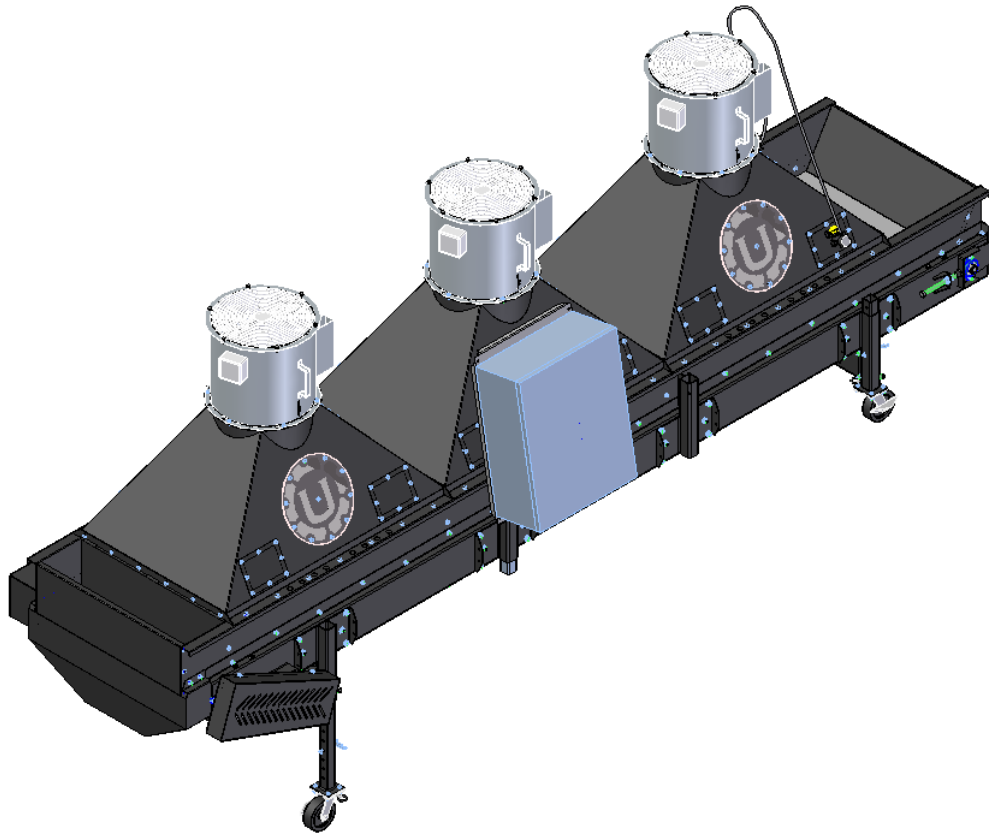




# SEED CONDITIONER - 3 ZONE



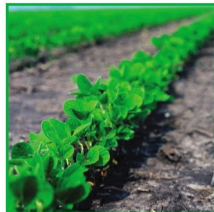
**Software Release: v1.00.00**

## OPERATOR'S MANUAL

**Document: TD-09-06-1010**

**Revision: E**

**Effective Date: Nov. 2021**



## INTRODUCTION

Thank you for choosing USC LLC for your equipment needs. We appreciate your business and will work diligently to ensure that you are satisfied with your choice.

### OVERVIEW

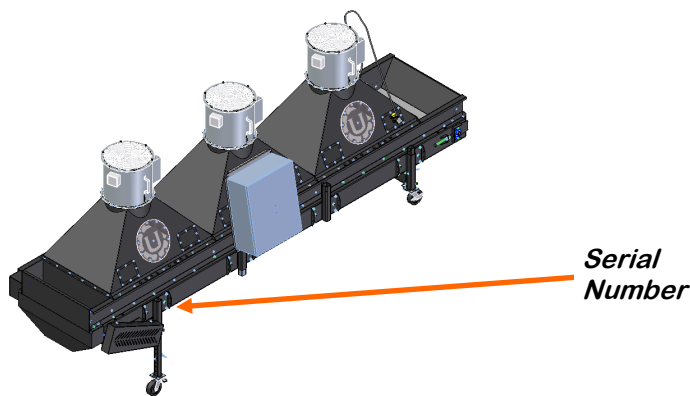
The purpose of this manual is to provide you with the basic information needed to operate and maintain the Seed Conditioner. It does not hold USC LLC liable for any accidents or injuries that may occur.

The technical information provided in this document is based on extensive testing under controlled conditions at the USC research and development facility. This information is given without guarantee as the conditions of operation and storage of the equipment are beyond our control. Variables such as temperature, humidity, viscosity of chemical products and changes in seed size or variety may all effect the accuracy of application and seed coverage. Periodically check the equipment calibration while treating and make adjustments as required. This will insure the optimum seed coverage.

### RECEIVING YOUR EQUIPMENT

As soon as the equipment is received, it should be carefully inspected to make certain that it has sustained no damage during shipment and that all items listed on the packing list are accounted for. If there is any damage or shortages, the purchaser must immediately notify USC LLC. Ownership passes to purchaser when the unit leaves the USC LLC premises. The purchaser is responsible for unloading and mounting all components of the equipment.

Document the serial number of the machine for future reference. The serial number is located on the side of the conditioner near the chain drive unit.



**SERIAL NUMBER:** \_\_\_\_\_

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SECTION  
A**SAFETY INSTRUCTIONS**

Every year accidents in the work place maim, kill and injure people. Although it may be impossible to prevent all accidents, with the right combination of training, operating practices, safety devices and operator vigilance, the number of accidents can be significantly reduced. The purpose of this section is to educate equipment users about hazards, unsafe practices and recommended hazard avoidance techniques.

**SAFETY WORDS AND SYMBOLS**

It is very important that operators and maintenance personnel understand the words and symbols that are used to communicate safety information. Safety words, their meaning and format, have been standardized for U.S. manufacturers and published by the American National Standards Institute (ANSI). The European Community (E.C.) has adopted a different format based on the International Standards Organization (I.S.O.) and applicable machinery directives. Both formats are presented below. Graphic symbols are not standardized but most manufacturers will use some variation of the ones seen in this manual.



Indicates an imminently hazardous situation which, if not avoided, **will** result in death or serious injury.



Indicates a potentially hazardous situation which, if not avoided, **could** result in death or serious injury.



Indicates a potentially hazardous situation which, if not avoided, **may** result in minor or moderate injury and/or property damage.



Provides additional information that the operator needs to be aware of to avoid a potentially hazardous situation.



**Mandatory Lockout Power Symbol.** Disconnect, lockout and tagout electrical and other energy sources before inspecting, cleaning or performing maintenance on this panel.



**International Safety Alert Symbol.** The exclamation point (!) surrounded by a yellow triangle indicates that an injury hazard exists. However, it does not indicate the seriousness of potential injury. The exclamation point (!) is also used with the DANGER, WARNING and CAUTION symbols so the potential injury is indicated.



**Electrocution Hazard Symbol.** This symbol indicates that an electrocution hazard exists. Serious injury or death could result from contacting high voltage.



**International Electrocution Hazard.** This symbol indicates that an electrocution hazard exists. Serious injury or death could result from contacting high voltage.



**Mandatory Read Manual Action Symbol.** (I.S.O. format) This symbol instructs personnel to read the Operators Manual before servicing or operating the equipment.



**Mandatory Read Manual Action Symbol.** This symbol instructs personnel to read the Operators Manual before servicing or operating the equipment.

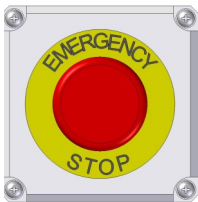
Notice is used to notify people of important installation, operation or maintenance information which is not hazard related.

**NOTICE**

## **LOCKOUT / TAGOUT PROCEDURES**

Lockout/Tagout is the placement of a lock/tag on an energy isolating device in accordance with an established procedure. When taking equipment out of service to perform maintenance or repair work, always follow the lockout/tagout procedures as outlined in OSHA Standard 1910.147. This standard “requires employers to establish a program and utilize procedures for affixing appropriate lockout devices or tagout devices to energy isolating devices and to otherwise disable machines or equipment to prevent unexpected energizing, start-up, or release of stored energy in order to prevent injury to employees.”

### **EMERGENCY STOP**



There is an Emergency Stop push button on the Seed Conditioner located on the Main Control Panel. Actuators of emergency stop shall be colored RED. The background immediately around the device actuator shall be colored YELLOW. The actuator pushbutton operated device shall be of the palm or mushroom head type.

### **HAZARD REVIEW**

#### **Electrocution Hazard**



Electrocution accidents are most likely to occur during maintenance of the electrical system or when working on or near exposed high voltage wiring. This hazard does not exist when the electrical power has been disconnected, properly locked, and tagged out.

#### **Automatic Start Hazard**



This equipment may be controlled by an automated system and may start without warning. Failure to properly disconnect, lockout, and tagout all energy sources of remotely controlled equipment creates a very hazardous situation and could cause injury or even death. PLEASE STAY CLEAR AND BE ALERT.



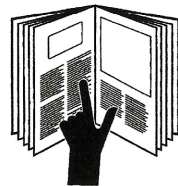
**YOU** are responsible for the **SAFE** operation and maintenance of your USC LLC equipment . **YOU** must ensure that you and anyone else who is going to operate, maintain or work around the equipment be familiar with the operating and maintenance procedures and related **SAFETY** information contained in this manual. This manual will take you step-by-step through your working day and alert you to good safety practices that should be adhered to while operating the equipment

Remember, **YOU** are the key to safety. Good safety practices not only protect you, but also the people around you. Make these practices a working part of your safety program. Be certain that **EVERYONE** operating this equipment is familiar with the recommended operating and maintenance procedures and follows all the safety precautions. Most accidents can be prevented. Do not risk injury or death by ignoring good safety practices.

- Equipment owners must give operating instructions to operators or employees before allowing them to operate the machine, and at least annually thereafter per OSHA (Occupational Safety and Health Administration) regulation 1928.57.
- The most important safety device on this equipment is a **SAFE** operator. It is the operator's responsibility to read and understand **ALL** Safety and Operating instructions in the manual and to follow them. All accidents can be avoided.
- A person who has not read and understood all operating and safety instructions is not qualified to operate the machine. An untrained operator exposes himself and bystanders to possible serious injury or death.
- Do not modify the equipment in any way. Unauthorized modification may impair the function and/or safety and could affect the life of the equipment.
- Think **SAFETY!** Work **SAFELY!**

### GENERAL SAFETY

1. Read and understand the operator's manual and all safety labels before operating, maintaining, adjusting or unplugging the equipment .
2. Only trained persons shall operate the equipment . An untrained operator is not qualified to operate the machine.
3. Have a first-aid kit available for use should the need arise, and know how to use it.





## Seed Conditioner - 3 Zone

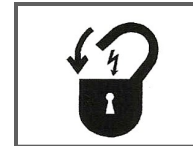
4. Provide a fire extinguisher for use in case of an accident. Store in a highly visible place.
5. Do not allow children, spectators or bystanders within hazard area of machine.
6. Wear appropriate protective gear. This includes but is not limited to:



- A hard hat
- Protective shoes with slip resistant soles
- Protective goggles
- Heavy gloves
- Hearing protection
- Respirator or filter mask



7. Place all controls in neutral or off, stop motor, and wait for all moving parts to stop. Then disable power source before servicing, adjusting, repairing, or unplugging.
8. Review safety related items annually with all personnel who will be operating or maintaining the equipment.



### **OPERATING SAFETY:**

1. Read and understand the operator's manual and all safety labels before using.
2. Disconnect and disable electrical supply completely and wait for all moving parts to stop before servicing, adjusting, repairing or unplugging.
3. Clear the area of bystanders, especially children, before starting.
4. Be familiar with the machine hazard area. If anyone enters hazard area, shut down machine immediately. Clear the area before restarting.
5. Keep hands, feet, hair and clothing away from all moving and/or rotating parts.
6. Stay away from overhead obstructions and power lines during operation and transporting. Electrocution can occur without direct contact.
7. Do not operate machine when any guards are removed.
8. Inspect welds and repair if needed.



### **PLACEMENT SAFETY**

1. Move only with the appropriate equipment
2. Stay away from overhead power lines when moving equipment. Electrocution can occur without direct contact.
3. Be familiar with machine hazard area. If anyone enters hazard areas, shut down machine immediately. Clear the area before restarting.
4. Operate the equipment on level ground free of debris. Anchor the equipment to prevent tipping or upending.



Before placement of the equipment , be sure that ground is reasonably level. The equipment may topple or work improperly if the ground is too uneven, damaging the equipment and/or causing personal injury.

### **MAINTENANCE SAFETY**

1. Review the operator's manual and all safety items before working with, maintaining or operating the equipment .
2. Place all controls in neutral or off, stop motors, disable power source, and wait for all moving parts to stop before servicing, adjusting, repairing or unplugging.
3. Follow good shop practices:  
Keep service area clean and dry.  
Be sure electrical outlets and tools are properly grounded.  
Use adequate light for the job at hand.
4. Keep hands, feet, hair and clothing away from all moving and/or rotating parts.
5. Clear the area of bystanders, especially children, when carrying out any maintenance and repairs or making any adjustments.
6. Before resuming work, install and secure all guards when maintenance work is completed.
7. Keep safety labels clean. Replace any sign that is damaged or not clearly visible.



## **SAFETY LABELS**

1. Keep safety labels clean and legible at all times.
2. Replace safety labels that are missing or have become illegible.
3. Replaced parts that displayed a safety label should also display the current label.
4. Replacement safety labels are available. Contact from your authorized dealer.

### **How to Install Safety Labels:**

- Be sure that the installation area is clean and dry.
- Be sure temperature is above 50°F (10°C).
- Decide on the exact position before you remove the backing paper.
- Remove the smallest portion of the split backing paper.
- Align the sign over the specified area and carefully press the small portion with the exposed sticky backing in place.
- Slowly peel back the remaining paper and carefully smooth the remaining portion of the sign in place.
- Small air pockets can be pierced with a pin and smoothed out using the piece of sign backing paper.



Located on the USC equipment you will find safety labels. Always be sure to read and follow all directions on the labels.



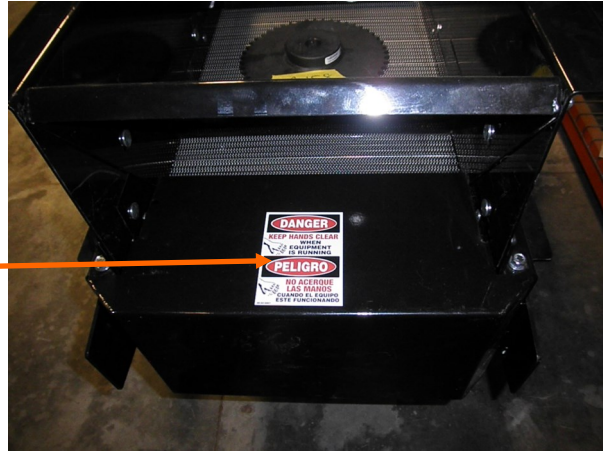
Guards provided with USC equipment are to remain in place during operation.

Think **SAFETY!** Work **SAFELY!**

REMEMBER—If safety labels have been damaged, removed, become illegible, or parts replaced without safety labels, new labels must be applied. New safety labels are available from your authorized dealer.



Part # 09-02-0001



Part # 09-02-0002



Seed Conditioner - 3 Zone



Part # 09-02-0001



Part # 09-02-0011

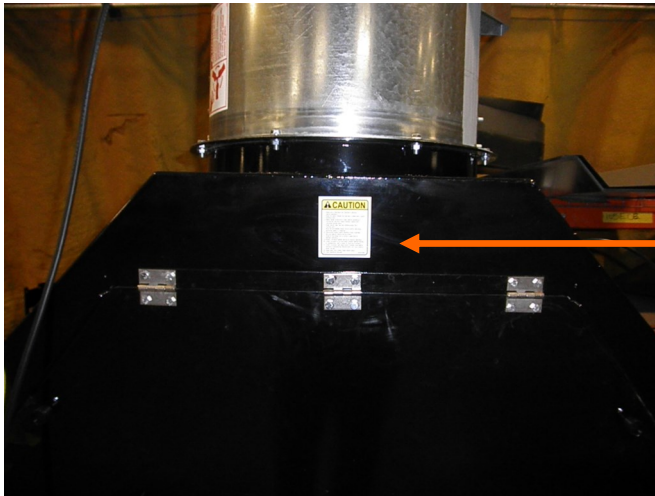


Part # 09-02-0009

Seed Conditioner - 3 Zone



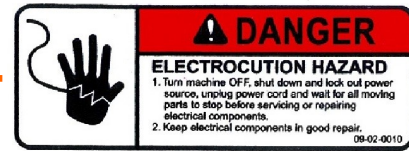
Part # 09-02-0001



Part # 09-02-0006



Seed Conditioner - 3 Zone

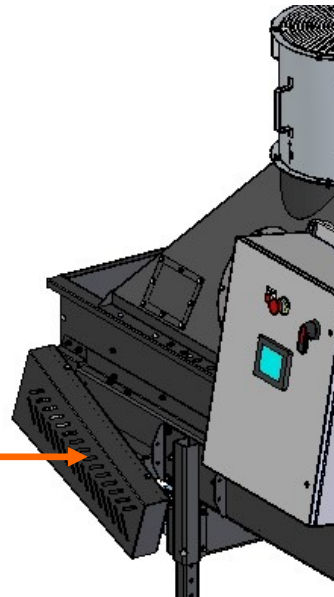


Part # 09-02-0010

Label located behind chain Guard.



Part # 09-02-0012



# INSTALLATION

## SECTION B



**HIGH VOLTAGE** ~ Always disconnect the power source before working on or near the control panel or lead wires.



**HIGH VOLTAGE** ~ Use insulated tools when making adjustments while the controls are under power.



Permanent installation may require additional electrical cords, chemical tubing, and air lines, since each installation is unique.

### SEED CONDITIONER SET-UP

The following steps outline the initial set-up of your USC Seed Conditioner :

1. Clear the area of bystanders, especially small children, before moving.
2. Be sure there is enough clearance from overhead obstructions and power lines or other equipment to move the machine into its working position.
3. Using a forklift, place the Seed Conditioner in the desired position on a level surface.



USC highly recommends that the Seed Conditioner be set up inside a building or any covered structure to protect the machine from weathering.

4. Inspect Seed Conditioner thoroughly for screws, bolts, fittings, etc. which may have come loose during shipping.
5. The Seed Conditioner should be placed on level ground close to the seed treater.
6. Setup the Seed Conditioner control panel assembly on the left or right lower frame cross member.
7. Have a certified electrician provide power to the seed conditioner. Provide convenient shutdown switches, comply with local electrical codes and ensure that the system is properly grounded and bonded. All USC control panels must be connected adhering to the same electrical requirements as specified in the main control panel on the power requirement tag (right), or the electrical schematic shipped with the piece of equipment. This will power the USC Seed Conditioner.



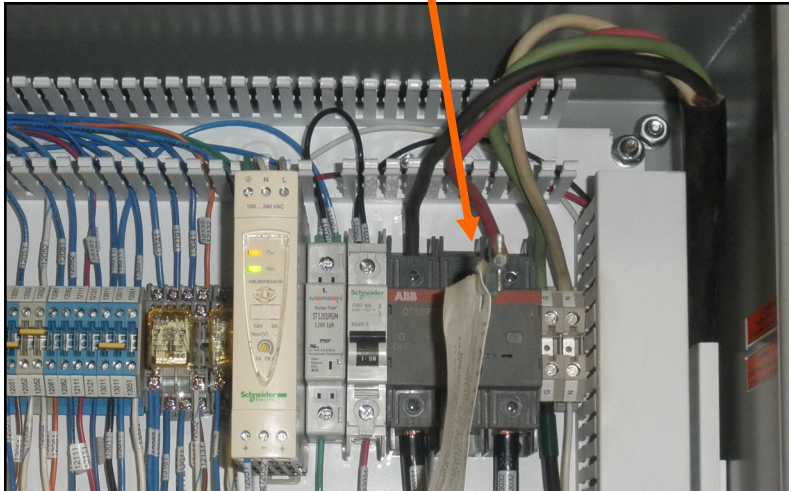
Seed Conditioner - 3 Zone

**SEED CONDITIONER SET-UP**


**NOTICE**

Flexible conduit is recommended for main power supply.

*Incoming power connected to these terminals in the Seed Conditioner Control Panel*



3 PHASE 240V 1PH 60HZ SUPPLY ONLY  
AVERTISSEMENT 3 PHASE 240V 1PH 60HZ SUPPLY ONLY



Seed Treating Solutions®

Mfg. By: USC, LLC  
Max Voltage: 240V, 1PH, 60Hz  
Total FLA: 50  
Largest Motor FLA: 21  
Schematic Number: 03-12-0380A  
Enclosure Rating: UL Type 1  
SCCR: 5kA RMS Sym, 600V Max

**WARNING**

To maintain over current, short circuit and ground fault protection, the manufacturer's instruction for selection of overload and short circuit protection must be followed to reduce the risk of fire or electrical shock.

**WARNING**

If an overload or a fault current interruption occurs, circuits must be checked to determine the cause of the interruption. If a fault condition exists, the current carrying components should be examined and replaced if damaged, and the integral current sensors must be replaced to reduce the risk of fire or electrical shock.

**AVERTISSEMENT**

Suivre les directives du fabricant pour protéger le système contre les surtensions, les courts-circuits et les défauts à la terre lors du choix des dispositifs de protection correspondants afin de réduire le risque d'incendie et de décharge électrique.

**AVERTISSEMENT**

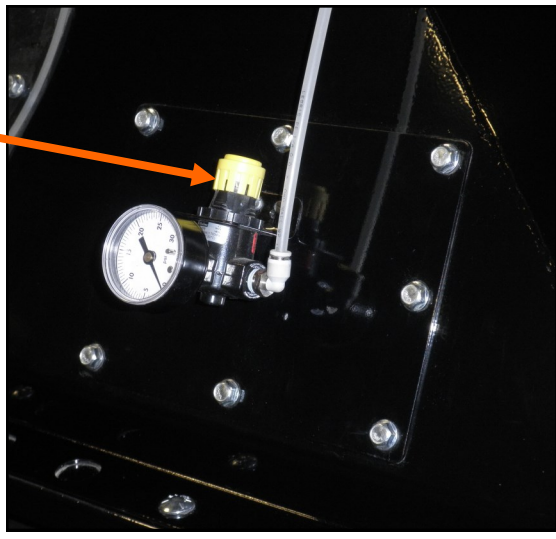
En cas d'une interruption liée à une surtension ou à un courant de défaut, il convient d'inspecter les circuits afin d'identifier la cause de la panne. En cas de défaillance, les composants qui transportent le courant doivent être examinés, puis remplacés si elles ont été endommagées, de même que remplacer les capteurs de courant intégrés, afin de réduire le risque d'incendie et de décharge électrique.

Fuse Replacement Chart				
TR	IR	IR	IR	TR
FU1100	1006,1007,1008	20A		CLASS CC 600V TD FS
FU1101	1010, 1011,1012	20A		CLASS CC 600V TD FS
FU1101	1101,1102,1103	20A		CLASS CC 600V TD FS
FU1102	1105,1106,1107	20A		CLASS CC 600V TD FS

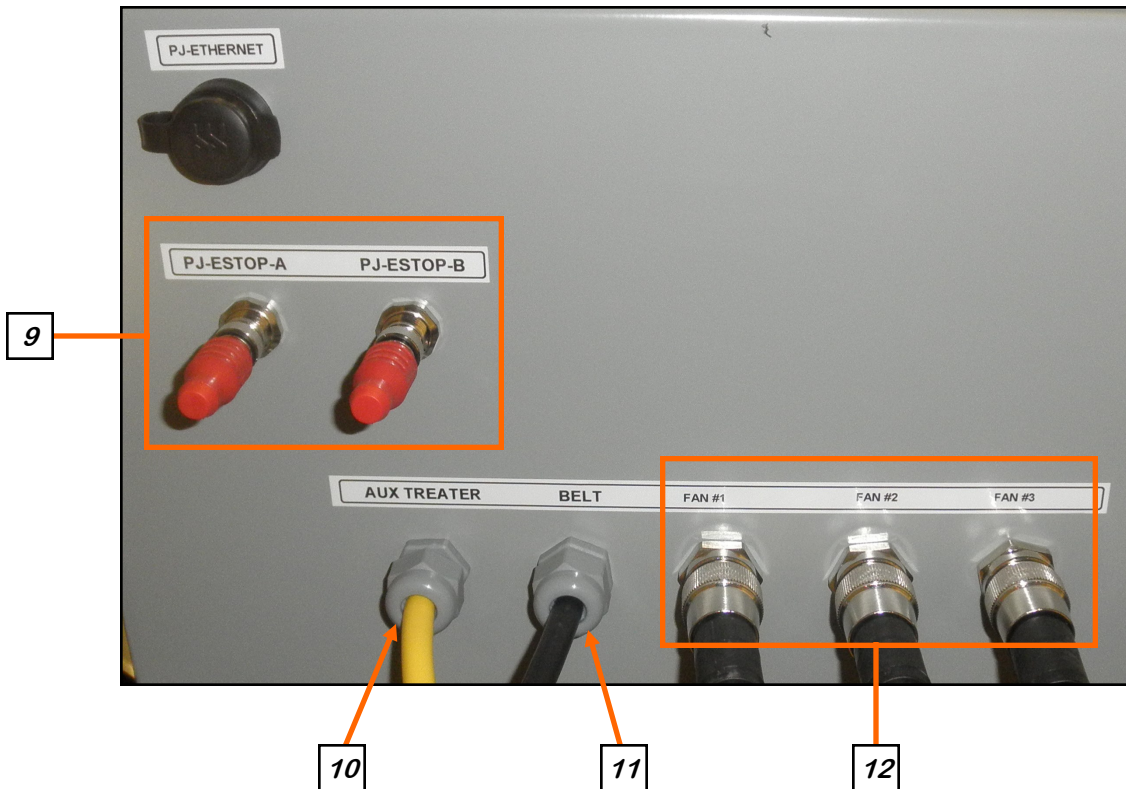
Quality Assurance  
Approved by: \_\_\_\_\_  
Mfg Date: \_\_\_\_\_

- It is required that the air supply have an in-line customer supplied air dryer to protect the air system from contamination. Supply approximately 100 - 110 pounds of air pressure from the dryer to the port on the air actuated 3-way valve located on the pump stand frame behind the electric control panel.

*Air Supplied Here*



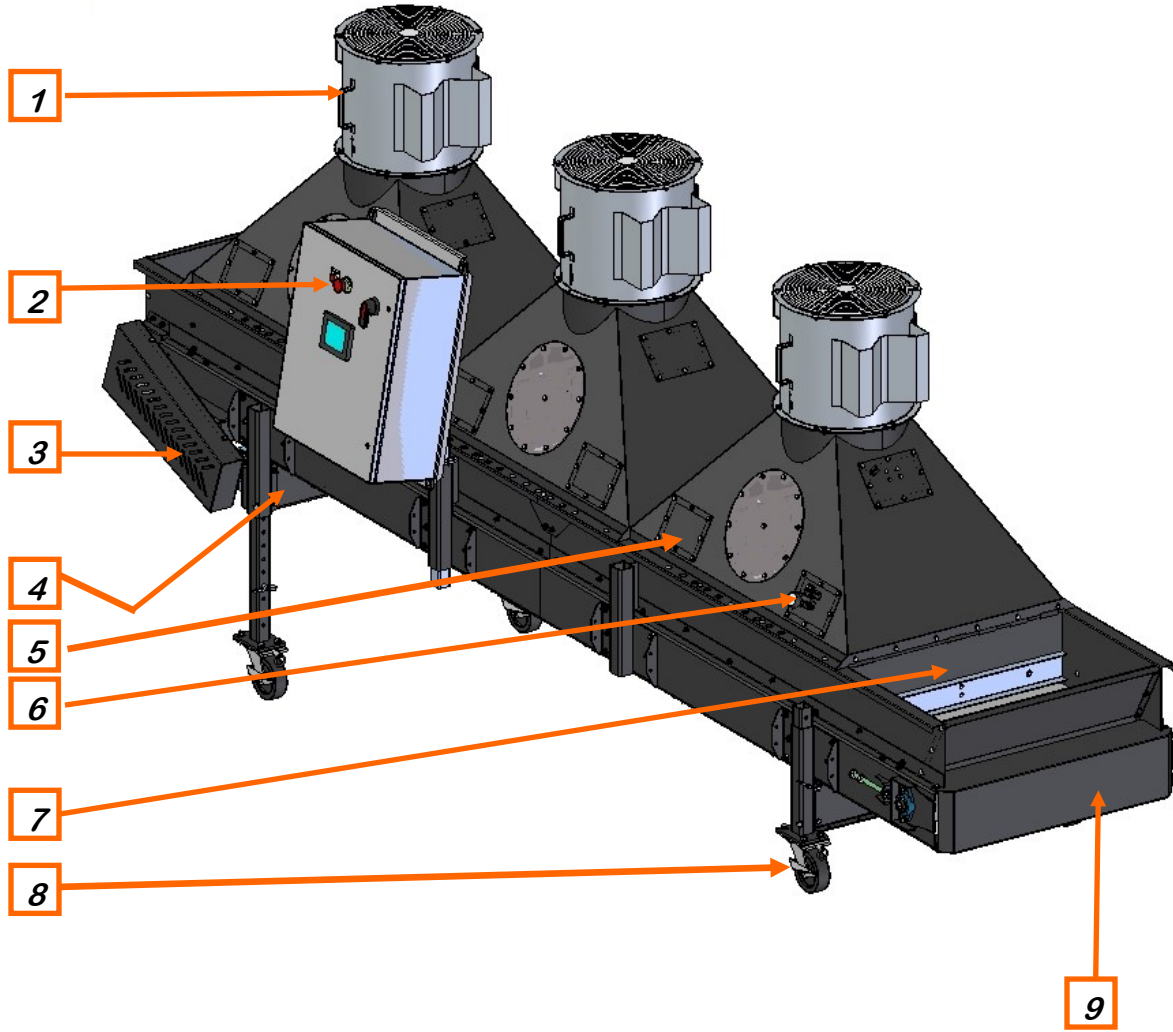
**SEED CONDITIONER SET-UP**



9. Connect the red cable to the PJESTOPA on the treater control panel or automated main control panel and then to the PJESTOPB on the Seed Conditioner control panel. This cable must run from an A connection to a B connection (never A to A or B to B).
10. Connect this cable to an auxiliary port on the bottom of the treater control panel.
11. Connect this cable to the belt drive motor.
12. Connect the FAN #1 cable to the fan on the inlet end of the conditioner, the FAN #2 cable to the middle fan and FAN #3 to the fan on the discharge end

SECTION C **MECHANICAL OPERATION**

**SEED CONDITIONER OVERVIEW**



## **SEED CONDITIONER OVERVIEW**

1. **FANS:** The fans draw air through the mesh belt containing the seed. This air may be contaminated with treatment and / or dust.
2. **CONTROL PANEL:** This panel controls all the functions of the Seed Conditioner. It's functions are explained in the next section.
3. **CHAIN GUARD:** This guard, as well as all other guards, must be properly installed on the Seed Conditioner except when opened for maintenance.
4. **DISCHARGE CHUTE:** The treated seed exits the conditioner. The output conveyor is positioned under this chute to carry the treated seed to either a tender or a box.
5. **ACCESS DOOR:** There 2 access doors on each side of the fan housings. These allow access to the inside of the conditioner for maintenance, cleaning, etc. it is not recommended that they be opened during seed conditioning as they will change the air flow through the seed.
6. **AIR PRESSURE REGULATOR:** This regulator adjusts the force available to level the seed. The higher the pressure; the less seed will be allowed to pass the damper.
7. **SEED LEVELING GATE:** This regulates the amount of seed entering the conditioner. It and the output of the treater must be adjusted to match.
8. **CASTER LOCKS:** Each of the four casters have a lock mechanism to stop the Seed Conditioner from moving when it is running. They must be released prior to attempting to move the seed conditioner.
9. **TREATED SEED OUTLET:** This is where the seed come out of the Seed Conditioner. A conveyor is placed below this discharge to transfer seed from the Seed Conditioner to either a seed box or seed cart.

# ELECTRICAL OPERATION SECTION D



**HIGH VOLTAGE** ~ Always disconnect the power source before working on or near the control panel or lead wires.



**HIGH VOLTAGE** ~ Use insulated tools when making adjustments while the controls are under power.



**AUTHORIZED PERSONNEL** only shall work on the control panel. Never allow anyone who has not read and familiarized themselves with the owner's manual to open or work on the control panel.

This section provides a general overview and description of the operator controls for the Seed Conditioner.



**USC recommends the use of a surge protection device with a minimum rating of 400 Joules for all automated main control panels.**

## General Panel Descriptions

- The Seed Conditioner control panel is a 30 x 24 x10 inch enclosure that contains all of the electrical control components as well as the HMI (Human/Machine Interface) touch screen. The operator is able to control the entire system through the HMI.

## Seed Conditioner Panel

The following pages explain the function of the touch screen controls.

### USC STARTUP SCREEN

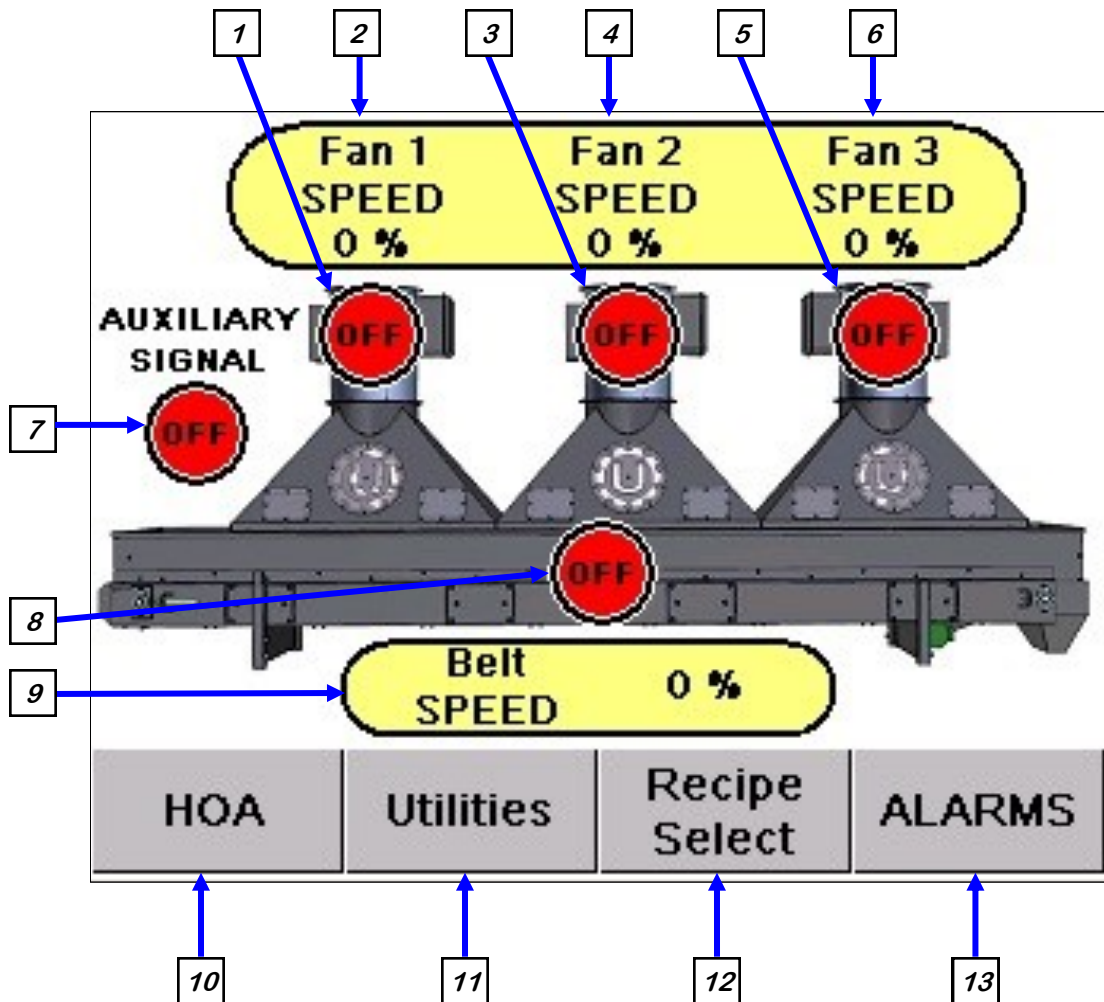
This screen is the first screen the operator will see after the system receives power. After 30 seconds the system will automatically advance to the Main screen.





**MAIN SCREEN**

This screen informs the operator of the status of all system motors and electrical devices and allows for control / adjustment of system operations.





### **Main Screen Button Descriptions**

- 1. FAN 1 MOTOR STATUS INDICATOR:** Informs the operator if the fan motor is being told to be on (green) or off (red) and the text will indicate which mode it is currently in.
- 2. FAN 1 SPEED % INDICATOR:** Displays what percentage of the full motor speed the fan is running.
- 3. FAN 2 MOTOR STATUS INDICATOR:** Informs the operator if the fan motor is being told to be on (green) or off (red) and the text will indicate which mode it is currently in.
- 4. FAN 2 SPEED % INDICATOR:** Displays what percentage of the full motor speed the fan is running.
- 5. FAN 3 MOTOR STATUS INDICATOR:** Informs the operator if the fan motor is being told to be on (green) or off (red) and the text will indicate which mode it is currently in.
- 6. FAN 3 SPEED % INDICATOR:** Displays what percentage of the full motor speed the fan is running.
- 7. AUXILIARY INPUT INDICATOR:** Informs the operator if the Auxiliary Input signal is being received when in TREAT MODE.
- 8. BELT MOTOR STATUS INDICATOR:** Informs the operator if the fan motor is being told to be on (green) or off (red) and the text will indicate which mode it is currently in.
- 9. BELT SPEED % INDICATOR:** Displays what percentage of the full motor speed the fan is running.
- 10. H-O-A (Hand-Off-Auto) BUTTON:** This button advances the operator to the H-O-A screen (page 24).
- 11. UTILITIES BUTTON:** This button advances the operator to the UTILITIES screen (page 26).
- 12. RECIPE SELECT BUTTON:** This button advances the operator to the Recipe Select List screen where the operator will select a saved recipe. Once selected all the recipe speed and time settings will be updated on the HOA and UTILITIES screens. If in the TREAT MODE choosing a recipe will set all devices to auto if they are not already in auto.
- 13. ALARM BUTTON:** This button advances the operator to the ALARMS screen (page 28). If there is an active alarm this button will turn red.

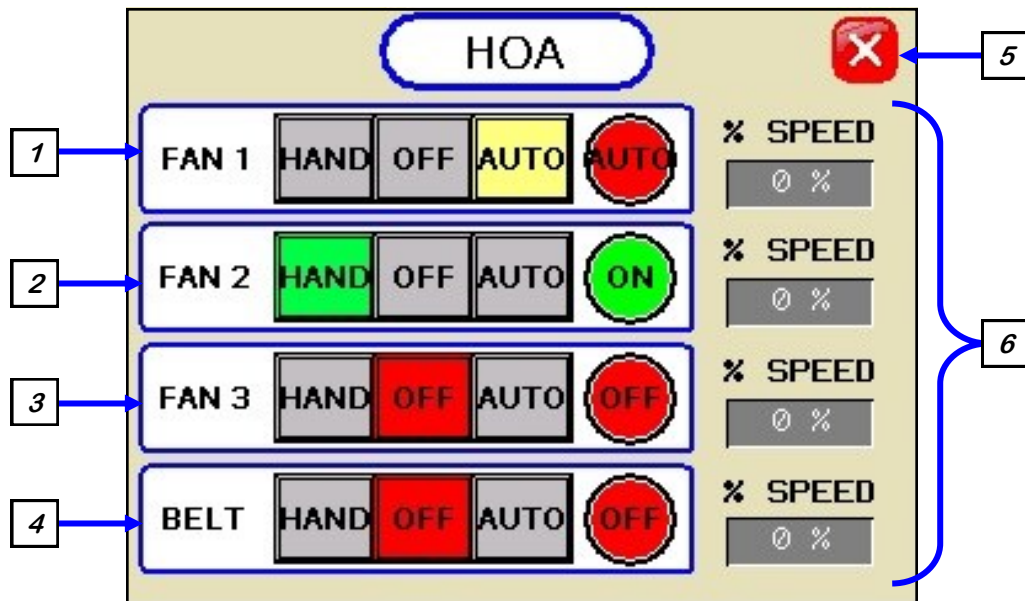
### H-O-A (HAND-OFF-AUTO) SCREEN

Hand-Off-Auto controls are provided for most of the automated devices in the system, and are accessed on this screen.

#### **WARNING**



These H-O-A buttons force the selected component to be energized (HAND), de-energized (OFF), or automatically energized by the normal logic sequence (AUTO). The HAND function will cause the component to operate independent of whatever else the system is trying to do automatically. These functions should not normally be used if the automated sequencing is active. **Be sure to understand the impact of energizing or de-energizing a component with the HAND/OFF settings before using them. These commands are not a substitute for lockout/tagout procedures when working on or near this machine. Use proper lockout / tagout procedures to disable the equipment before servicing it.**



## **H-O-A Button Descriptions**

**1. FAN 1 CONTROL MODULE:** This module controls the function of fan #1. The HAND button will place the fan in the manual mode of operation. The OFF button will turn the fan in the OFF mode of operation. The AUTO button will place the device in the automatic mode of operation. The motor will not operate in this function unless all other devices are in the AUTO mode and the TREAT MODE is selected in the Utilities screen.

**2. FAN 2 CONTROL MODULE:** This module controls the function of fan #2. The HAND button will place the fan in the manual mode of operation. The OFF button will turn the fan in the OFF mode of operation. The AUTO button will place the device in the automatic mode of operation. The motor will not operate in this function unless all other devices are in the AUTO mode and the TREAT MODE is selected in the Utilities screen.

**3. FAN 3 CONTROL MODULE:** This module controls the function of fan #3. The HAND button will place the fan in the manual mode of operation. The OFF button will turn the fan in the OFF mode of operation. The AUTO button will place the device in the automatic mode of operation. The motor will not operate in this function unless all other devices are in the AUTO mode and the TREAT MODE is selected in the Utilities screen.

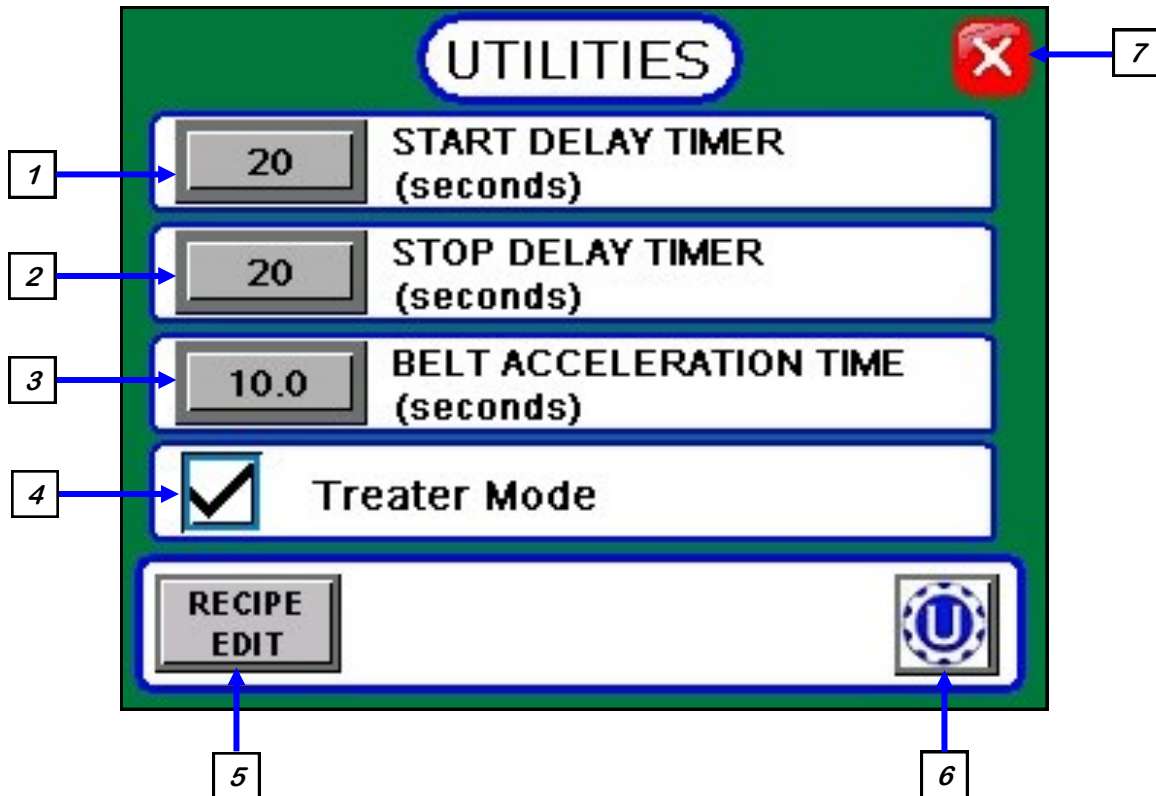
**4. BELT CONTROL MODULE:** This module controls the function of the belt. The HAND button will place the belt in the manual mode of operation. The OFF button will turn the belt in the OFF mode of operation. The AUTO button will place the device in the automatic mode of operation. The motor will not operate in this function unless all other devices are in the AUTO mode and the TREAT MODE is selected in the Utilities screen.

**5. SCREEN EXIT BUTTON:** This button is used to exit back to the previous screen. Its functionality is the same throughout the HMI display.

**6. MOTOR SPEED CONTROL MODULE:** This module allows the operator to manually set the motor speeds whether running in HAND or AUTO modes.

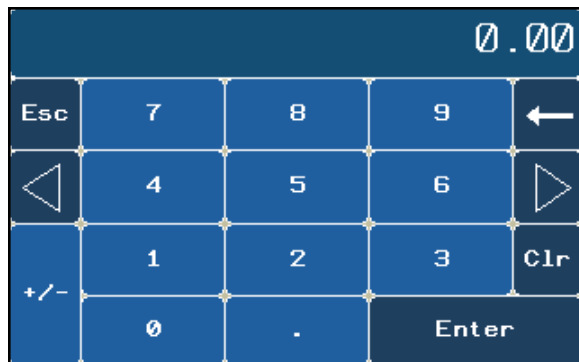
### UTILITIES SCREEN

This screen allows the operator to set various system parameters and gives access to the RECIPE EDIT and INFO screens.



### **NOTICE**

When buttons 1-3 are pressed, a numeric touch pad (right) will appear allowing the operator to enter in a number for that particular parameter.



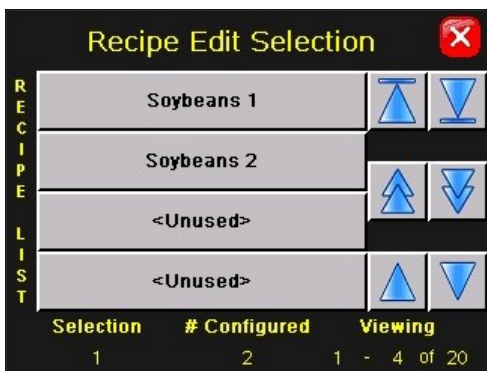
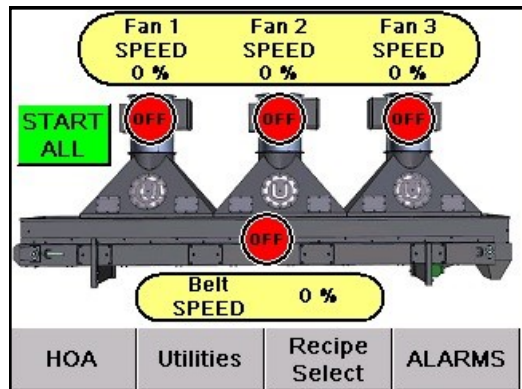
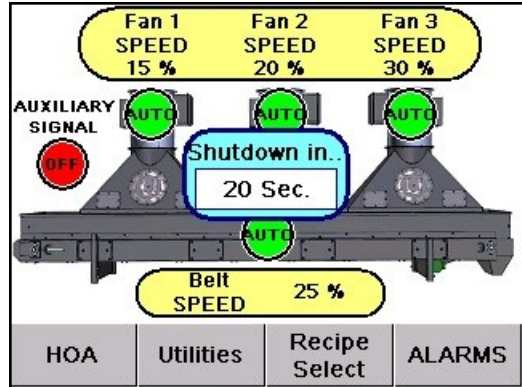
1. **START DELAY TIMER:** Pressing this button allows the operator to adjust the time the system will wait to start when the Auxiliary Input is detected in AUTO mode.

2. **STOP DELAY TIMER:** Pressing this button allows the operator to adjust the time the system will wait to shutdown when the Auxiliary Input is no longer detected in AUTO mode.

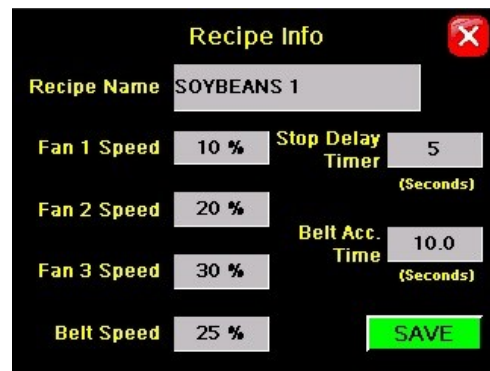
3. **BELT ACCELERATION TIME:** Pressing this button allows the operator to adjust the time the belt will take to reach the speed setting.

4. **TREAT MODE OPTION:** Selecting this option sets the system to run with a treater in the Auto Mode. The system will automatically start up with TREAT MODE enabled when a signal is detected from the auxiliary port connected to the treater. When TREAT MODE is not selected the main screen will no longer display an auxiliary input and will show a START ALL or STOP ALL button. Pressing START ALL or STOP ALL will place Fans 1 through 3 and the Belt into Hand mode or Off mode depending on which button is pressed when the speed was last set on the HOA screen.

5. **RECIPE EDIT BUTTON:** Pressing this button will advance the operator to the Recipe Edit Selection screen. (bottom left) From here they will select a profile to edit on the Recipe Edit screen (bottom right). In the Recipe Info screen you may select the gray box you wish to edit. When a change is made the SAVE button will flash gray and green to notify the user a change has been made and not yet saved.



6.



**ABOUT USC:** Pressing this button brings up a popup screen showing the operator what software release is installed.

7. **SCREEN EXIT BUTTON:** This button is used to exit back to the previous screen. Its functionality is the same throughout the HMI display.

### ALARMS SCREEN

This screen notifies the operator when an error has occurred with the system. It also defines the error so that it may be corrected. Once the problem has been fixed the operation may continue.



When an alarm is active, the indicator will be illuminated as shown above on Fan 3 and the alarm text will flash red and white. When the alarm is resolved the text will remain white and the light will remain lit until the operator presses it to clear the fault.

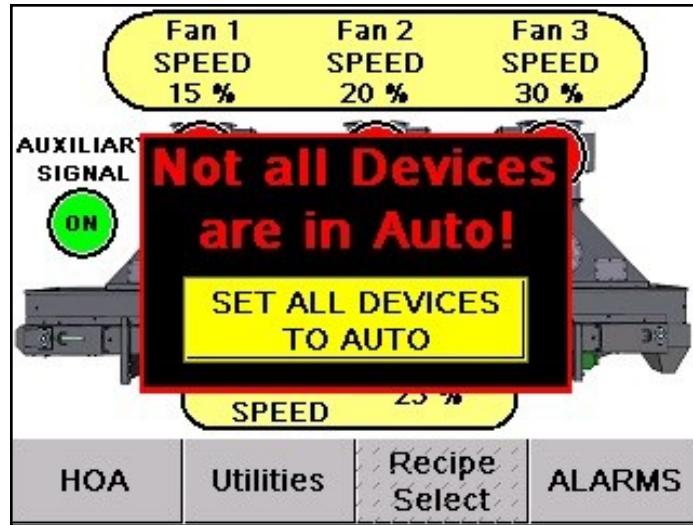


During an Emergency Stop, the ESTOP ACTIVE will be displayed on the screen and the system will be halted. To continue, the operator will need to pull all ESTOPS out and then press the RESET button on the front of the panel.



### Seed Conditioner - 3 Zone

If the system is in TREAT MODE, and a device has been set to a state other than AUTO, when the auxiliary input is received the warning below will be displayed. The system requires all devices to be in AUTO mode. By pressing the yellow SET ALL DEVICES TO AUTO button all devices will be set to AUTO and the startup timer will begin as long as the auxiliary input is still being received from the treater.





# TROUBLESHOOTING SECTION E

## TROUBLESHOOTING

Below is a table describing the most frequent problems and solutions with the USC Seed Conditioner . For further assistance, contact your authorized dealer.

Problem	Possible Cause	Solution
When control panel power switch is turned on, panel has no power .	<ol style="list-style-type: none"> <li>1. If wired to a plug, plug not fully engaged in outlet.</li> <li>2. Power source panel circuit breaker tripped.</li> </ol>	<ol style="list-style-type: none"> <li>1. Seat plug in outlet.</li> <li>2. Re-set panel breaker.</li> </ol>
A Fan or the belt will not start .	<ol style="list-style-type: none"> <li>1. Blown fuse.</li> <li>2. Over current fault.</li> </ol>	<ol style="list-style-type: none"> <li>1. Replace fuse.</li> <li>2. Power system down, wait ten seconds then turn power on to reset VFD's.</li> </ol>
System has power but will not start .	<ol style="list-style-type: none"> <li>1. E-Stop switch engaged</li> <li>2. Fans and belt in OFF mode on the HOA screen</li> </ol>	<ol style="list-style-type: none"> <li>1. Pull out E-Stop switch and press E-Stop reset button.</li> <li>2. Place Fans and belt in the ON mode.</li> </ol>
System not start when attached to a treater.	<ol style="list-style-type: none"> <li>1. Auxiliary cable not attached to treater.</li> <li>2. Fans and belt are not in AUTO mode on the HOA screen.</li> </ol>	<ol style="list-style-type: none"> <li>1. Attach auxiliary cable to treater.</li> <li>2. Place Fans and belt in the AUTO mode.</li> </ol>
Seed not leveling in bed.	<ol style="list-style-type: none"> <li>1. Not enough air cylinder pressure on seed leveling gate.</li> </ol>	<ol style="list-style-type: none"> <li>1. Increase the air pressure on the pneumatic regulator.</li> </ol>

## SECTION MAINTENANCE F

Proper maintenance of the Seed Conditioner is critical for peak performance, reliability and accuracy of this system. The following is a guideline for the type of maintenance and servicing that should be performed on this unit. Your environment and uses may require additional maintenance and service beyond this list to assure a reliable and safe unit. The operator of this unit has ultimate responsibility to identify areas of concern and rectify them before they become a hazard or safety issue. There is no substitute for a trained, alert operator.



Do not put this unit into operation with any questionably maintained parts. Poor performance or a hazard may occur.

### GREASING

Use an SAE multipurpose high temperature grease with extreme pressure (EP) performance. Also acceptable is an SAE multipurpose lithium-based grease.

1. Use a Maintenance Checklist to keep record of all scheduled maintenance.
2. Use a hand-held grease gun for all greasing.
3. Wipe grease fitting with a clean cloth before greasing to avoid injecting dirt and grit.
4. Replace and repair broken fittings immediately.



If fittings will not take grease, remove and clean thoroughly. Also clean lubricant passageway. Replace fitting if necessary.

### LUBRICANT

**HUB CITY 90° BEVEL GEAR DRIVE.** Model no. 175. Lube quantity is .70 Pints.

**HUB CITY GEAR LUBRICANT GL-90.** Part no. = 8-58-00-01-009.

HUB CITY LUBRICANT	AGMA NUMBER	ISO-ASTM VISCOSITY GRADE
GL - 90	5 EP	220

For bevel gear drives with ambient temperature of 15-125° F (-9 to 52° C) and operating temperature to 185° F (85° F).

Hub City GL-90 lubricant is a heavy duty industrial gear lubricant containing sulfur phosphorous antiwear additives. Lubricants of this general type and meeting the above specifications may be substituted where Hub City lubricants are recommended. Lubricant selected must be compatible with nitrile rubber seals.



Do not operate unit without making sure it contains the correct amount of oil. Do not overfill or under fill with oil, or injury to personnel, unit or other equipment may result.

**CHANGING LUBRICANT:** After the first 100 hours of operation, drain out initial oil and flush out the gear case with an approved non-flammable, non-toxic solvent. Acceptable alternates include Whitmore's Flushing Oil (#066802030) or Medallian™ Flushing Oil Kosher (#06812010). After all solvent is drained, re-fill with lubricant. Thereafter, oil should be changed every 2500 operating hours or every 6 months, whichever occurs first.



Oil should be changed with greater frequency if the unit is used in a severe environment such as dusty or humid.

### **ELECTRICAL PANEL**

1. Check and tighten wire connections.
2. Check quick connects on bottom of control panel.
3. Check to see if starters and/or overloads are tripped.
4. Check to see if relays, timers and/or breakers are tripped.
5. Check and tighten wire connections.
6. Check relay and fuse holder.
7. Check power cords for cuts or frays and ensure ground is present.

Proper care of the stainless steel wire mesh belt will assure a long life and satisfactory service life for the belt. In fact, with most installations, the service life of the belt is heavily predicated by the care it receives. One of the most important single factors is to make certain that the belt tracks satisfactorily so the edge is not damaged.

### **WIRE MESH BELT DRIVE ASSEMBLY**

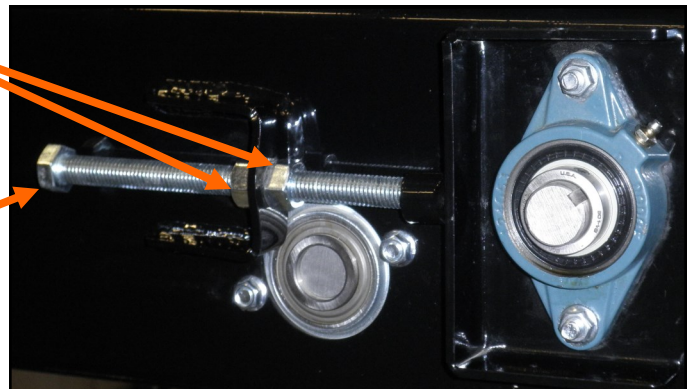
1. Remove chain drive guard. Clean all debris and dirt from the entire unit. Inspect all welds and structural components on the frame and belt components for bends, cracks and damage.
2. Inspect pillow block bearings and grease every 40 hours of operation.
3. Check drive chain tension and lubricate chain every 40 hours of operation.

### **WIRE MESH BELT TENSIONING**

1. Inspect belt rollers and stainless steel mesh belt for unusual wear. If belt is slipping increase belt tension.
2. When increasing belt tension, do it from the inlet end only. It is also crucial that you move the tightening bolts the exact same number of turns on both sides of the belt. This will keep the belt alignment intact. Loosen the jam nuts on both sides of the drive roller bearing adjustment. Tighten both sides equally until desired tension, then tighten jam nuts. Run the belt under load to determine if the belt tension is correct. This process may need to be repeated several times. Whenever tightening the belt it is recommended that the belt alignment be checked before resuming production operation of the Seed Conditioner. By ensuring that the distance between the center of the head and tail shafts is the same on both sides of the conditioner.

*Loosen these jam nuts before adjusting the bearing position bolt*

*Use this bolt to tighten the belt*



## SECTION STORAGE G

When storing the Seed Conditioner for long periods of time, the following procedure must be followed to reduce the chance of rust, corrosion and fatigue. You can also use these steps when storing the machine for the winter.



A dust mask and protective rubber gloves shall be used when cleaning the machine.

1. Clear the area of bystanders, especially small children.
2. Thoroughly wash the entire machine to remove all dirt, mud, debris or residue.
3. Inspect all moving or rotating parts to see if anything has become entangled in them. Remove the entangled material.
4. Lubricate all grease fittings. Make sure that all grease cavities have been filled with grease to remove any water residue from the washing. This also protects the bearing seals.
5. Remove drive assembly covers. Clean entire area and ensure drive chain is clean and free of debris. Lubricate drive chain.
6. Touch up all paint nicks and scratches to prevent rusting.
7. Store the machine inside a protective building to keep it from being exposed to the weather. Select an area that is dry, level and free of debris. If storing outside, cover with a waterproof tarpaulin.
8. Store machine in an area away from human activity.
9. Do not allow children to play on or around the stored machine.

Seed Conditioner - 3 Zone

**NOTES:**

## SECTION **USC LIMITED WARRANTY** H

### **USC, LLC, MANUFACTURER WARRANTY ON SEED TREATING EQUIPMENT**

01AUG22

USC, LLC, (Manufacturer) warrants its equipment as follows:

1.Limited Warranty: Manufacturer warrants that the Products sold hereunder will be free from defects in material and workmanship for a period of 18 months from date of shipment by Manufacturer for all seed treating equipment and a period of 12 months from date of shipment by Manufacturer for all grain and fertilizer handling equipment.

If the Products do not conform to this Limited Warranty during the warranty period, Buyer shall notify Manufacturer in writing (on the approved USC warranty claim form) of the claimed defects and demonstrate to Manufacturer satisfaction that said defects are covered by this Limited Warranty (through pictures, video or other objective data). If the defects are properly reported to Manufacturer within the warranty period, and the defects are of such type and nature as to be covered by this warranty, Manufacturer shall, at its expense, furnish replacement Products or, at Manufacturer's option, replacement parts for the defective products. Shipping and installation of the replacement Products or replacement parts shall be at the Buyer's expense.

All replacement parts orders through Manufacturer will carry their specific manufacturer's standard warranty. There is no warranty on replacement parts manufactured by Manufacturer. Manufacturer will not extend any warranty due to replaced parts. The end user is responsible for all shipping and handling expenses for parts returned to Manufacturer under this section which may or may not be included in that specific warranty. Manufacturer will pay shipping expense between USC and its vendor.

2.Other Limits: THE FOREGOING IS IN LIEU OF ALL OTHER WARRANTIES, EXPRESSED OR IMPLIED, INCLUDING BUT NOT LIMITED TO THE IMPLIED WARRANTIES OF MERCHANTABILITY AND FITNESS FOR A

PARTICULAR PURPOSE. Manufacturer does not warrant against damages or defects arising from improper installation (where installation is by persons other than Manufacturer), against defects in products or components not manufactured by Manufacturer, or against damages resulting from such non-Manufacturer made products or components. Manufacturer passes on to the Buyer the warranty it received (if any) from the maker of such non-Manufacturer made products or components. This warranty also does not apply to Products upon which repairs and / or modifications have been affected or attempted by persons other than pursuant to written authorization by Manufacturer. This includes any welding on equipment which could damage electrical components. Manufacturer does not warrant against injuries or damages resulting from misuse and / or abuse of Products, improper storage or handling, acts of nature, effects of weather, including effects of weather due to outside storage, accidents, or damages incurred during transportation by common carrier or Dealer/customer arranged freight. Any replacement or repair covered under this warranty will not extend the warranty period. The remainder of the manufacturer's warranty will remain in force until stated expiration.

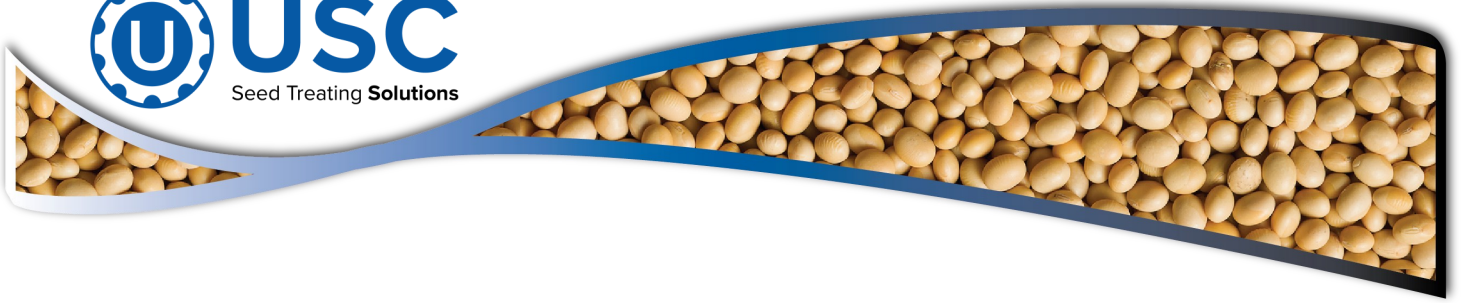
3.Exclusive Obligation: THIS WARRANTY IS EXCLUSIVE. The sole and exclusive obligation of Manufacturer shall be to repair or replace the defective Products in the manner and for the period provided above. Manufacturer shall not have any other obligation with respect to the Products or any part thereof, whether based on contract, tort, strict liability or otherwise. Under no circumstances, whether based on this Limited Warranty or otherwise, shall Manufacturer be liable for lost profits, lost revenue, lost sales (whether direct or indirect damages), incidental, special, punitive, indirect or consequential damages. Buyer shall make no claims for remuneration for any loss as a result of USC equipment and USC shall reject any and all claims that may arise as stated herein.

4.Other Statements: Manufacturer's employees or representatives' oral or other written statements do not constitute warranties, shall not be relied upon by Buyer, and are not a part of the contract for sale or this limited warranty. The USC Warranty Manager is the final decision point for all warranty claims.

5.Return Policy: Approval is required prior to returning goods to Manufacturer irrespective of warranty claim. Manufacturer may give a credit, less a 15% restocking fee, for goods that are returned in new, sellable condition. Items returned for warranty that are found to be not covered by the warranty will remain the property of the Buyer. The Buyer will have the ability to have part returned at their expense or, if in new, sellable condition, receive a credit less a 15% restocking fee and less any USC paid freight for its return.

6.Entire Obligation: This Limited Warranty states the entire obligation of Manufacturer with respect to the Products. If any part of this Limited Warranty is determined to be void or illegal, the remainder shall remain in full force and effect. Other terms included in Manufacturer's Terms of Sale will also apply.





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