



## STORAGE - UNDERBIN CONVEYOR

When the Underbin Conveyor is not used for long periods of time, the following procedure must be followed to reduce the chance of rust, corrosion and fatigue of the conveyor.



A dust mask and protective rubber gloves shall be used when cleaning the machine.

1. Thoroughly wash the entire machine to remove all dirt, mud, debris or residue.
2. Inspect all moving or rotating parts to see if anything has become entangled in them. Remove the entangled material.
3. Lubricate all grease fittings. Make sure that all grease cavities have been filled with grease to remove any water residue from the washing. This also protects the bearing seals.
4. Remove drive assembly cover. Clean entire area and ensure drive belt and chain are clean and free of debris. Lubricate drive chain.
5. Touch up all paint nicks and scratches to prevent rusting.
6. Cover the electric motor with a water proof tarpaulin and tie securely in place.
7. Do not allow children to play on or around the machine.