	2	06-01-0019	2
21	BOLT .500-13 X .750 ZP GR5	06-01-0024	4	06-01-0024	4
22	BOLT .500-13 X 3.25 ZP GR5	06-01-0029	8	06-01-0029	8
23	BOLT, FLG .375-16 UNC ZP GRADE 5; 3/4" LG	06-01-0124	82	06-01-0124	82
24	BOLT CRG .3125-18X.750 ZP SHORT NECK	06-01-0171	4	06-01-0171	4
25	BOLT, FLG .375-16 UNC ZP GRADE 5; 1-1/4" LG	06-01-0189	8	06-01-0189	8
26	BOLT FLG .500-13 X 1.250 ZP GR5	06-01-0232	4	06-01-0232	4
27	NUT LOCK FLG .375-16 ZP GR5	06-03-0014	62	06-03-0014	62
28	NUT LOCK FLG .500-13 ZP GR5	06-03-0015	12	06-03-0015	12
29	NUT LOCK FLG .3125-18 ZP GR5	06-03-0019	4	06-03-0019	4

LPX SEED TREATER

**LPX SEED TREATER**

TREATER		LPX 2000		LPX 2000	
		8 FOOT		10 FOOT	
Item #	Description	Part #	Qty	Part #	Qty
30	WSHR LOCK SPLT .375 ZP	06-04-0003	16	06-04-0003	16
31	WASHER, .250 LOCK 316	06-04-0001	8	06-04-0001	8
31*	WASHER, .250 LOCK 316 (STAINLESS STEEL)	06-04-0009	8	06-04-0009	8
32	WSHR FLAT .500 ZP	06-05-0005	8	06-05-0005	8
33	PIN CLIP HITCH 3.063 SIZE 9 ZP	06-09-0002	4	06-09-0002	4
34	PIN CLVS .500 X 3.50 PLN	06-09-0005	4	06-09-0005	4
35	SEAL BRSH 180 DEG 7.81 OR X 4.00 IR	06-10-0018	2	06-10-0018	2
36	ASSY EXTENSION HOPPER	SEE TABLE 5	1	SEE TABLE 5	1
37	ASSY SEED METER WHEEL	13-04-0065	1	13-04-0065	1
38	ASSY BASE FRAME LPX (SEE PAGES 74-81)	18-01-0012	1	18-01-0013	1
39	WDMT DRUM GRD LPX	18-01-0051	1	18-01-0052	1
40	WDMT DRUM EXT GRD LPX	18-01-0054	1	18-01-0054	1
41	ASSY ADJ CHMBR LPX	18-01-0062	1	18-01-0062	1
42	ASSY ATOMIZER LPX	18-01-0069	1	18-01-0069	1
42*	ASSY ATOMIZER LPX (STAINLESS STEEL)	18-01-0070	1	18-01-0070	1
43	ASSY END CHUTE EXTENSION LPX	18-01-0072	1	18-01-0072	1
44	WDMT INLET HOPPER LPX	18-01-0080	1	18-01-0080	1
45	WDMT HEADACHE RACK SHORT	18-01-0081	1	18-01-0081	1
46	WDMT DRUM EXT GRD MNT LPX	18-01-0082	1	18-01-0082	1
47	WDMT HEADACHE RACK TALL	18-01-0083	1	18-01-0083	1
48	ASSY GRD DRUM LPX RT GALV	18-01-0092	1	18-01-0093	1
49	ASSY GRD DRUM LPX LT GALV	18-01-0095	1	18-01-0096	1
50	WDMT FORKLIFT POCKET EXT	18-01-0107	2	N/A	—
51	WDMT END CHUTE LPX	18-01-0057	1	18-01-0057	1
51*	WDMT END CHUTE LPX (STAINLESS STEEL)	18-01-0125	1	18-01-0125	1
52	WDMT ENCL MNT LPX LARGE PNL	18-01-0155	1	18-01-0155	1
53	ASSY DRUM LPX (SEE PAGES 62-55)	18-01-0046	1	18-01-0048	1
53*	ASSY DRUM LPX-STAINLESS STEEL (SEE PAGES 62-65)	18-01-0047	1	18-01-0049	1

LPX SEED TREATER

**LPX SEED TREATER**

TABLE 1	
Part #	Description
01-01-0105	MOTOR ATOMIZER .33 HP 230V
01-01-0105	MOTOR ATOMIZER .33 HP 460V
01-01-0144	MOTOR ATOMIZER .50 HP 575V

TABLE 2	
Part #	Description
01-01-0106	MOTOR DRUM 1.5 HP 230V
01-01-0106	MOTOR DRUM 1.5 HP 460V
01-01-0146	MOTOR DRUM 1.5 HP 575V
01-01-0166	MOTOR DRUM 3.0 HP 230V
01-01-0166	MOTOR DRUM 3.0 HP 460V
TBD	MOTOR DRUM 3.0 HP 575V

TABLE 3 (6 and 8 foot drums)	
Part #	Description
03-12-0211	MANUAL CNTL PNL, 230V 3PH, 5HP / 7.5HP
03-12-0212	MANUAL CNTL PNL, 230V 3PH, 7.5HP / 5HP
03-12-0213	MANUAL CNTL PNL, 230V 3PH, 7.5HP
03-12-0214	MANUAL CNTL PNL, 460V 3PH, 5HP / 7.5HP
03-12-0215	MANUAL CNTL PNL, 460V 3PH, 7.5HP / 5 HP
03-12-0216	MANUAL CNTL PNL, 460V 3PH, 7.5HP
03-12-0217	MANUAL CNTL PNL, 575V 3PH, 5HP
03-12-0218	MANUAL CNTL PNL, 575V 3PH, 5HP / 7.5HP
03-12-0219	MANUAL CNTL PNL, 575V 3PH, 7.5HP / 5HP
03-12-0220	MANUAL CNTL PNL, 575V 3PH, 7.5HP
03-12-0168	AUTO CNTL PNL, 230V 1PH 5HP
03-12-0169	AUTO CNTL PNL, 230V 3PH 5HP
03-12-0202	AUTO CNTL PNL, 230V 3PH 5/7.5HP
03-12-0203	AUTO CNTL PNL, 230V 3PH 7.5/5HP
03-12-0204	AUTO CNTL PNL, 230V 3PH 7.5HP
03-12-0170	AUTO CNTL PNL, 460V 3PH 5HP
03-12-0205	AUTO CNTL PNL, 460V 3PH 5/7.5HP
03-12-0206	AUTO CNTL PNL, 460V 3PH 7.5/5HP
03-12-0207	AUTO CNTL PNL, 460V 3PH 7.5HP
03-12-0171	AUTO CNTL PNL, 575V 3PH 5HP
03-12-0208	AUTO CNTL PNL, 575V 3PH 5/7.5HP
03-12-0209	AUTO CNTL PNL, 575V 3PH 7.5/5HP
03-12-0210	AUTO CNTL PNL, 575V 3PH 7.5HP

LPX SEED TREATER

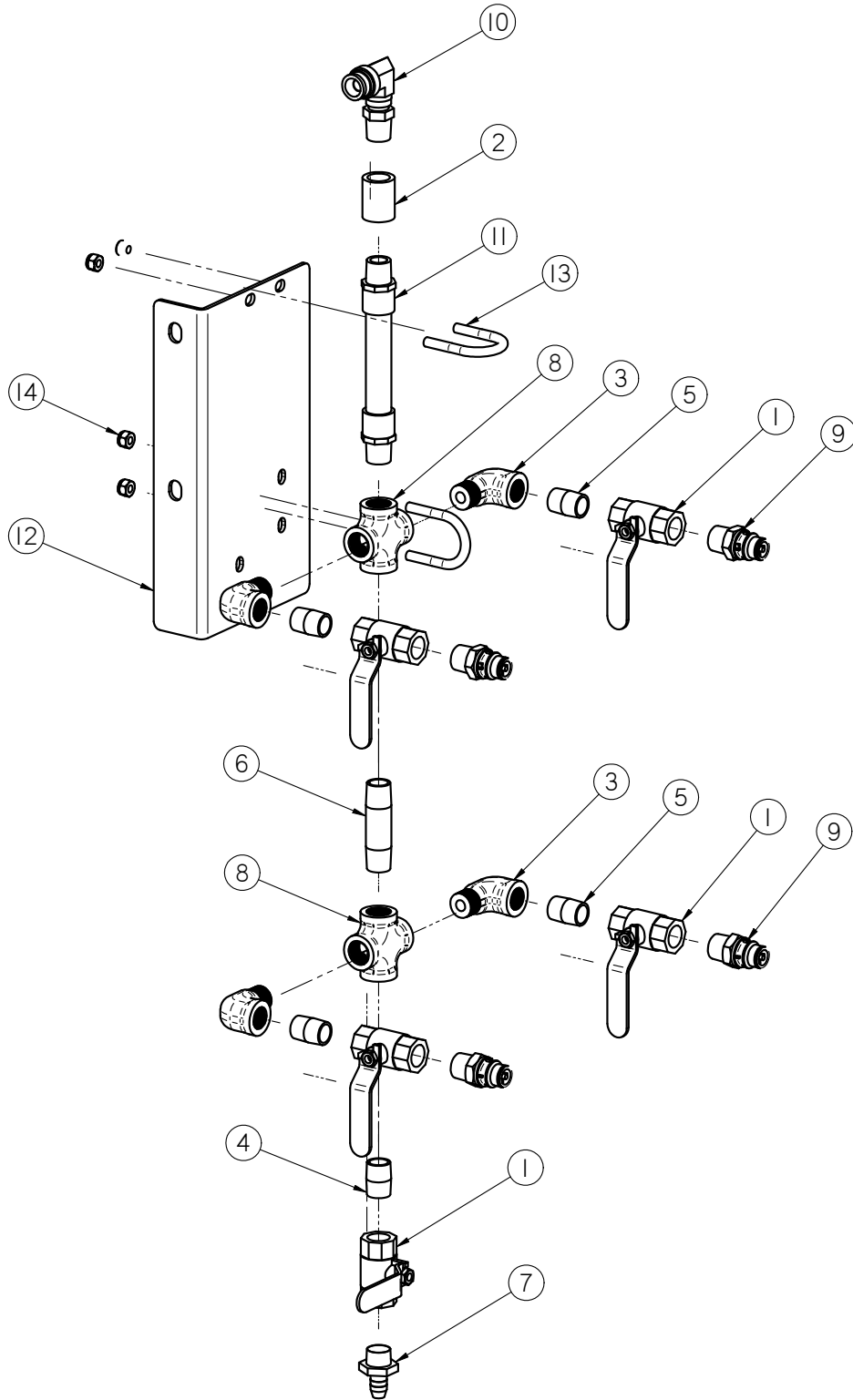
**LPX SEED TREATER**

TABLE 4 (10 foot drums)	
Part #	Description
03-12-0249	MANUAL CNTL PNL, 230V 1PH, 5HP / 3HP DRUM MTR
03-12-0250	MANUAL CNTL PNL, 230V 3PH, 5HP / 3HP DRUM MTR
03-12-0251	MANUAL CNTL PNL, 230V 3PH, 5HP / 7.5HP / 3HP DRUM MTR
03-12-0252	MANUAL CNTL PNL, 230V 3PH, 7.5 / 5HP / 3HP DRUM MTR
03-12-0253	MANUAL CNTL PNL, 230V 3PH, 7.5HP / 3HP DRUM MTR
03-12-0254	MANUAL CNTL PNL, 460V 3PH, 5HP / 3HP DRUM MTR
03-12-0255	MANUAL CNTL PNL, 460V 3PH, 5HP / 7.5HP / 3HP DRUM MTR
03-12-0256	MANUAL CNTL PNL, 460V 3PH, 7.5 / 5HP / 3HP DRUM MTR
03-12-0257	MANUAL CNTL PNL, 460V 3PH, 7.5HP / 3HP DRUM MTR
03-12-0258	MANUAL CNTL PNL, 575V 3PH, 5HP / 3HP DRUM MTR
03-12-0259	MANUAL CNTL PNL, 575V 3PH, 5HP / 7.5HP / 3HP DRUM MTR
03-12-0260	MANUAL CNTL PNL, 575V 3PH, 7.5 / 5HP / 3HP DRUM MTR
03-12-0261	MANUAL CNTL PNL, 575V 3PH, 7.5HP / 3HP DRUM MTR
03-12-0240	AUTO CNTL PNL, 230V 1PH 5HP/3HP DRUM MTR
03-12-0241	AUTO CNTL PNL, 230V 3PH 5HP/3HP DRUM MTR
03-12-0242	AUTO CNTL PNL, 230V 3PH 5/7.5HP/3HP DRUM MTR
03-12-0243	AUTO CNTL PNL, 230V 3PH 7.5/5HP/3HP DRUM MTR
03-12-0244	AUTO CNTL PNL, 230V 3PH 7.5HP/3HP DRUM MTR
03-12-0239	AUTO CNTL PNL, 460V 3PH 5HP/3HP DRUM MTR
03-12-0238	AUTO CNTL PNL, 460V 3PH 5/7.5HP/3HP DRUM MTR
03-12-0237	AUTO CNTL PNL, 460V 3PH 7.5/5HP/3HP DRUM MTR
03-12-0236	AUTO CNTL PNL, 460V 3PH 7.5HP/3HP DRUM MTR
03-12-0245	AUTO CNTL PNL, 575V 3PH 5HP/3HP DRUM MTR
03-12-0246	AUTO CNTL PNL, 575V 3PH 5/7.5HP/3HP DRUM MTR
03-12-0247	AUTO CNTL PNL, 575V 3PH 7.5/5HP/3HP DRUM MTR
03-12-0248	AUTO CNTL PNL, 575V 3PH 7.5HP/3HP DRUM MTR

TABLE 5	
Part #	Description
13-04-0043	INLET EXTENSION HOPPER - 12 INCH
13-04-0121	INLET EXTENSION HOPPER - 6 INCH

LPX SEED TREATER

**LPX STATIC MIXER (04-03-0157)**



LPX SEED TREATER

**LPX STATIC MIXER (04-03-0157)**

Item #	Part #	Description	Qty
1	02-02-0006	VLV BALL .500 NPT 2WAY BRSS	5
2	02-05-0005	COUPLER, .500-14 FEMALE,SS 150PSI	1
3	02-06-0020	FTTG 90 DEG STRT .500NPTX .500NPT	4
4	02-07-0007	FTTG NIP .500 NPT X 1.125 TBE SS	1
5	02-07-0007	FTTG NIP .500 NPT X 1.125 TBE SS	4
6	02-07-0019	NIPPLE, .500-14 NPT X 3.0 LG 304SS	1
7	02-08-0007	FTTG STGHT .500HB X .500NPT ML NYL	1
8	02-11-0001	FTTG CROSS .500 NPT FM SS	2
9	02-15-0014	FTTG CPLG .500 NPT QCK DISC INSERT	4
10	02-16-0050	FTTG PUSH 90DEG .625ODX.500 NPT ML	1
11	04-03-0030	MXR IL PVC 6ELEMENT .500PIPE X 7.00	1
12	05-10-2891B	STATIC MIXER & MNFLD MNT BRKT	1
13	06-01-0037	BOLT U .313-18 X 1.38 X 2.188 ZP	2
14	06-03-0002	NUT NYL LOCK .313-18 ZP GR5	4





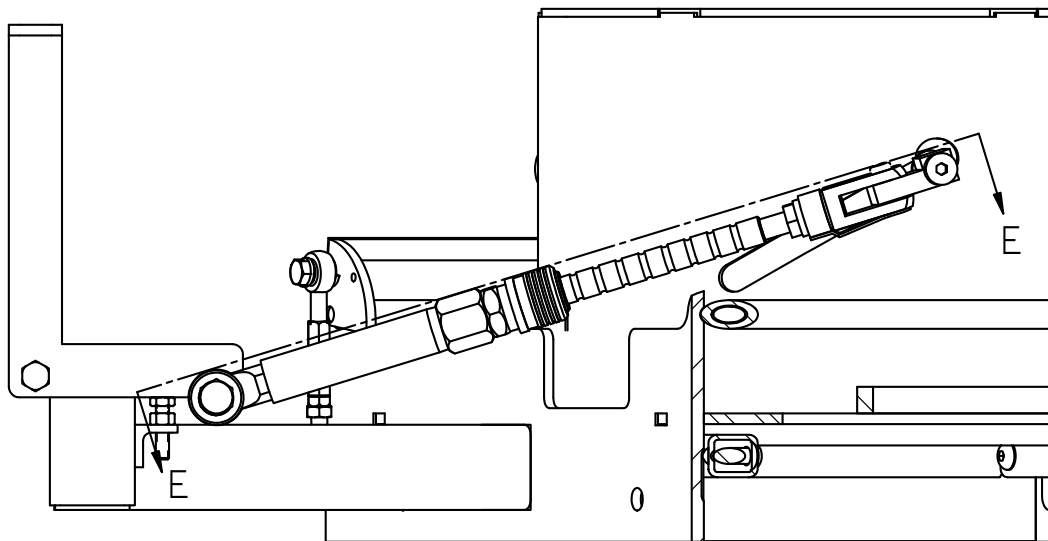
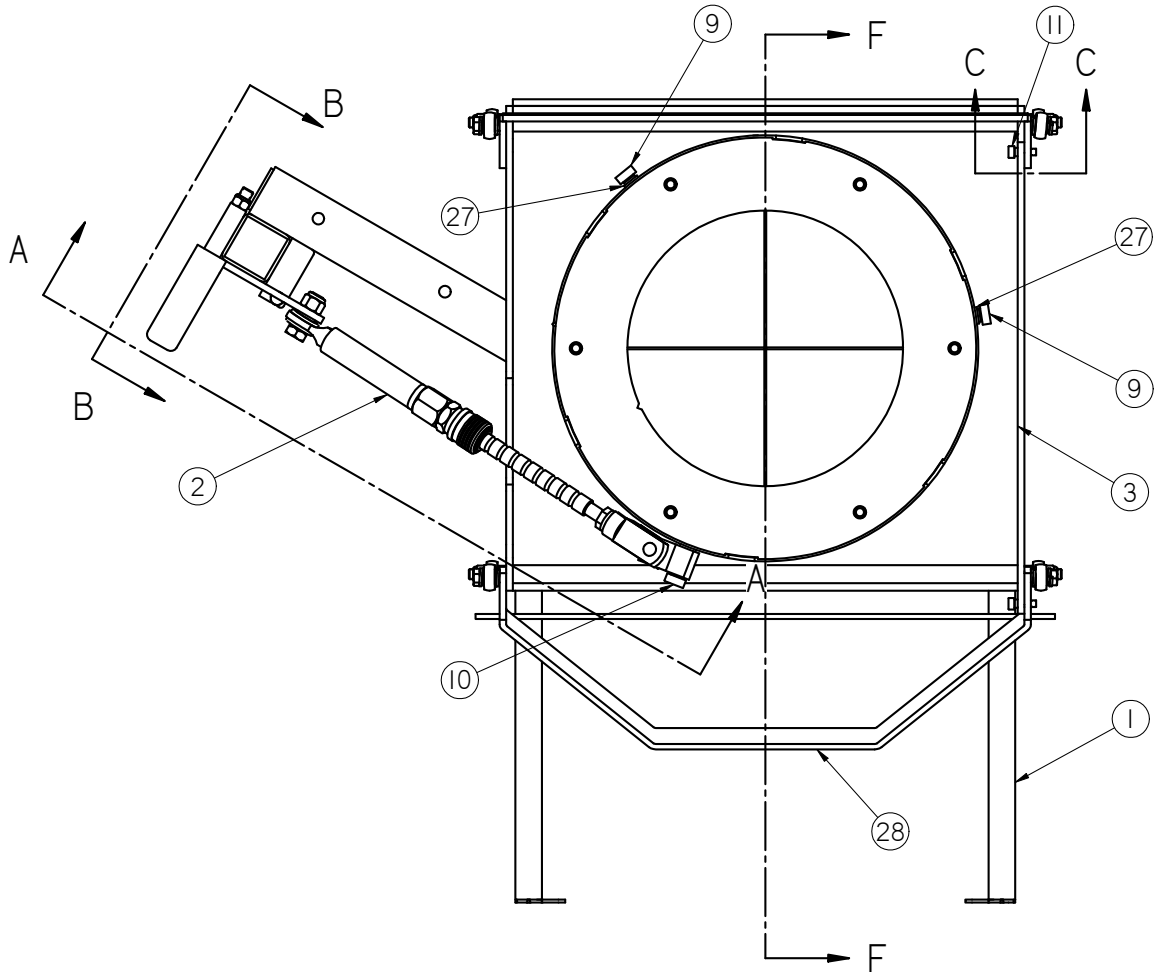
LPX SEED TREATER

**LPX2000 ATOMIZER ASSEMBLY**

LPX2000 ATOMIZER		18-01-0069		18-01-0070	
		CARBON STEEL		STAINLESS STEEL	
Item #	Description	Part #	Qty	Part #	Qty
1	BRG FLG MNT .625ID 3.875 BASE	01-03-0002	1	01-03-0002	1
2	CPLG CLPN .625 X .625 SPLT CS	01-07-0027	1	01-07-0027	1
3	ELBOW, .375-18 NPT, 45 DEG. SS	02-06-0007	1	02-06-0007	1
4	FTTG 90 DEG .375NPT FM SS	02-06-0008	1	02-06-0008	1
5	1/2-14 NPT,SL 90 DEG. BP	02-06-0017	1	02-06-0017	1
6	NIPPLE, .375 NPT SCH. 40 304 SS	02-07-0001	1	02-07-0001	1
7	FTTG NIP .375 NPT X 2.00 TBE SS	02-07-0003	1	02-07-0003	1
8	NIPPLE, 3/8-18 NPT X 3.00 SS	02-07-0020	2	02-07-0020	2
9	FTTG STGHT .500HB X .500NPT ML NYL	02-08-0007	1	02-08-0007	1
10	FTTG CPLG .500 NPT QCK DISC INSERT	02-15-0014	1	02-15-0014	1
11	FTTG PUSH .625OD X .500 NPT ML	02-16-0028	1	02-16-0028	1
12	FTTG CPLG RDCG .500NPT X .375NPT SS	02-16-0052	1	02-16-0052	1
13	ASSY,ATOMIZER HEAD,4" COTTON	04-02-0004	1	04-02-0004	1
14	DISC STD ATMZR HEAD CVR	05-10-0360	1	05-10-0360	1
15	LP2000 ATMZR EXT CHUTE FOR BRUSH	05-10-0366	1	05-10-2889	1
16	DISK ATOMIZER MOTOR	05-10-0805	2	05-10-0805	2
17	SEAL RBBR .625 FLG BRG	05-10-2462	1	05-10-2462	1
18	LP2000 MTR GUARD FLEX CPLG	05-10-2816	1	05-10-4029	1
19	BOLT SHLD .500SHX.375-16X.500 GR5	06-01-0056	2	06-01-0056	2
20	BOLT .313-18 X 1.25 ZP GR5	06-01-0102	2	06-01-0102	2
21	BOLT, FLG .375-16 UNC ZP GRADE 5; 3/4" LG	06-01-0124	4	06-01-0124	4
22	NUT LOCK FLG .3125-18 ZP GR5	06-03-0019	2	06-03-0019	2
23	WASHER, FLAT .250	06-05-0001	2	06-05-0001	2
24	LBL ATWK PATENT DECAL-ATMZR	09-01-0107	1	09-01-0107	1
25	ATWK LBL DANGER GUARDS	09-02-0002	1	09-02-0002	1
26	ATWK LBL GRS 40HRS	09-02-0004	1	09-02-0004	1
27	ATWK LBL ROTATION ARROW	09-02-0013	1	09-02-0013	1
28	SHAFT DRV ATMZR LPX2000	101FAF	1	101FAF	1
29	WDMT ATMZR LPX2000 CS	18-01-0065	1	18-01-0066	1

LPX SEED TREATER

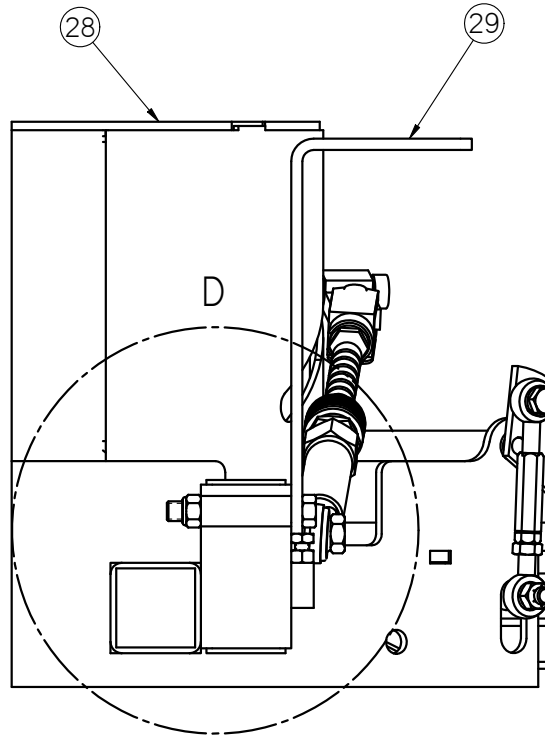
**LPX2000 ADJUSTABLE CHAMBER ASSEMBLY**



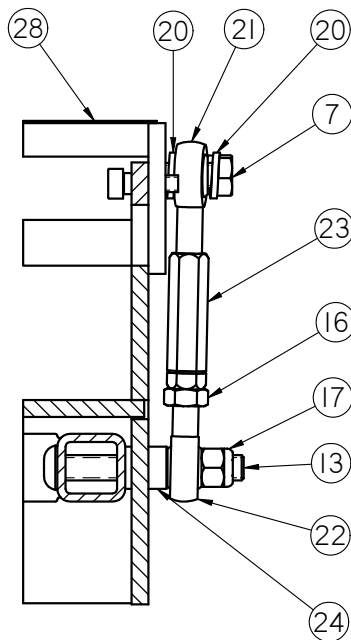
SECTION A-A

LPX SEED TREATER

**LPX2000 ADJUSTABLE CHAMBER ASSEMBLY**



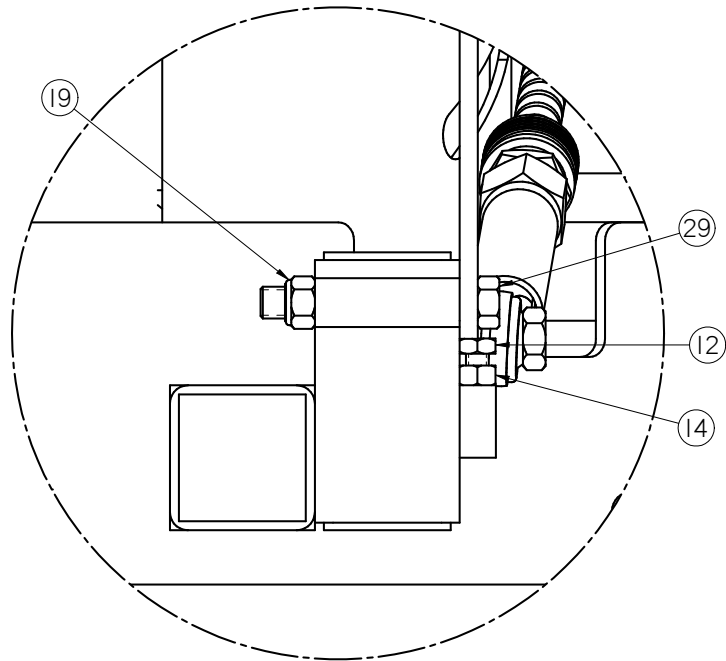
SECTION B-B



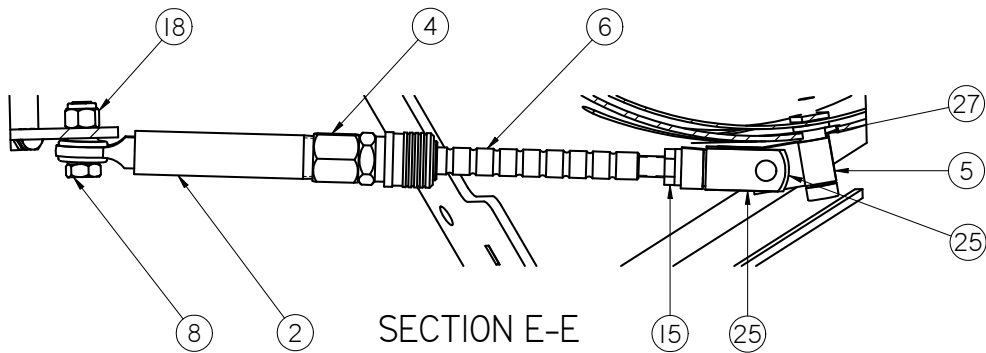
SECTION C-C

LPX SEED TREATER

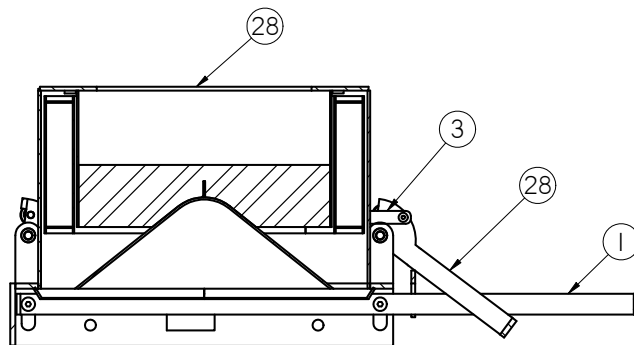
**LPX2000 ADJUSTABLE CHAMBER ASSEMBLY**



DETAIL D



SECTION E-E



SECTION F-F

LPX SEED TREATER

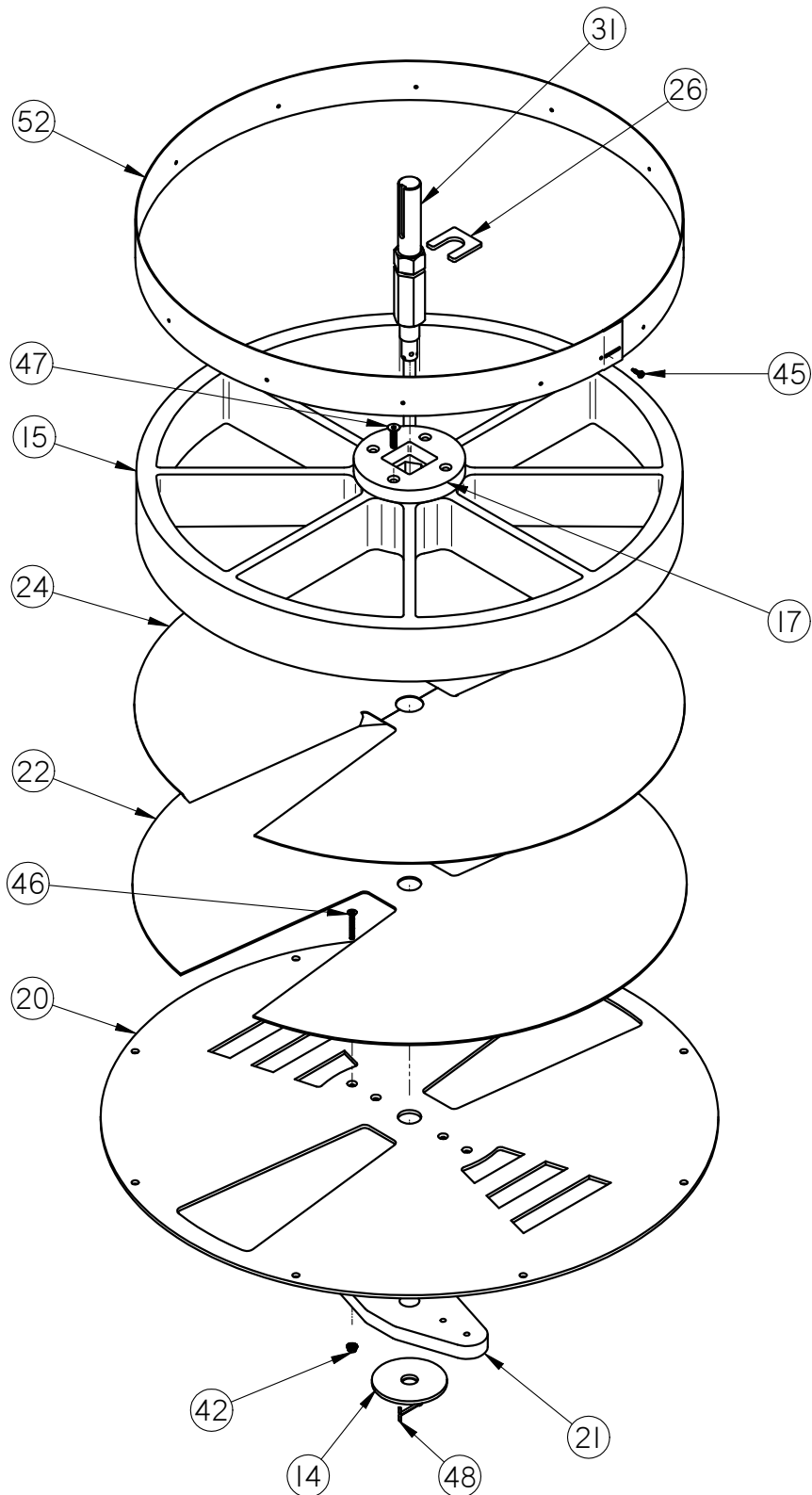
**LPX2000 ADJUSTABLE CHAMBER ASSEMBLY**

LPX2000 ADJUSTABLE CHAMBER		18-01-0062		18-01-0139	
		CARBON STEEL		STAINLESS STEEL	
Item #	Description	Part #	Qty	Part #	Qty
1	WDMT,CHAMBER SUPPORT BRK SS	05-03-0336	1	05-03-0336	1
2	WDMT FLOW SLV ROD END TUBE	05-04-0012	1	05-04-0012	1
3	BAR ECNTRC CONNECTING CS	05-10-2062	1	05-10-2062	1
4	CPLG QCK CONNECT MACH	05-11-0029	1	05-11-0029	1
5	BRKT FLOW CNTL CLEVIS	05-11-0030	1	05-11-0030	1
6	ROD FLOW STOP ADJ	05-11-0034	1	05-11-0034	1
7	BOLT .375-16 X 1.00 ZP GR5	06-01-0016	4	06-01-0016	4
8	BOLT .500-13 X 1.50 ZP GR5	06-01-0025	1	06-01-0025	1
9	BOLT SHLD .500SHX.375-16X.500 GR5	06-01-0056	2	06-01-0056	2
10	BOLT SHLD .500SHX.375-16X1.50 GR5	06-01-0057	1	06-01-0057	1
11	BOLT SHLD .313SHX.250-20X.375 GR5	06-01-0081	2	06-01-0081	2
12	BOLT .313-18 X 1.25 ZP GR5	06-01-0102	1	06-01-0102	1
13	BOLT .375-16 X 2.75 ZP GR5	06-01-0116	4	06-01-0116	4
14	NUT FULL .313-18 ZP GR5	06-02-0002	1	06-02-0002	1
15	NUT JAM .500-20 ZP GR5	06-02-0015	1	06-02-0015	1
16	NUT, .375-24 UNF ZP GRADE 5	06-02-0035	4	06-02-0035	4
17	NUT NYL LOCK .375-16 ZP GR5	06-03-0003	4	06-03-0003	4
18	NUT NYL LOCK .500-13 ZP GR5	06-03-0004	1	06-03-0004	1
19	NUT NYL LOCK .438-14 ZP GR5	06-03-0006	1	06-03-0006	1
20	WSHR LOCK SPLT .375 ZP	06-04-0003	8	06-04-0003	8
21	REND .375-24 BALL RH	06-12-0002	4	06-12-0002	4
22	REND .375-24 BALL RH	06-12-0003	4	06-12-0003	4
23	NUT, .375-24 x 2,ALUM RH_LH CONNECT	06-12-0006	4	06-12-0006	4
24	BUSH DRILL.375ID X .625OD X .625	06-12-0007	4	06-12-0007	4
25	CLVS .500-20 X .500	06-12-0008	1	06-12-0008	1
26	PIN CLIP SPRING .500	06-12-0009	1	06-12-0009	1
27	BUSH FLG BRZ .500ID X .625OD X .375	06-12-0012	3	06-12-0012	3
28	WDMT ADJ CHMBR LPX2000	18-01-0060	1	18-01-0141	1
29	WDMT FLOW SLV HNDL LPX	18-01-0108	1	18-01-0108	1



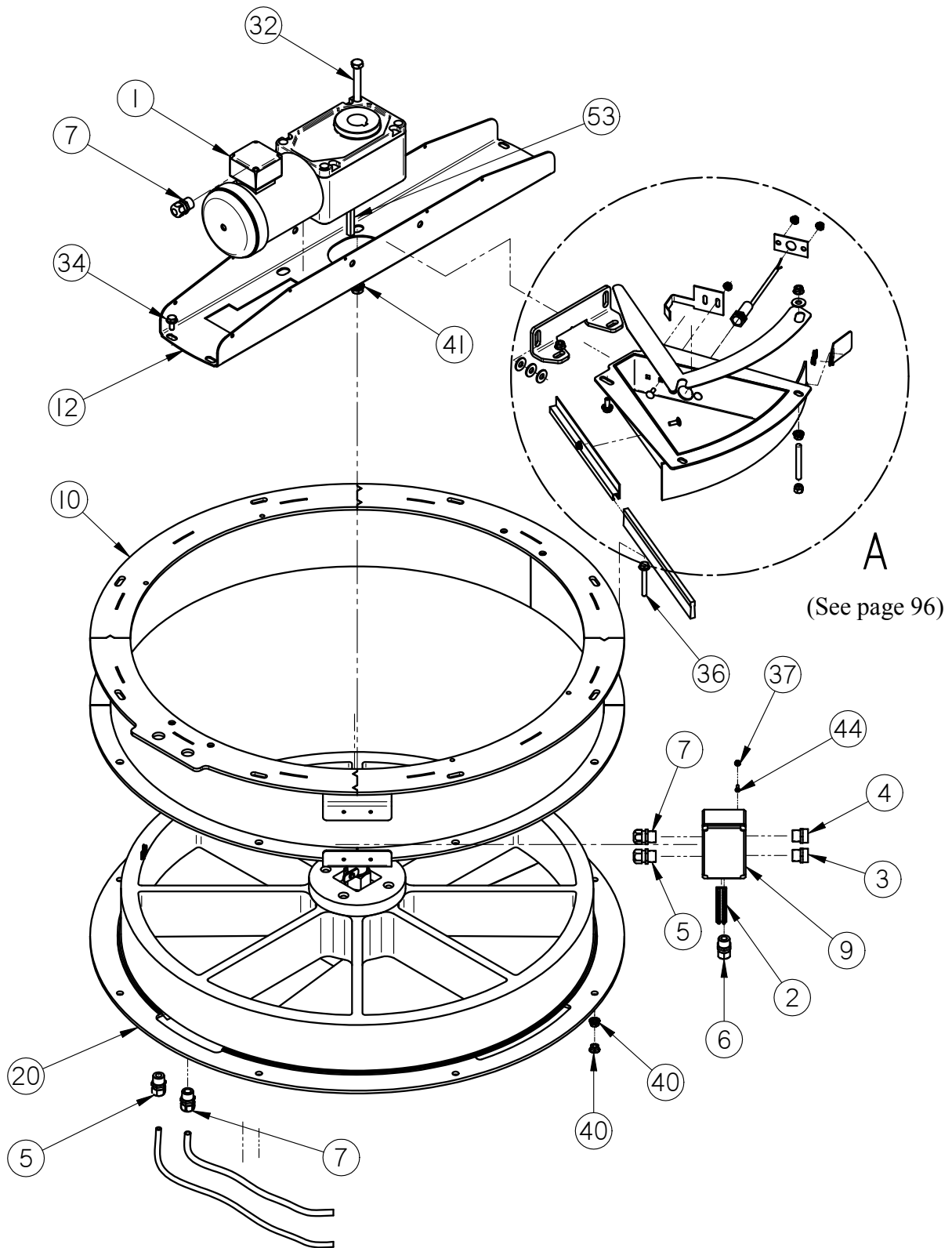
LPX SEED TREATER

**LPX2000 SEED WHEEL ASSEMBLY (13-04-0161)**

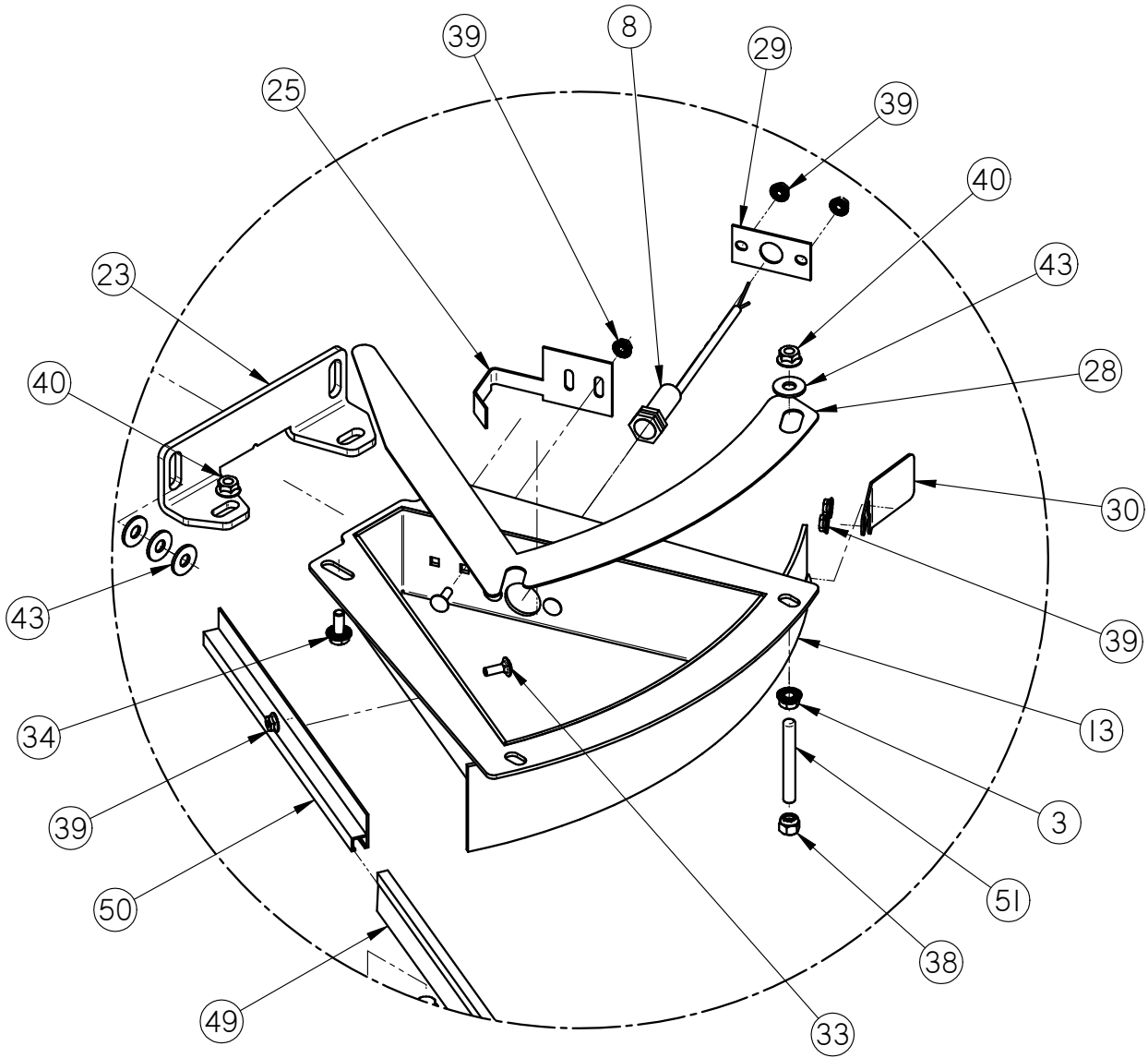


LPX SEED TREATER

**LPX2000 SEED WHEEL ASSEMBLY (13-04-0161)**



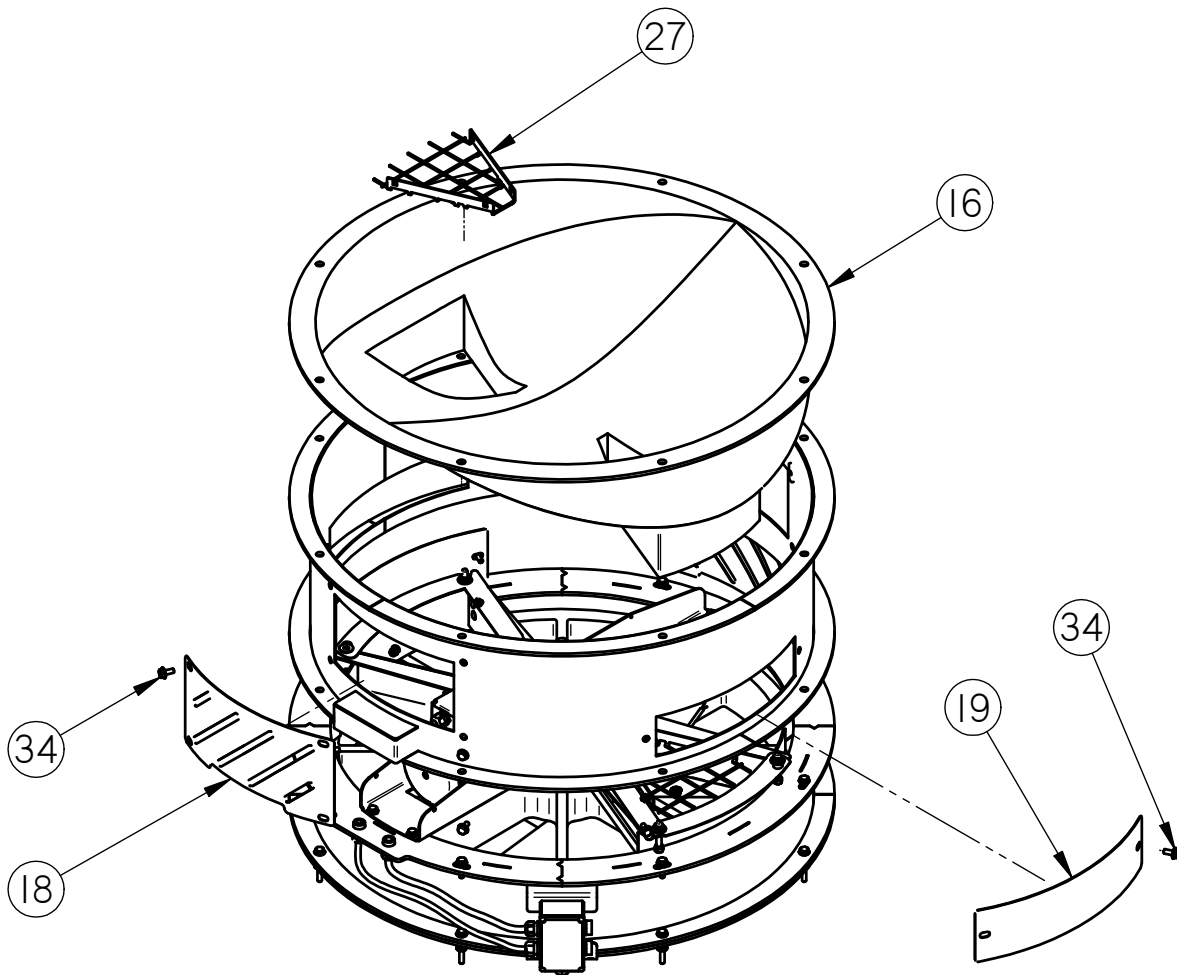
**LPX2000 SEED WHEEL ASSEMBLY (13-04-0161)**



DETAIL A

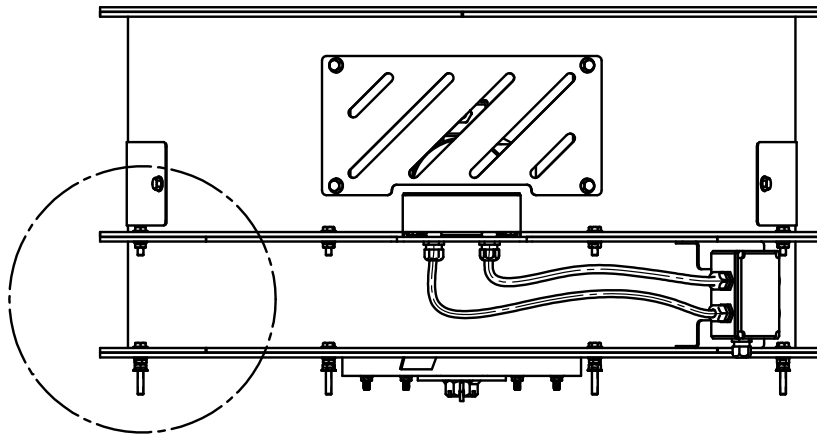
LPX SEED TREATER

**LPX2000 SEED WHEEL ASSEMBLY (13-04-0161)**

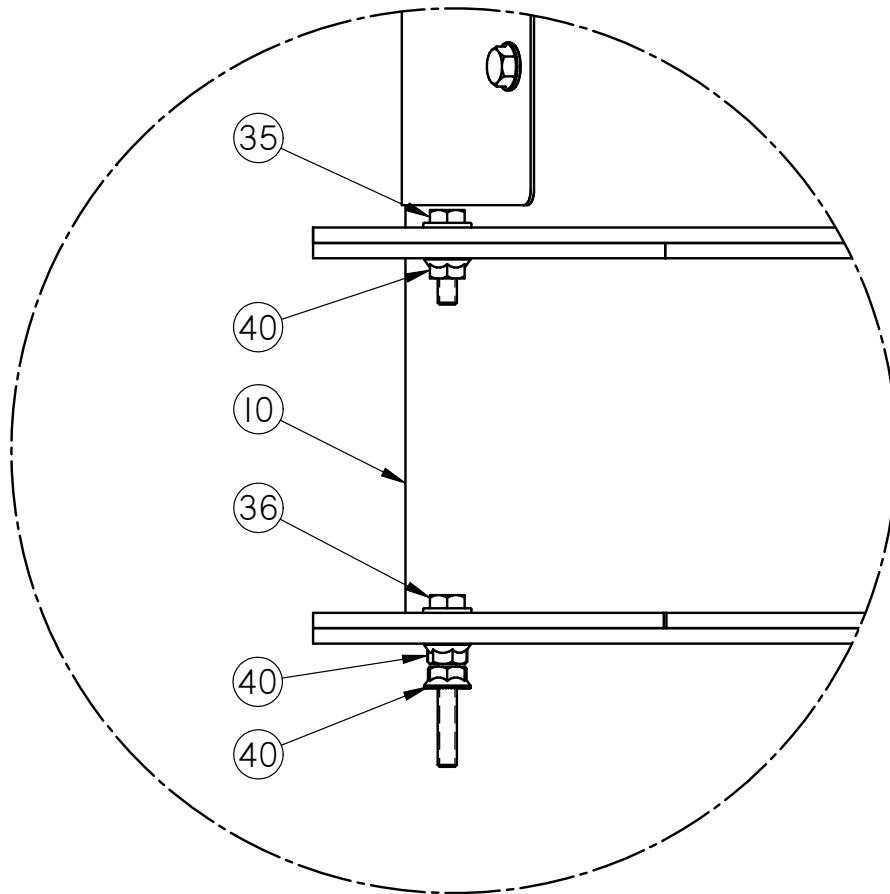


LPX SEED TREATER

**LPX2000 SEED WHEEL ASSEMBLY (13-04-0161)**



B



DETAIL B

LPX SEED TREATER

**LPX2000 SEED WHEEL ASSEMBLY (13-04-0161)**

Item #	Part #	Description	Qty
1	01-01-0096	GMTR RA .50 HP 11RPM 3PH HLLW SHAFT	1
2	03-05-0042	TMNL BARRIER STRIP IDEAL 89-608	1
3	03-06-0059	RECP 8PL ML PIN HBMS08501	1
4	03-06-0101	RECP 4PL ML PIN HBMS04501	1
5	03-08-0064	CONN CG PLASTIC 0.5NPT .200-.472	2
6	03-08-0134	CONN CG PLAS 0.5NPT .100-.300	1
7	03-08-0138	CONN CG PLAS 0.5NPT .375-.750	3
8	03-10-0051	SENS PROX 24-240 AC AB 875CPG8N18A2	2
9	03-11-0081	ENCL 4.5X3X2 POLY HOF Q1286PCD	1
10	05-03-0164	WDMT SEED METER BODY EXTEN	1
11	05-03-0169	WDMT SEED METER EXTENSION	1
12	05-03-0232	WDMT SMW UPPER BRG BRKT	1
13	05-03-0240	WDMT SMW BRSH PCKT	2
14	05-04-0049	WDMT SEED WHEEL SHAFT NUT	1
15	05-07-0196	MOLDED SEED WHEEL INSERT	1
16	05-07-0197	HPPR SMW DUAL DSCHG ROTO-MLDD	1
17	05-07-0203	MOLDED SEED WHEEL INSERT TOP	1
18	05-10-0890	CVR #1 SEED METER	2
19	05-10-0891	CVR #2 SEED METER	2
20	05-10-0893	PLATE SUPPORT SEED METER STEEL	1
21	05-10-1213	SUPP BTM BRG UHMW SEED METER	1
22	05-10-1306	PAD SEED WHL FOAM RBBR FLOATING	1
23	05-10-1392	BRKT SMW BRSH PCKT HLDR	2
24	05-10-1426	14GA WEAR SPLATE HALF	2
25	05-10-1449	PLT SMW CTR HUB WIPER	2
26	05-10-1588	PLT SHAFT CLIP SMW	1
27	05-10-1872	GRD SMW INLET HOPP PCKT	2
28	05-10-2166	CVR TEST	2
29	05-10-3316	SMW PROX SW HOLDER	2
30	05-10-4192	PLT SMW POCKET SCRAPER	2
31	05-11-0075	DRIVE SHAFT 1.4375 SHAFT	1
32	06-01-0106	BOLT .500-13 X 5.50 ZP GR5	1
33	06-01-0122	BOLT, CARRIAGE, .250-20x.75 G5 ZP	18
34	06-01-0124	BOLT, FLG .375-16 UNC ZP GRADE 5; 3/4" LG	18
35	06-01-0189	BOLT, FLG .375-16 UNC ZP GRADE 5; 1-1/4" LG	1



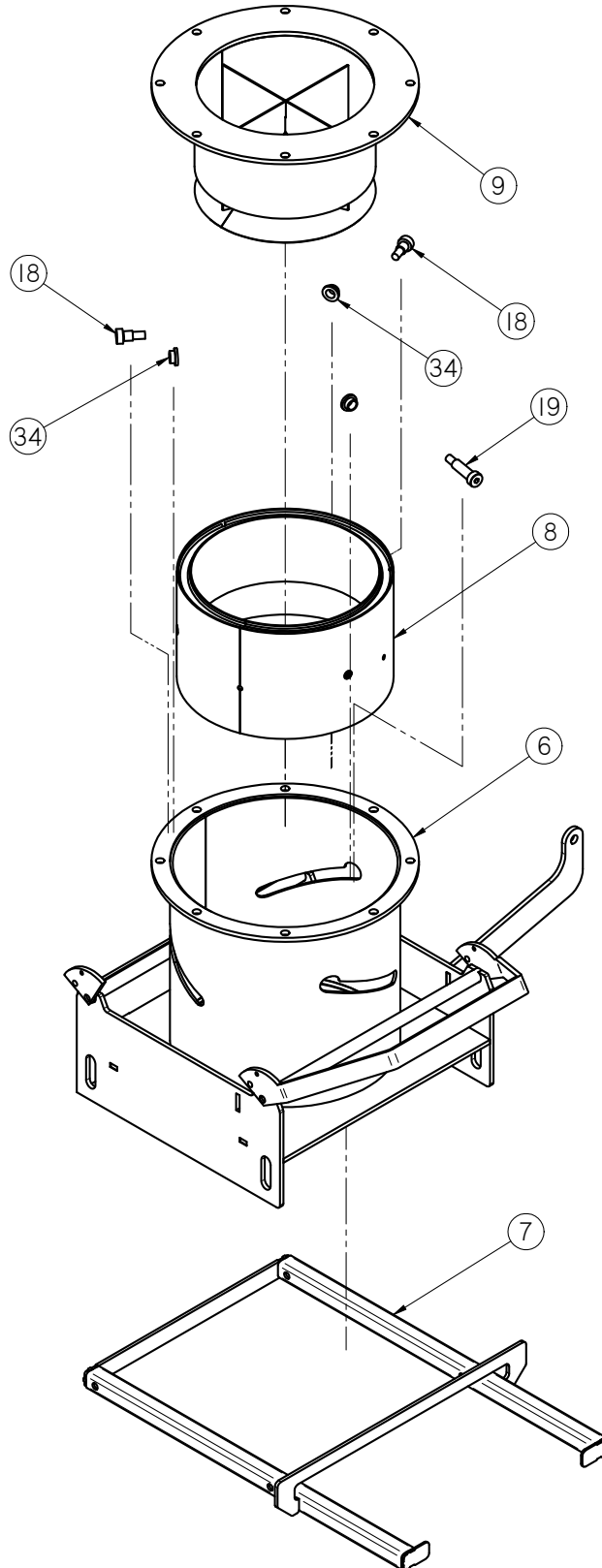
LPX SEED TREATER

**LPX2000 SEED WHEEL ASSEMBLY (13-04-0161)**

Item #	Part #	Description	Qty
36	06-01-0204	BOLT FLG .375-16 X 2.50 ZP GR5 FTH	8
37	06-02-0034	NUT 8-32 K-LOCK ZP	1
38	06-03-0003	NUT NYL LOCK .375-16 ZP GR5	3
39	06-03-0013	NUT,LOCK, FLG .250-20 ZP SERRATTED	26
40	06-03-0014	NUT LOCK FLG .375-16 ZP GR5	13
41	06-03-0015	NUT LOCK FLG .500-13 ZP GR5	1
42	06-03-0019	NUT LOCK FLG .3125-18 ZP GR5	1
43	06-05-0004	WSHR FLAT .375 ZP	10
44	06-06-0004	SCRW MACH 8-32 X .500 PHLP RDHD ZP	1
45	06-06-0023	SCRW, SELF TAPPING, 10-16 ZP X .750	14
46	06-06-0046	SCRW .313-18 X 2.0 ZP FLAT HD PHLP	1
47	06-06-0070	SCRW MACH .375-16 X 1.50 SH FLHD BO	1
48	06-09-0023	PIN CTTR .188 X 2.00 ZP	1
49	06-10-0019	SEAL BRSH 12.75 OAL 1IN EXP LG	2
50	06-10-0020	12 IN LG BRUSH HOLDER	2
51	06-14-0013	.375-16 THD RD CS	3
52	101BC9	PSM SMW GALV RING	1
53	11-13-0004	KEYSTOCK 3/8 X 3/8 CS	1

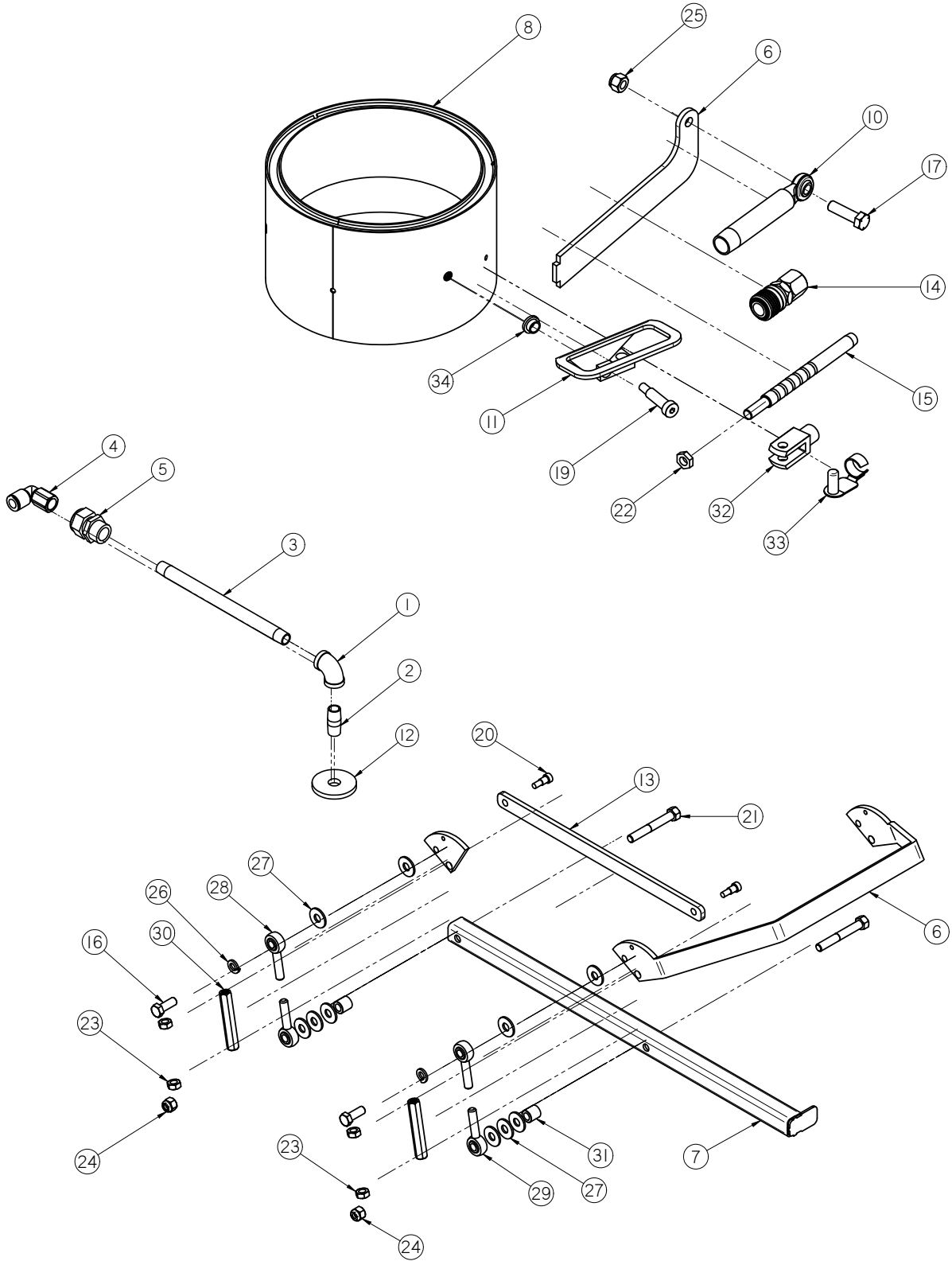
LPX SEED TREATER

**LPX300 ADJUSTABLE CHAMBER ASSEMBLY (04-01-0038)**



LPX SEED TREATER

**LPX300 ADJUSTABLE CHAMBER ASSEMBLY (04-01-0038)**



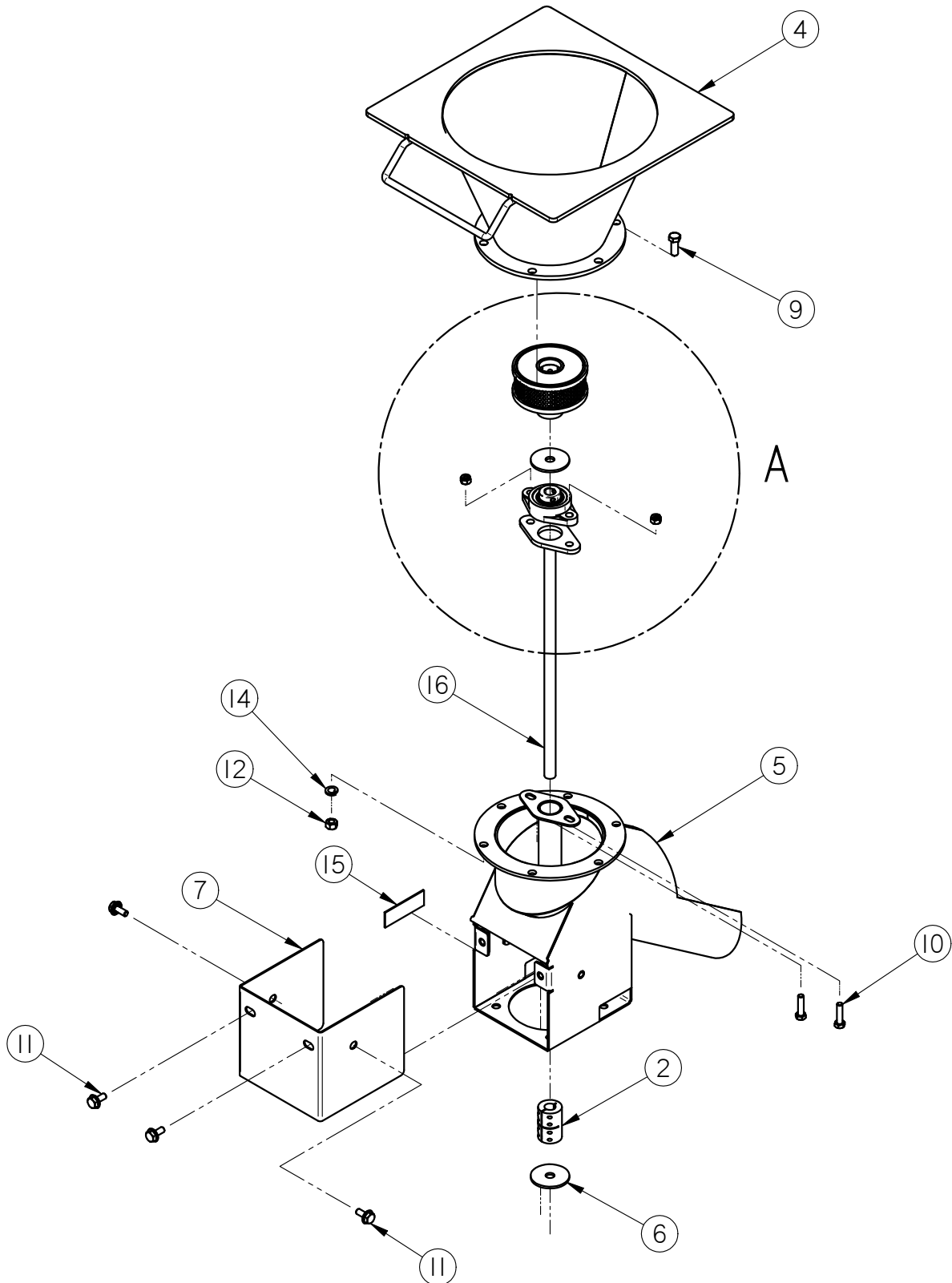
LPX SEED TREATER

**LPX300 ADJUSTABLE CHAMBER ASSEMBLY (04-01-0038)**

Item #	Part #	Description	Qty
1	02-06-0008	FTTG 90 DEG .375NPT FM SS	1
2	02-07-0002	FTTG NIP .375 NPT X 1.50 TBE SS	1
3	02-07-0056	NIPPLE, .375-14 NPT X 9 304SS	1
4	02-16-0025	FTTG PUSH 90 DEG .500OD X .375 FPT	1
5	03-08-0035	CONN CG BL NYL .750NPT .675-.750 RA	1
6	05-03-0833	WDMT ADJ CHMBR LP300	1
7	05-03-0836	WDMT ATMZR SUPP BRKT LP300	1
8	05-03-0837	WDMT FLOW SLV LP300	1
9	05-03-0838	WDMT FLOW CONE LP300	1
10	05-04-0012	WDMT FLOW SLV ROD END TUBE	1
11	05-04-0037	WDMT ADJ CHMBR PULL	1
12	05-10-0360	DISC STD ATMZR HEAD CVR	1
13	05-10-3608	BRKT ECCENTRIC CONN LP300	2
14	05-11-0029	CPLG QCK CONNECT MACH	1
15	05-11-0286	ROD FLOW STOP ADJ LP300	1
16	06-01-0016	BOLT .375-16 X 1.00 ZP GR5	4
17	06-01-0054	BOLT .500-13 X 1.75 ZP GR5	1
18	06-01-0056	BOLT SHLD .500SHX.375-16X.500 GR5	2
19	06-01-0057	BOLT SHLD .500SHX.375-16X1.50 GR5	1
20	06-01-0081	BOLT SHLD .313SHX.250-20X.375 GR5	4
21	06-01-0116	BOLT .375-16 X 2.75 ZP GR5	4
22	06-02-0015	NUT JAM .500-20 ZP GR5	1
23	06-02-0035	NUT, .375-24 UNF ZP GRADE 5	8
24	06-03-0003	NUT NYL LOCK .375-16 ZP GR5	4
25	06-03-0004	NUT NYL LOCK .500-13 ZP GR5	1
26	06-04-0003	WSHR LOCK SPLT .375 ZP	4
27	06-05-0004	WSHR FLAT .375 ZP	20
28	06-12-0002	REND .375-24 BALL RH	4
29	06-12-0003	REND .375-24 BALL RH	4
30	06-12-0004	ROD CTNG .375-24 X 3.00 LR RH FM	4
31	06-12-0007	BUSH DRILL.375ID X .625OD X .625	4
32	06-12-0008	CLVS .500-20 X .500	1
33	06-12-0009	PIN CLIP SPRING .500	1
34	06-12-0012	BUSH FLG BRZ .500ID X .625OD X .375	3

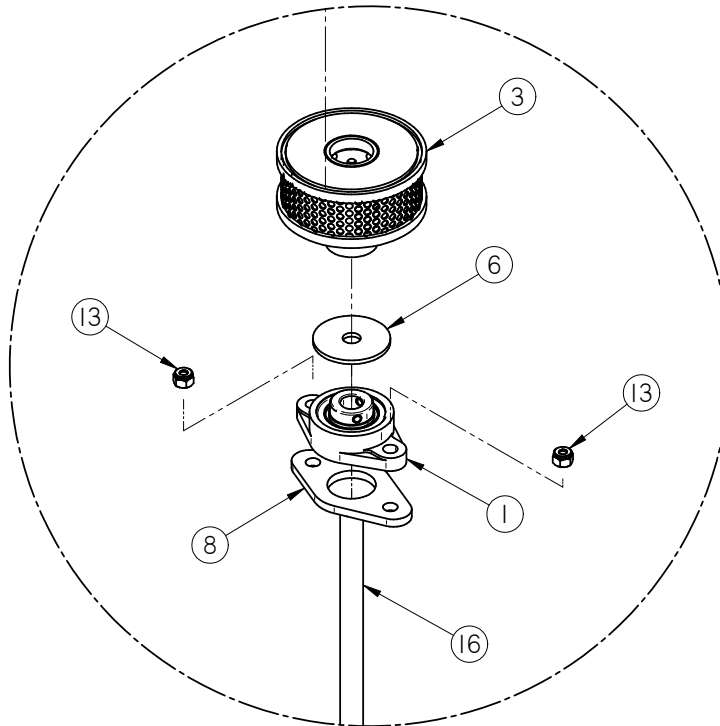
LPX SEED TREATER

**LPX300 CS ATOMIZER ASSEMBLY (04-01-0037)**



LPX SEED TREATER

**LPX300 CS ATOMIZER ASSEMBLY (04-01-0037)**



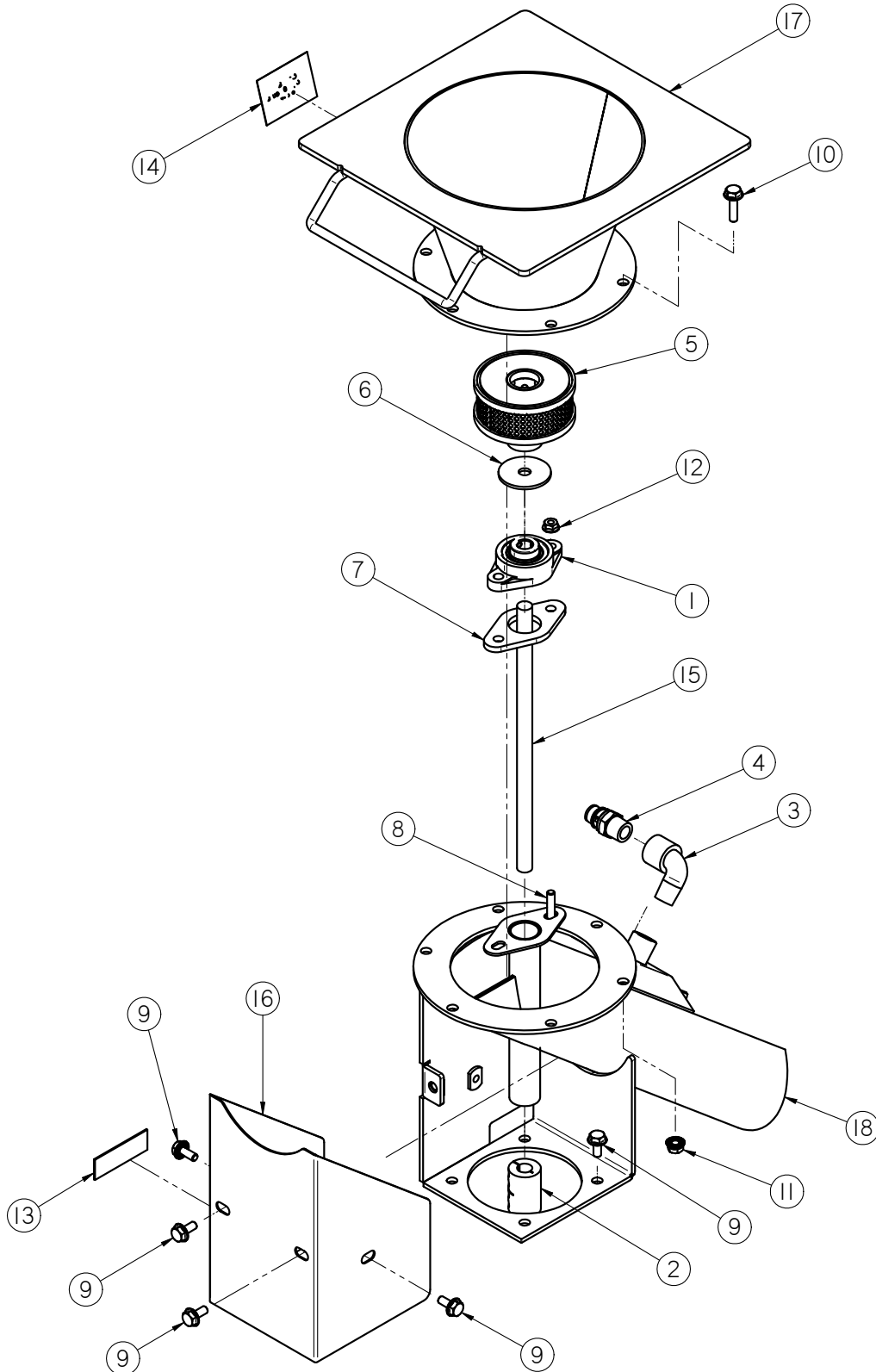
DETAIL A

Item #	Part #	Description	Qty
1	01-03-0002	BRG FLG MNT .625ID 3.875 BASE	1
2	01-07-0027	CPLG CLPN .625 X .625 SPLT CS	1
3	04-02-0004	ASSY,ATOMIZER HEAD,4" COTTON	1
4	05-03-0834	WDMT,ATOMIZER CHAMBER CS	1
5	05-07-0148	WDMT,OUTLET CHUTE CS	1
6	05-10-0805	DISK ATOMIZER MOTOR	2
7	05-10-1904	ATOMIZER MTR GUARD LP300	1
8	05-10-2462	SEAL RBBR .625 FLG BRG	1
9	06-01-0016	BOLT .375-16 X 1.00 ZP GR5	10
10	06-01-0102	BOLT .313-18 X 1.25 ZP GR5	2
11	06-01-0124	BOLT, FLG .375-16 UNC ZP GRADE 5; 3/4" LG	4
12	06-02-0003	NUT FULL .375-16 ZP GR5	6
13	06-03-0002	NUT NYL LOCK .313-18 ZP GR5	2
14	06-04-0003	WSHR LOCK SPLT .375 ZP	10
15	09-01-0107	LBL ATWK PATENT DECAL-ATMZR	1
16	11-07-0077	101383	1



LPX SEED TREATER

**LPX300 SS ATOMIZER ASSEMBLY (18-01-0202)**



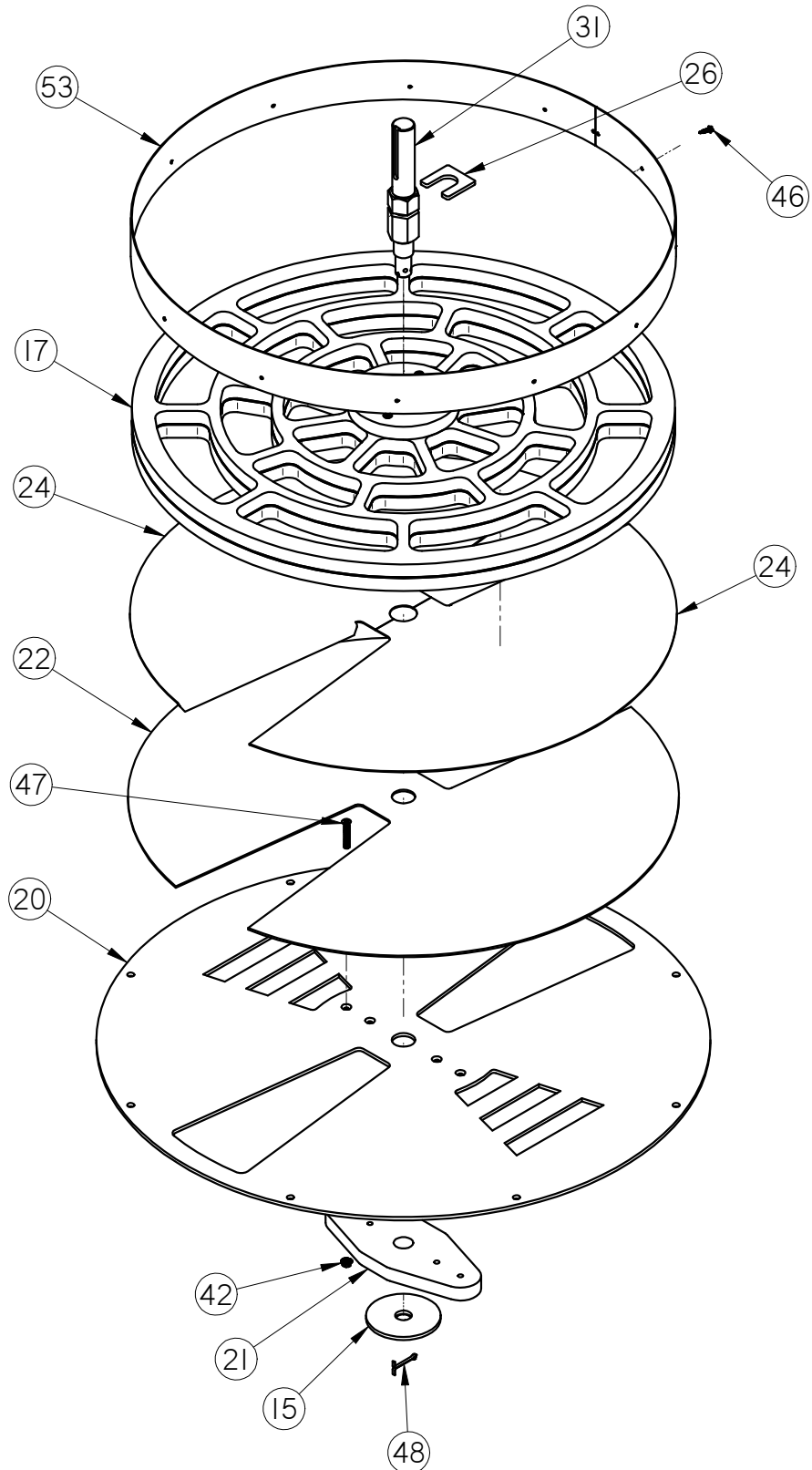
LPX SEED TREATER

**LPX300 SS ATOMIZER ASSEMBLY (18-01-0202)**

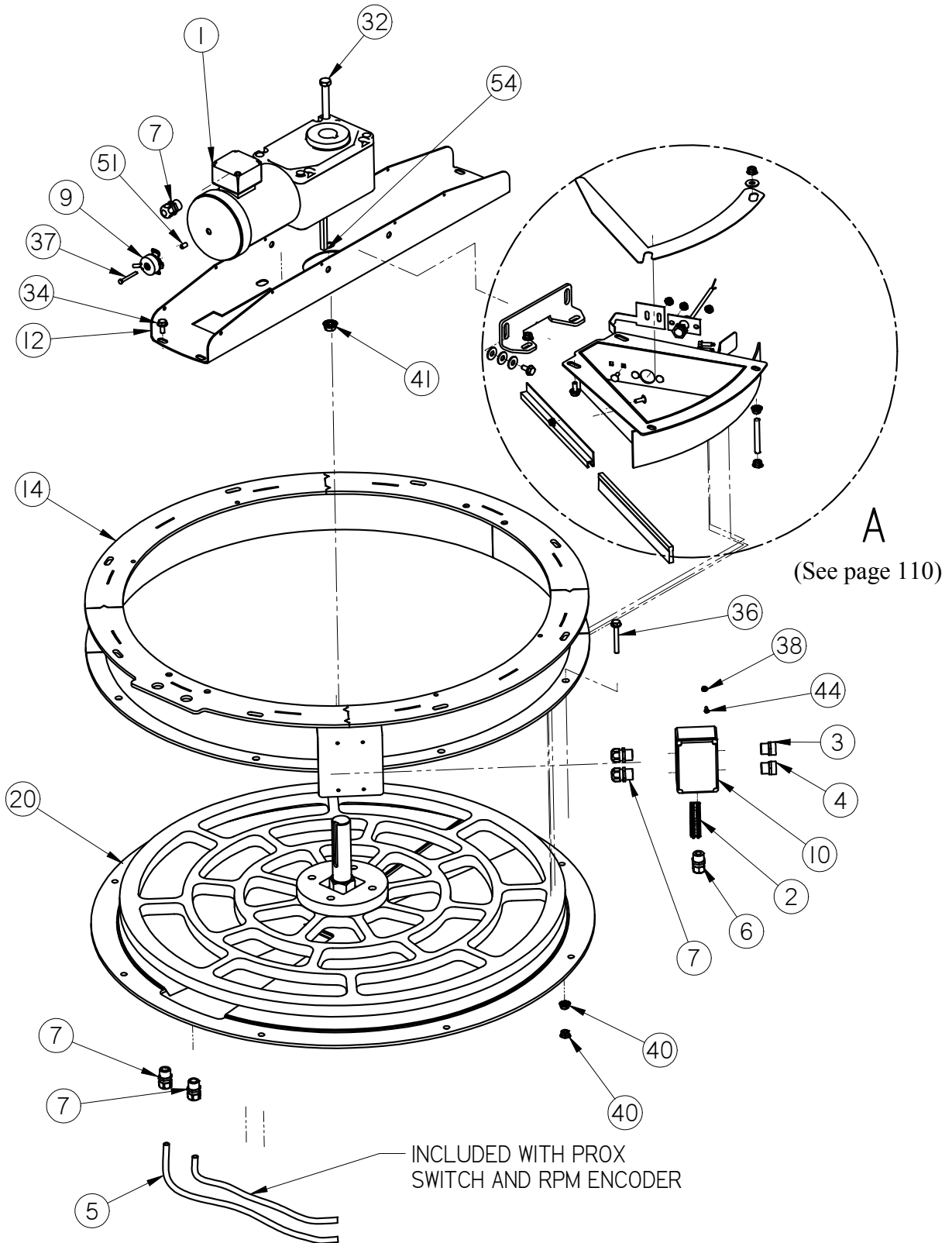
Item #	Part #	Description	Qty
1	01-03-0002	BRG FLG MNT .625ID 3.875 BASE	1
2	01-07-0027	CPLG CLPN .625 X .625 SPLT CS	1
3	02-06-0017	FTTG 90 DEG STRT .500NPT PPE BLK	1
4	02-15-0014	FTTG CPLG .500 NPT QCK DISC INSERT	1
5	04-02-0004	ASSY,ATOMIZER HEAD,4" COTTON	1
6	05-10-0805	DISK ATOMIZER MOTOR	1
7	5/10/2462	SEAL RBBR .625 FLG BRG	1
8	06-01-0102	BOLT .313-18 X 1.25 ZP GR5	2
9	06-01-0124	BOLT, FLG .375-16 UNC ZP GRADE 5; 3/4" LG	8
10	06-01-0189	BOLT, FLG .375-16 UNC ZP GRADE 5; 1-1/4" LG	6
11	06-03-0014	NUT LOCK FLG .375-16 ZP GR5	6
12	06-03-0019	NUT LOCK FLG .3125-18 ZP GR5	2
13	09-01-0107	LBL ATWK PATENT DECAL-ATMZR	1
14	09-02-0004	ATWK LBL GRS 40HRS	1
15	1008F2	SHAFT DRV ATMZR LPX300	1
16	1027B9	PLT CVR ATMZR DRV LPX300	1
17	18-01-0203	WDMT ATMZR CONE LPX300 SS	1
18	18-01-0204	WDMT ATMZR CHUTE LPX300 SS	1

LPX SEED TREATER

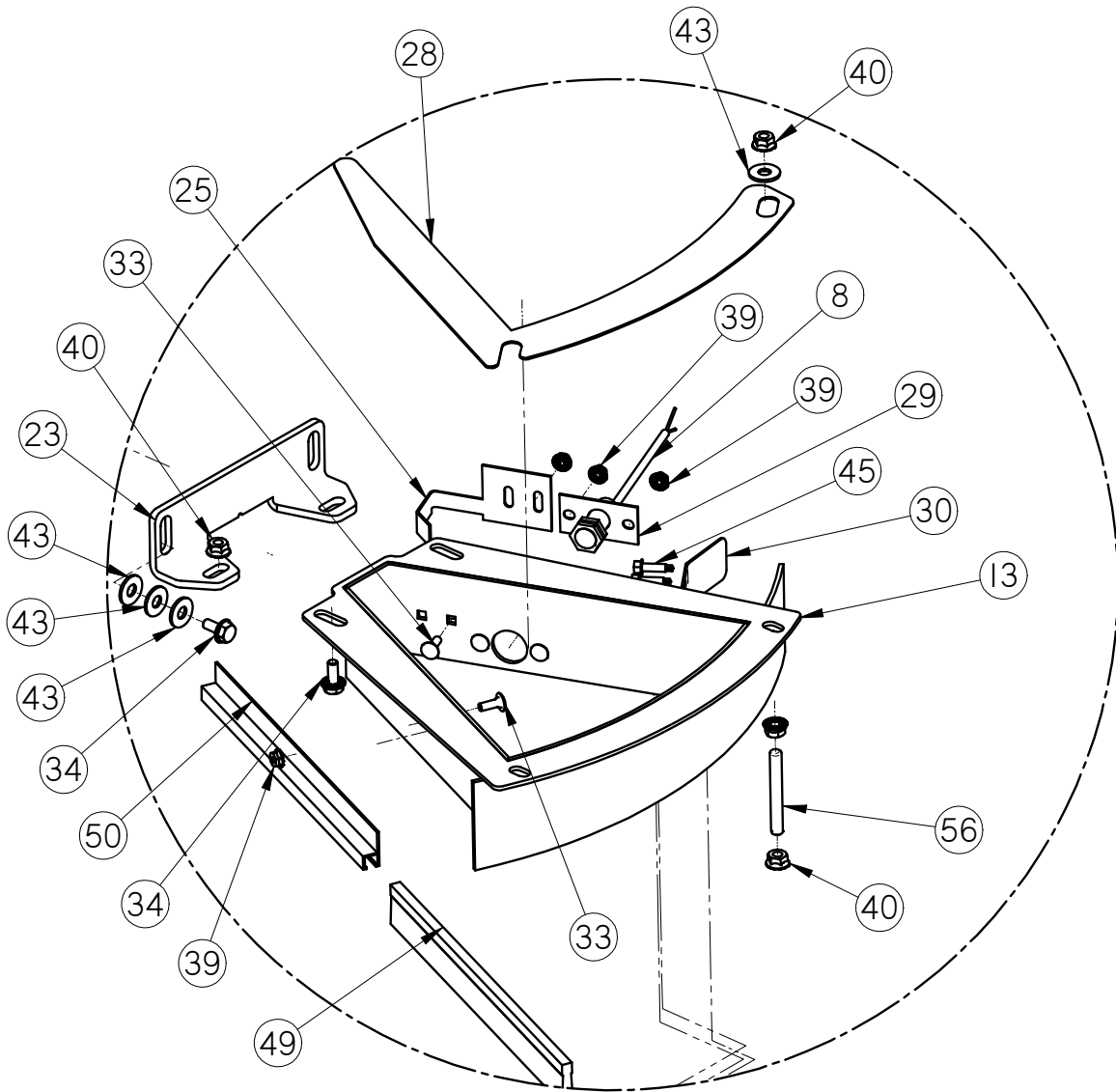
**LPX300 SEED WHEEL ASSEMBLY (13-04-0086)**



**LPX300 SEED WHEEL ASSEMBLY (13-04-0086)**



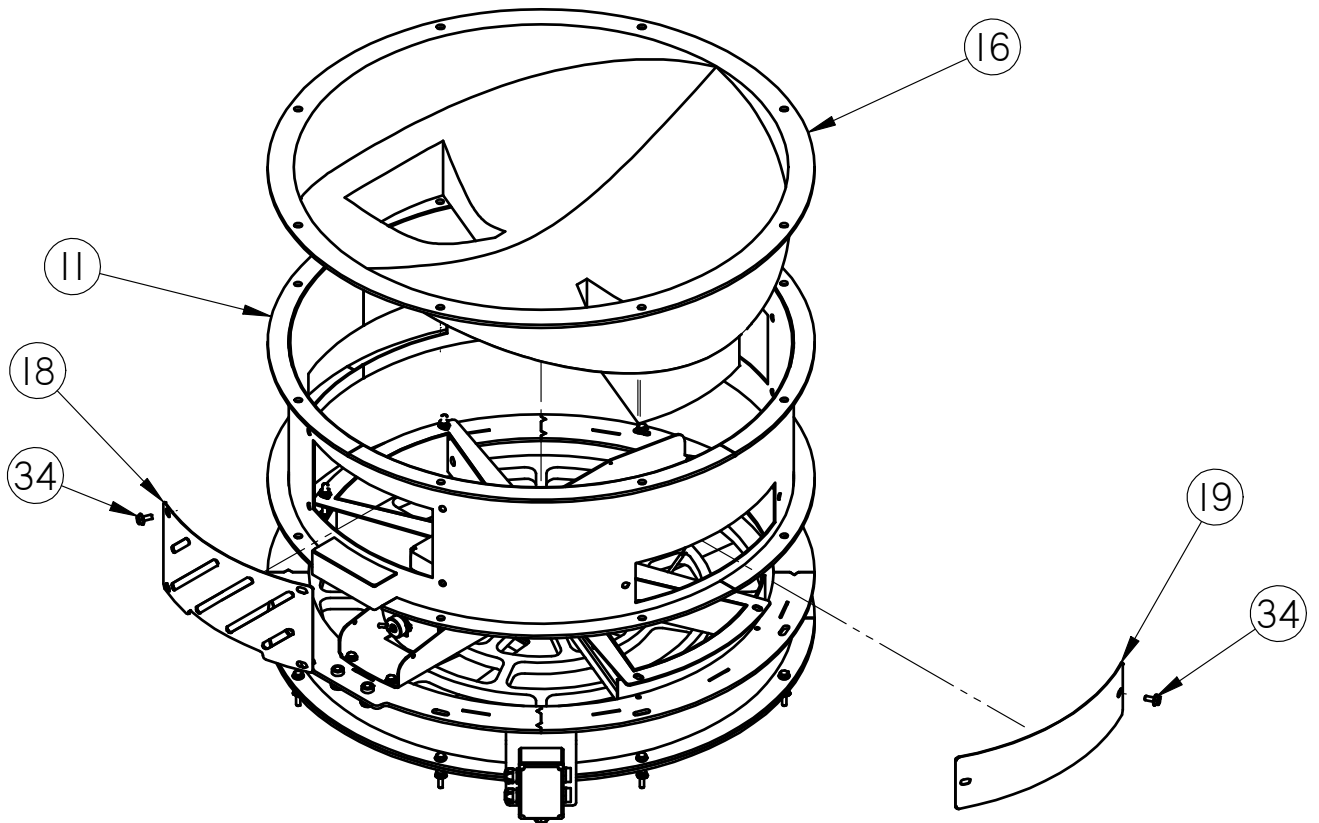
**LPX300 SEED WHEEL ASSEMBLY (13-04-0086)**



DETAIL A

LPX SEED TREATER

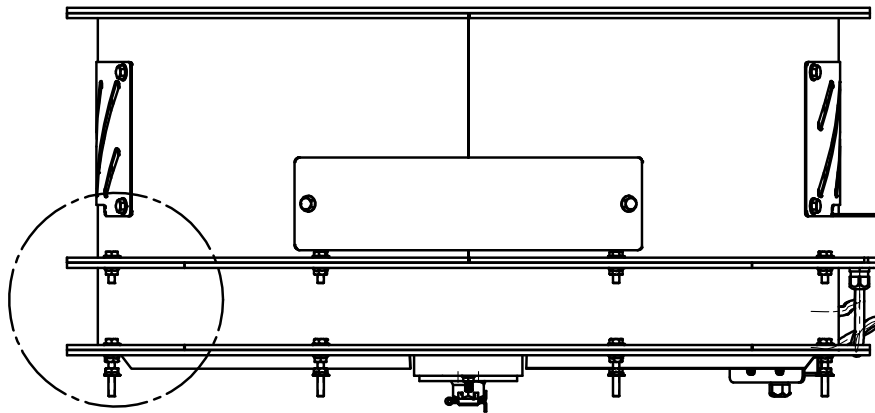
**LPX300 SEED WHEEL ASSEMBLY (13-04-0086)**



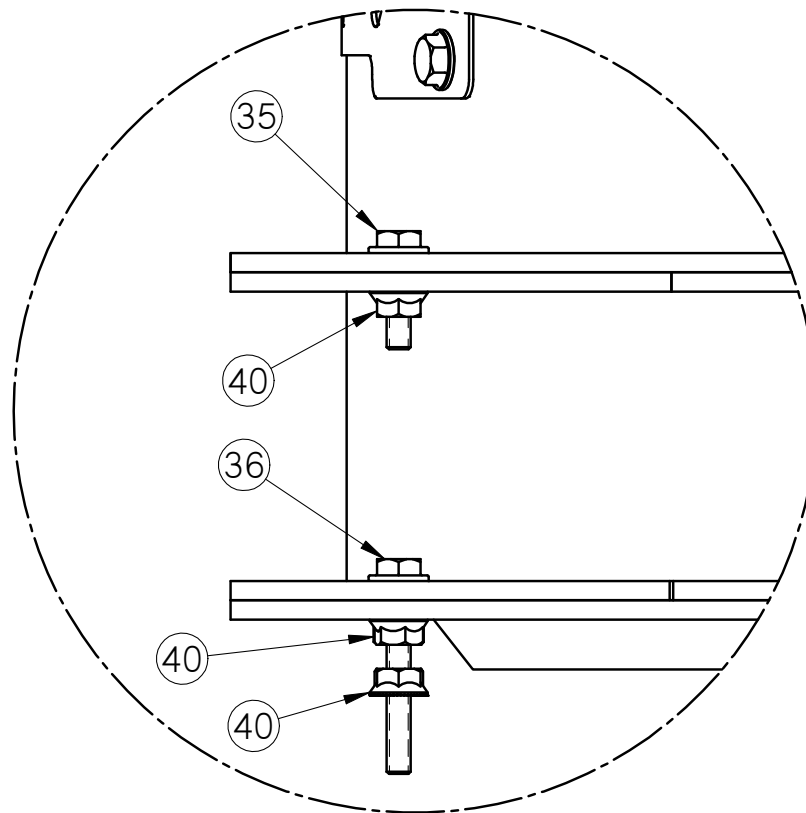


LPX SEED TREATER

**LPX300 SEED WHEEL ASSEMBLY (13-04-0086)**



C



DETAIL C

LPX SEED TREATER

**LPX300 SEED WHEEL ASSEMBLY (13-04-0086)**

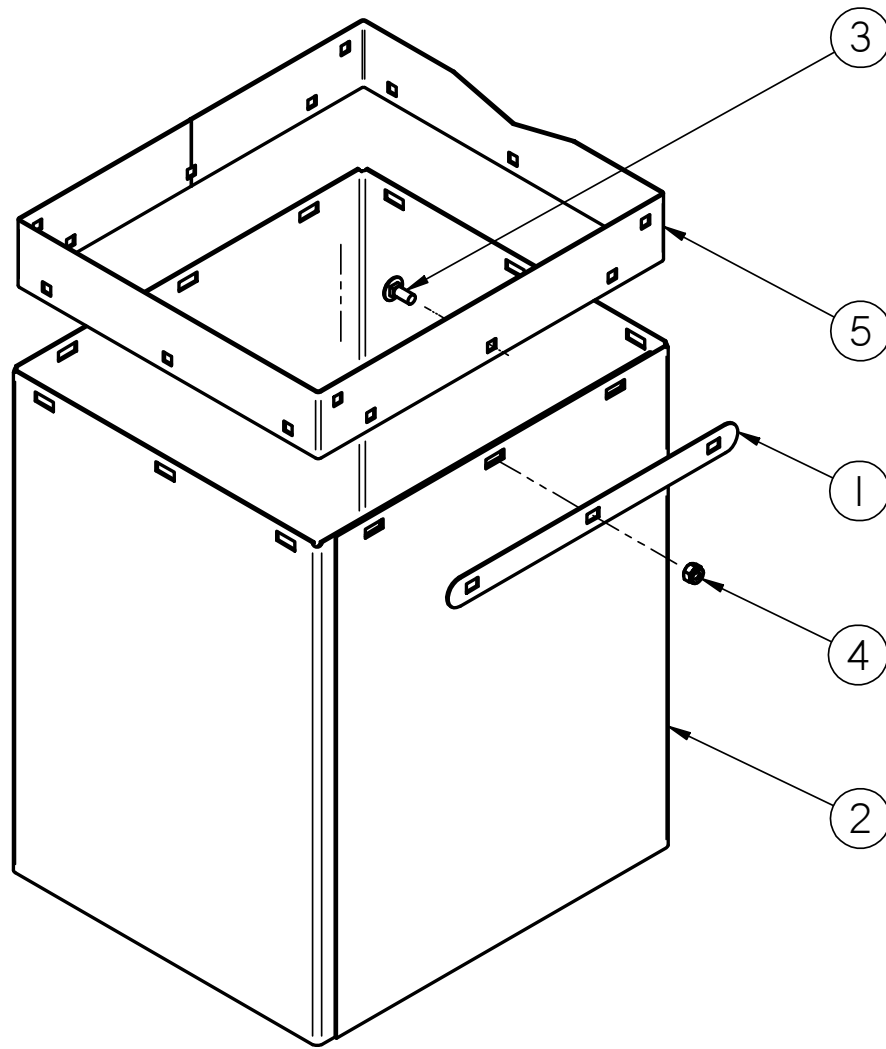
Item #	Part #	Description	Qty
1	01-01-0096	GMTR RA .50 HP 11RPM 3PH HLLW SHAFT	1
2	03-05-0042	TMNL BARRIER STRIP IDEAL 89-608	1
3	03-06-0039	RECP 4PL ML PIN HBMS04501	1
4	03-06-0059	RECP 8PL ML PIN HBMS08501	1
5	03-07-0063	CORD 4COND 16 AWG SHLD V16016 ALPHA	1
6	03-08-0134	CONN CG PLAS 0.5NPT .100-.300	1
7	03-08-0138	CONN CG PLAS 0.5NPT .375-.750	5
8	03-10-0051	SENS PROX 24-240 AC AB 875CPG8N18A2	2
9	03-10-0117	ENCODER 15T-06SF-0020NV1APP-M00S1	1
10	03-11-0081	ENCL 4.5X3X2 POLY HOF Q1286PCD	1
11	05-03-0169	WDMT SEED METER EXTENSION	1
12	05-03-0232	WDMT SMW UPPER BRG BRKT	1
13	05-03-0240	WDMT SMW BRSH PCKT	2
14	05-03-0608	WDMT SEED METER BODY EXTEN	1
15	05-04-0049	WDMT SEED WHEEL SHAFT NUT	1
16	05-07-0197	HPPR SMW DUAL DSCHG ROTO-MLDD	1
17	05-07-0590	ASSY SMW 1.75 HEX DRV 2IN TALL	1
18	05-10-0890	CVR #1 SEED METER	2
19	05-10-0891	CVR #2 SEED METER	2
20	05-10-0893	PLATE SUPPORT SEED METER STEEL	1
21	05-10-1213	SUPP BTM BRG UHMW SEED METER	1
22	05-10-1306	PAD SEED WHL FOAM RBBR FLOATING	1
23	05-10-1392	BRKT SMW BRSH PCKT HLDR	2
24	05-10-1426	14GA WEAR SPLATE HALF	2
25	05-10-1449	PLT SMW CTR HUB WIPER	2
26	05-10-1588	PLT SHAFT CLIP SMW	1
27	05-10-1872	GRD SMW INLET HOPP PCKT	2
28	05-10-2166	CVR TEST	2
29	05-10-3316	SMW PROX SW HOLDER	2
30	05-10-4192	PLT SMW POCKET SCRAPER	2
31	05-11-0224	DRIVE SHAFT 1.4375 SHAFT	1
32	06-01-0106	BOLT .500-13 X 5.50 ZP GR5	4
33	06-01-0122	BOLT, CARRIAGE, .250-20x.75 G5 ZP	18
34	06-01-0124	BOLT, FLG .375-16 UNC ZP GRADE 5; 3/4" LG	24
35	06-01-0189	BOLT, FLG .375-16 UNC ZP GRADE 5; 1-1/4" LG	8

LPX SEED TREATER

**LPX300 SEED WHEEL ASSEMBLY (13-04-0086)**

Item #	Part #	Description	Qty
36	06-01-0204	BOLT FLG .375-16 X 2.50 ZP GR5 FTH	8
37	06-01-0214	SCRW MACH 10-32 X 1.75 HEX 18-8 SS	1
38	06-02-0034	NUT 8-32 K-LOCK ZP	4
39	06-03-0013	NUT,LOCK, FLG .250-20 ZP SERRATTED	22
40	06-03-0014	NUT LOCK FLG .375-16 ZP GR5	40
41	06-03-0015	NUT LOCK FLG .500-13 ZP GR5	4
42	06-03-0019	NUT LOCK FLG .3125-18 ZP GR5	4
43	06-05-0004	WSHR FLAT .375 ZP	10
44	06-06-0004	SCRW MACH 8-32 X .500 PHLP RDHD ZP	4
45	06-06-0005	1/4" SCREW SDST	4
46	06-06-0023	SCRW, SELF TAPPING, 10-16 ZP X .750	14
47	06-06-0046	SCRW .313-18 X 2.0 ZP FLAT HD PHLP	4
48	06-09-0023	PIN CTTR .188 X 2.00 ZP	1
49	06-10-0019	SEAL BRSH 12.75 OAL 1IN EXP LG	2
50	06-10-0020	12 IN LG BRUSH HOLDER	2
51	06-12-0021	SPCR .192ID X .3125OD X .500 LG ZP	1
52	06-14-0013	.375-16 THD RD CS	4
53	101BC9	PSM SMW GALV RING	1
54	11-13-0004	KEYSTOCK 3/8 X 3/8 CS	1
55	13-04-0058	KIT SMW SCL CALB	1

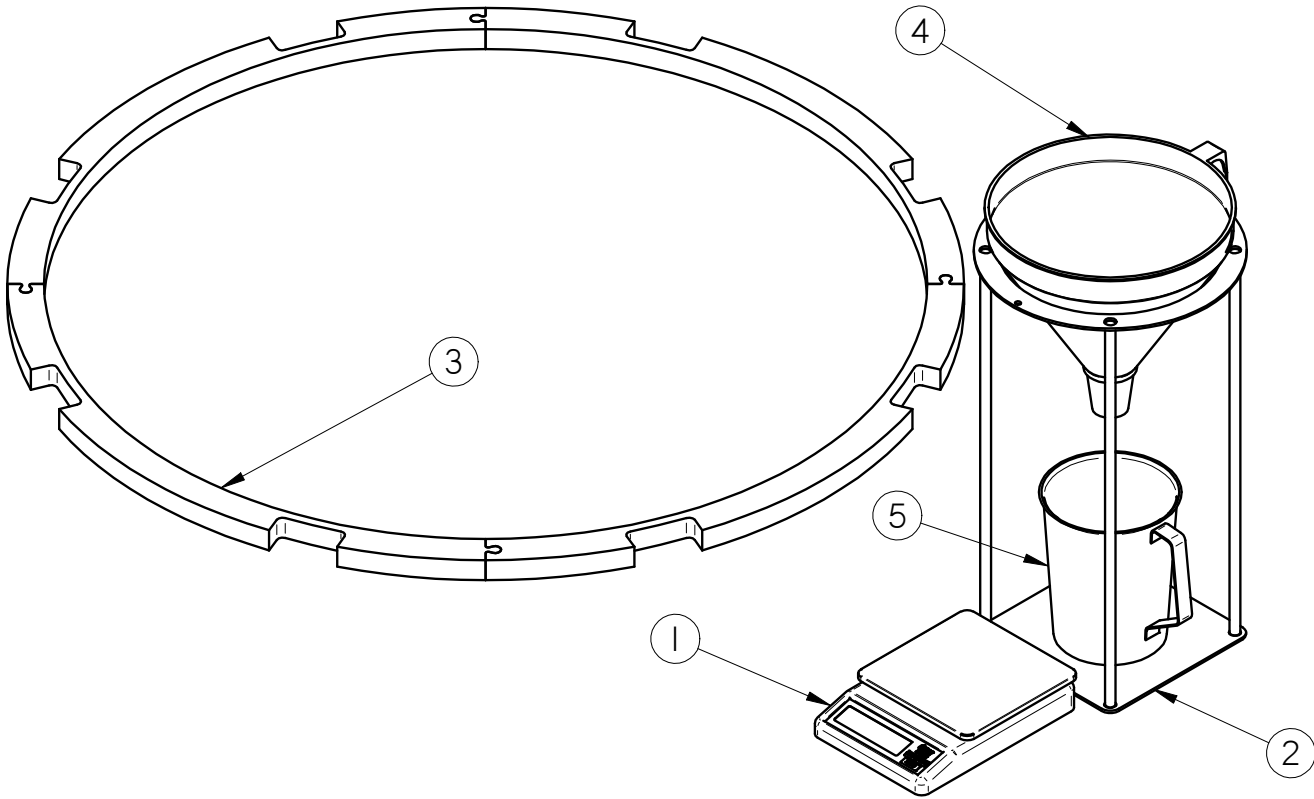
LPX SEED TREATER  
**LPX END CHUTE (18-01-0072)**



Item #	Part #	Description	Qty
1	05-10-3400	PLT DSCHG TRTR	4
2	05-10-3886	SKIRT DSCHG TRTR LPX2000	1
3	06-01-0171	BOLT CRG .3125-18X.750 ZP SHORT NECK	12
4	06-03-0002	NUT NYL LOCK .313-18 ZP GR5	12
5	101FB5	ADPT END CHUTE EXT LPX2000	1

LPX SEED TREATER

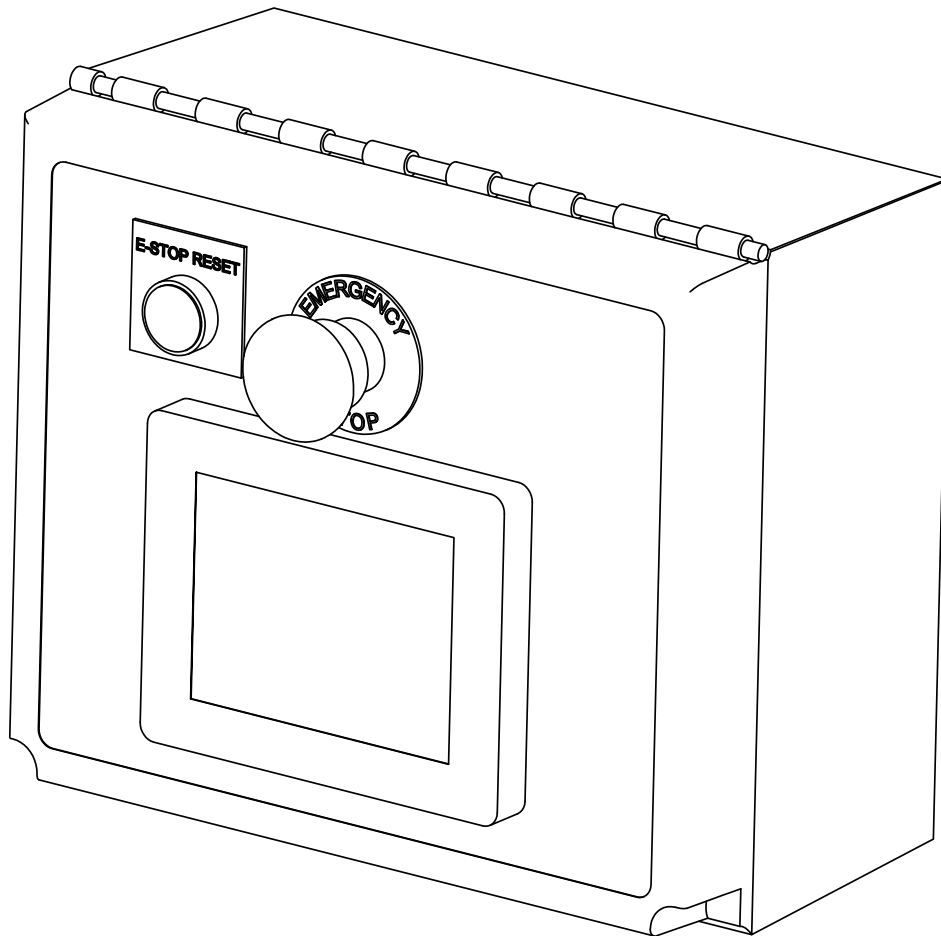
**Seed Wheel Scale Kit (13-04-0058)**



Item #	Part #	Description	Qty
1	03-19-0051	SCALE, CARDINAL 6.89 X 6.5 11 LBS	1
2	05-03-0248	WDMT CAL CUP FILL FR	1
3	05-10-2463	SEAL BETWEEN FLANGES SMW TO TRTR	4
4	05-11-0123	FUNNEL SMW CALB CUP FILL	1
5	07-02-0008	CUP MEASURE 64OZ SS GRADUATED	1

LPX SEED TREATER

**OPTIONAL REMOTE HMI PANEL ASSEMBLY (03-12-0225)**

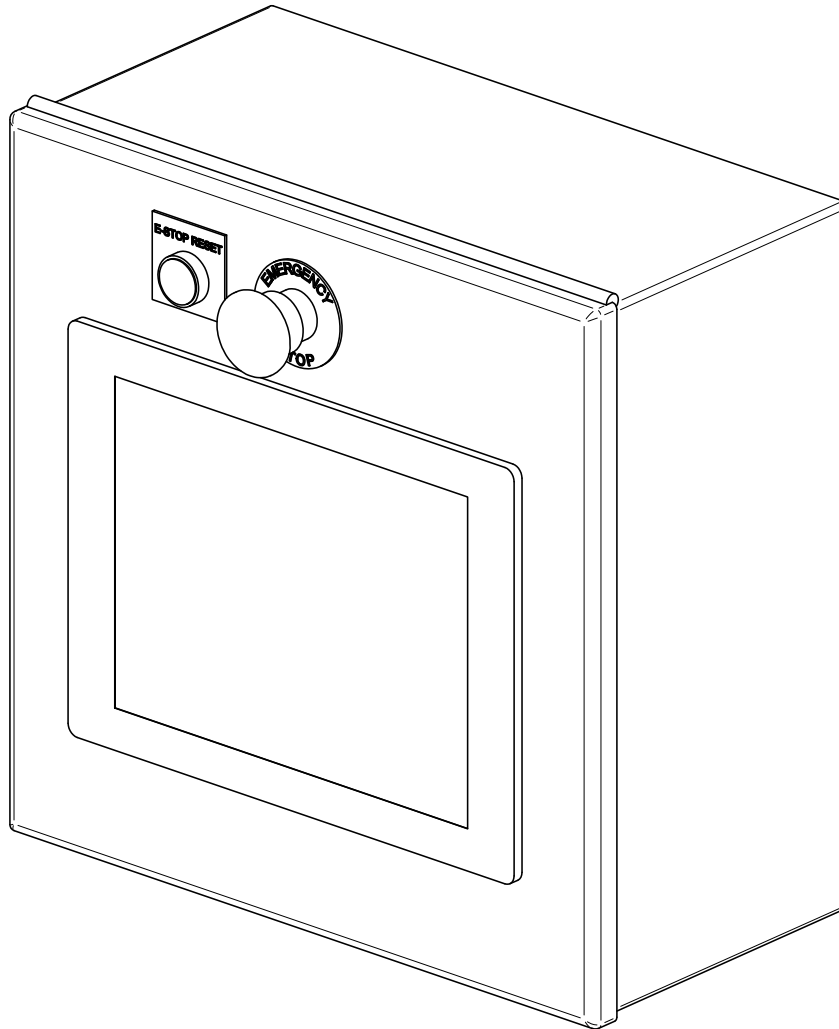


There is an optional remote LPX Manual Treater Control Panel. It allows the operator to run the treater from up to 25 feet away. If it is ordered with the treater, it will come with the HMI operation screen already installed. If it is added later as an upgrade, the HMI will be removed from the original Control Panel and installed in the remote panel. A plug is included in the kit to plug the hole in the main panel after the HMI is removed. The remote panel comes with a 10 foot power cord.



LPX SEED TREATER

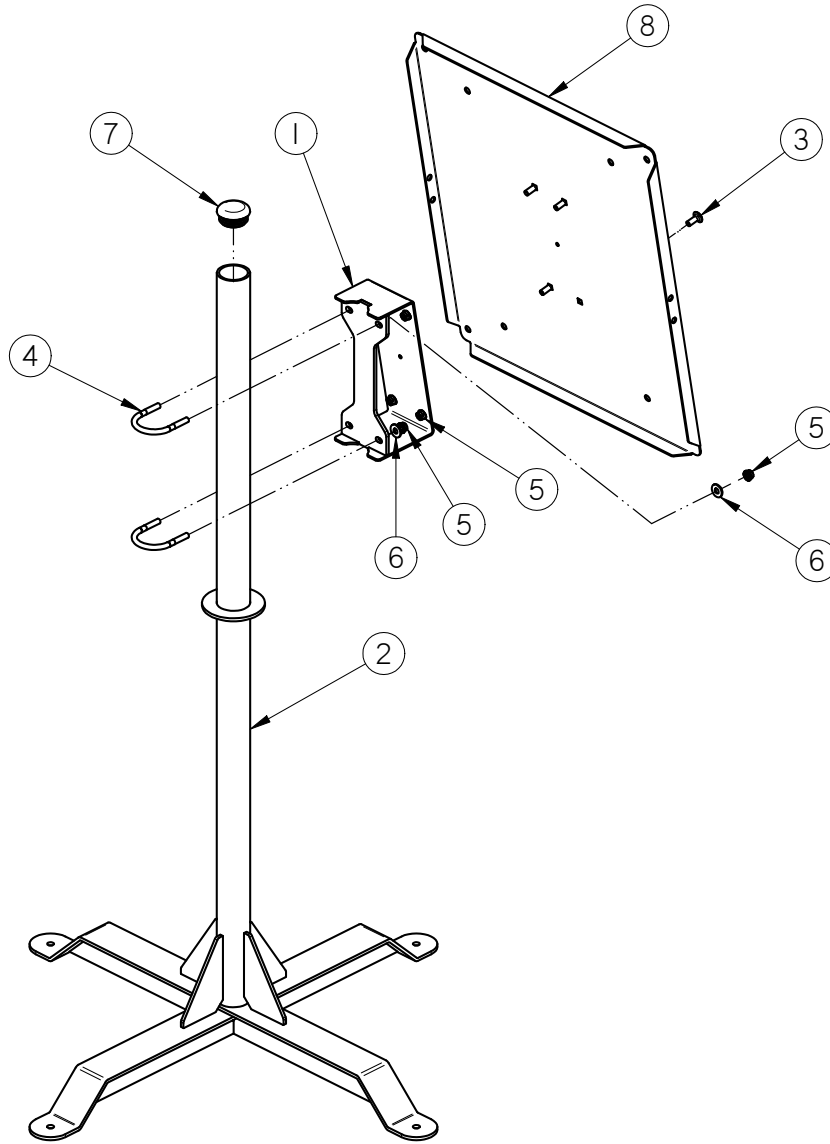
**OPTIONAL REMOTE HMI PANEL ASSEMBLY (03-12-0340)**



There is an optional remote LPX Automated Treater Control Panel. It allows the operator to run the treater from up to 25 feet away. If it is ordered with the treater, it will come with the HMI operation screen already installed. If it is added later as an upgrade, the HMI will be removed from the original Control Panel and installed in the remote panel. A plug is included in the kit to plug the hole in the main panel after the HMI is removed. The remote panel comes with a 10 foot power cord.

LPX SEED TREATER

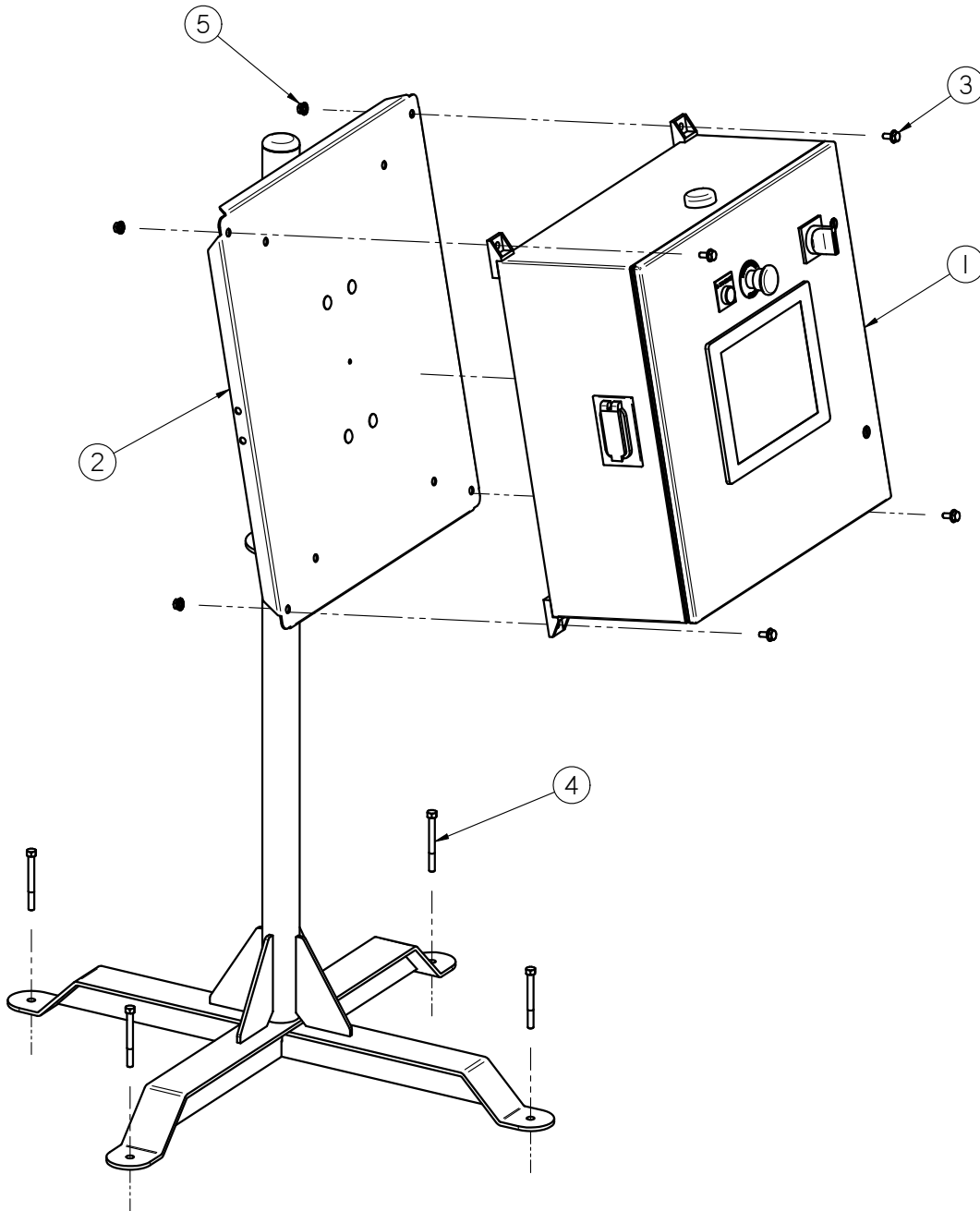
**ADJUSTABLE STAND - MAIN CONTROL PANEL ASSEMBLY (05-03-1471)**



Item #	Part #	Description	Qty
1	05-03-1479	WDMT PNL ADJ	1
2	05-03-1545	WDMT PANEL STAND	1
3	06-01-0115	BOLT CRG .375-16 X 1.00 ZP GR5	4
4	06-01-0287	BOLT U .375-16 X 2.50 X 3.125 ZP	2
5	06-03-0014	NUT LOCK FLG .375-16 ZP GR5	8
6	06-05-0004	WSHR FLAT .375 ZP	4
7	06-10-0056	PLUG TBG RD RIB POLY 2.38 X .156W	1
8	103651	PLT PNL MT	1

LPX SEED TREATER

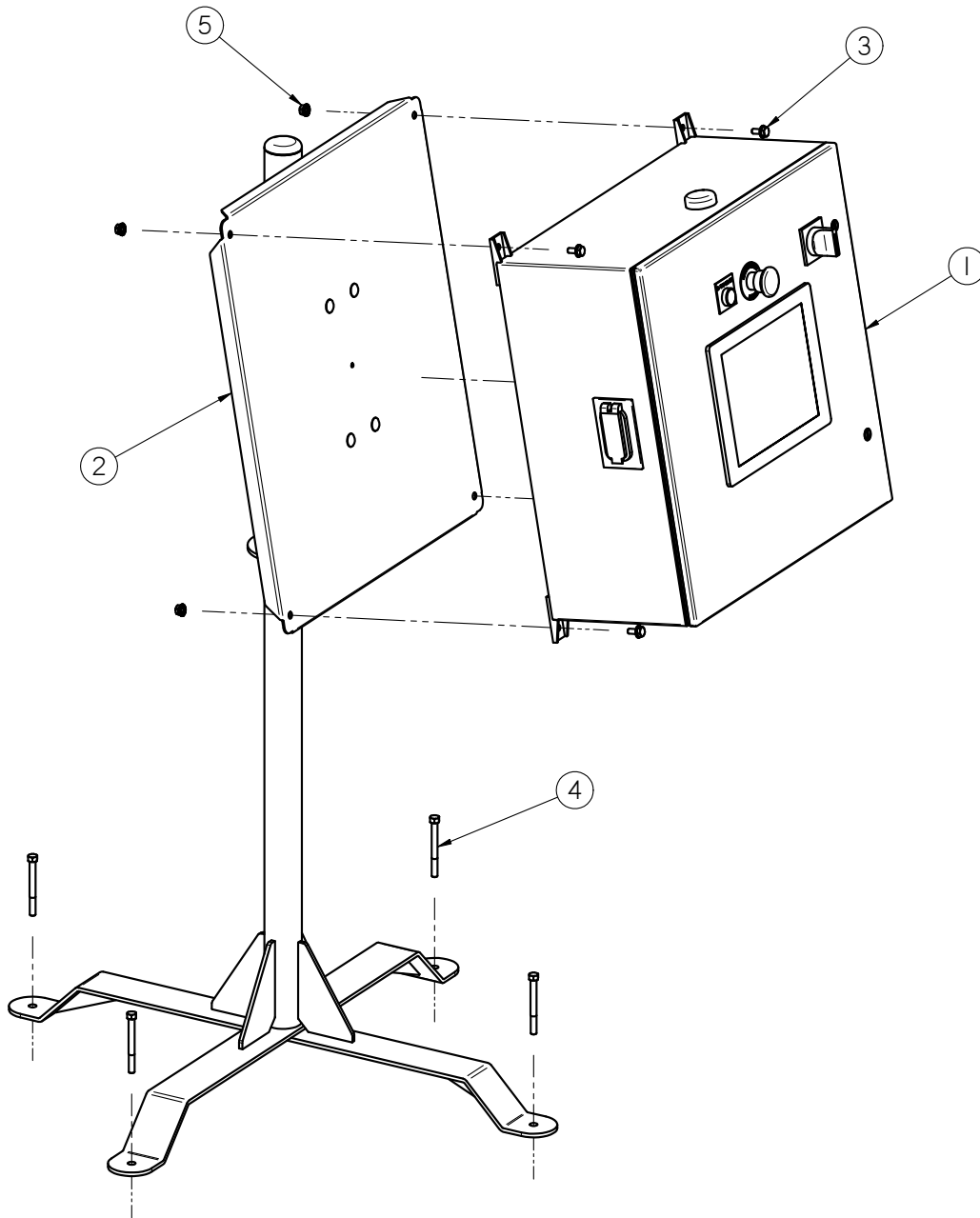
**MAIN CONTROL PANEL ASSEMBLY (13-12-0118)**



Item #	Part #	Description	Qty
1	03-12-0366	MAIN CONTROL PANEL U-TREAT	1
2	05-03-1471	ASSY PNL FRM 4PUMP SAP	1
3	06-01-0124	BOLT, FLG .375-16 UNC ZP GRADE 5; 3/4" LG	4
4	06-01-0220	BOLT .375-16 X 3.75 CONCRETE ZP	4
5	06-03-0033	NUT LOCK FLG .375-16 GR8	4

LPX SEED TREATER

**CSA COMPLIANT MAIN CONTROL PANEL ASSEMBLY (13-12-0119)**



Item #	Part #	Description	Qty
1	03-12-0367	MAIN CONTROL PANEL U-TREAT	1
2	05-03-1471	ASSY PNL FRM 4PUMP SAP	1
3	06-01-0124	BOLT, FLG .375-16 UNC ZP GRADE 5; 3/4" LG	4
4	06-01-0220	BOLT .375-16 X 3.75 CONCRETE ZP	4
5	06-03-0033	NUT LOCK FLG .375-16 GR8	4

LPX SEED TREATER

**NOTES:**

**USC LIMITED WARRANTY****SECTION  
J**

USC, LLC, (Manufacturer) warrants its seed treating equipment as follows:

1. **Limited Warranty:** Manufacturer warrants that the Products sold hereunder will be free from defects in material and workmanship for a period of 18 months from date of shipment. If the Products do not conform to this Limited Warranty during the warranty period, Buyer shall notify Manufacturer in writing of the claimed defects and demonstrate to Manufacturer satisfaction that said defects are covered by this Limited Warranty. If the defects are properly reported to Manufacturer within the warranty period, and the defects are of such type and nature as to be covered by this warranty, Manufacturer shall, at its expense, furnish replacement Products or, at Manufacturer's option, replacement parts for the defective products. Shipping and installation of the replacement Products or replacement parts shall be at the Buyer's expense.

2. **Other Limits:** THE FOREGOING IS IN LIEU OF ALL OTHER WARRANTIES, EXPRESSED OR IMPLIED, INCLUDING BUT NOT LIMITED TO THE IMPLIED WARRANTIES OF MERCHANTABILITY AND FITNESS FOR A PARTICULAR PURPOSE. Manufacturer does not warrant against damages or defects arising from improper installation (where installation is by persons other than Manufacturer), against defects in products or components not manufactured by Manufacturer, or against damages resulting from such non-Manufacturer made products or components. Manufacturer passes on to the Buyer the warranty it received (if any) from the maker of such non-Manufacturer made products or components. This warranty also does not apply to Products upon which repairs and/or modifications have been effected or attempted by persons other than pursuant to written authorization by Manufacturer. Manufacturer does not warrant against casualties or damages resulting from misuse and/or abuse of product(s), acts of nature, effects of weather, including effects of weather due to outside storage, accidents, or damages incurred during transportation by common carrier.

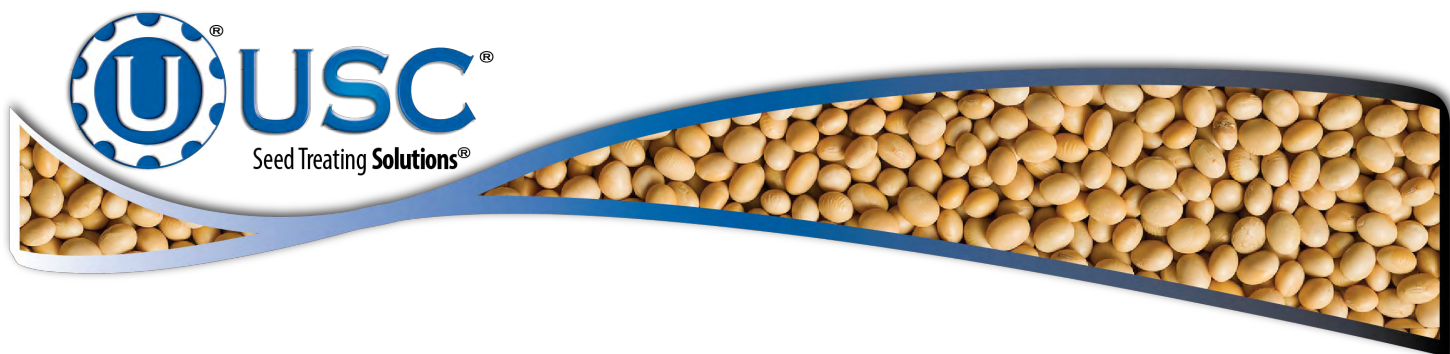
3. **Exclusive Obligation:** THIS WARRANTY IS EXCLUSIVE. The sole and exclusive obligation of Manufacturer shall be to repair or replace the defective Products in the manner and for the period provided above. Manufacturer shall not have any other obligation with respect to the Products or any part thereof, whether based on contract, tort, strict liability or otherwise. Under no circumstances, whether based on this Limited Warranty or otherwise, shall Manufacturer be liable for incidental, special, or consequential damages.

4. **Other Statements:** Manufacturer's employees or representatives' oral or other written statements do not constitute warranties, shall not be relied upon by Buyer, and are not a part of the contract for sale or this limited warranty.

5. **Return Policy:** Approval is required prior to returning goods to USC, LLC. A restocking fee will apply.

6. **Entire Obligation:** This Limited Warranty states the entire obligation of Manufacturer with respect to the Products. If any part of this Limited Warranty is determined to be void or illegal, the remainder shall remain in full force and effect.





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